DLCSRA

SERVICE MANUAL

Outdoor Unit Single Zone Ductless System − Sizes 09 to 36

TABLE OF CONTENTS

SAFETY CONSIDERATIONS

Installing, starting up, and servicing air−conditioning equipment can be hazardous due to system pressures, electrical components, and equipment location (roofs, elevated structures, etc.).

Only trained, qualified installers and service mechanics should install, start−up, and service this equipment.

Untrained personnel can perform basic maintenance functions such as coil cleaning. All other operations should be performed by trained service personnel.

When working on the equipment, observe precautions in the literature and on tags, stickers, and labels attached to the equipment.

Follow all safety codes. Wear safety glasses and work gloves. Keep a quenching cloth and fire extinguisher nearby when brazing. Use care in handling, rigging, and setting bulky equipment.

Read this manual thoroughly and follow all warnings or cautions included in the literature and attached to the unit. Consult local building codes and National Electrical Code (NEC) for special requirements. Recognize safety information. This is the safety−alert symbol ⚠. When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand these signal words: **DANGER**, **WARNING**, and **CAUTION**.

These words are used with the safety−alert symbol. **DANGER** identifies the most serious hazards which **will** result in severe personal injury or death. **WARNING** signifies hazards which **could** result in personal injury or death. **CAUTION** is used to identify unsafe practices which **may** result in minor personal injury or product and property damage. **NOTE** is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position. There may be more than 1 disconnect switch. Lock out and tag switch with a suitable warning label.

⚠ WARNING

EXPLOSION HAZARD

Failure to follow this warning could result in death, serious personal injury, and/or property damage.

Never use air or gases containing oxygen for leak testing or operating refrigerant compressors. Pressurized mixtures of air or gases containing oxygen can lead to an explosion.

⚠ CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

Do not bury more than 36 in. (914 mm) of refrigerant pipe in the ground. If any section of pipe is buried, there must be a 6 in. (152 mm) vertical rise to the valve connections on the outdoor units. If more than the recommended length is buried, refrigerant may migrate to the cooler buried section during extended periods of system shutdown. This causes refrigerant slugging and could possibly damage the compressor at start−up.

INTRODUCTION

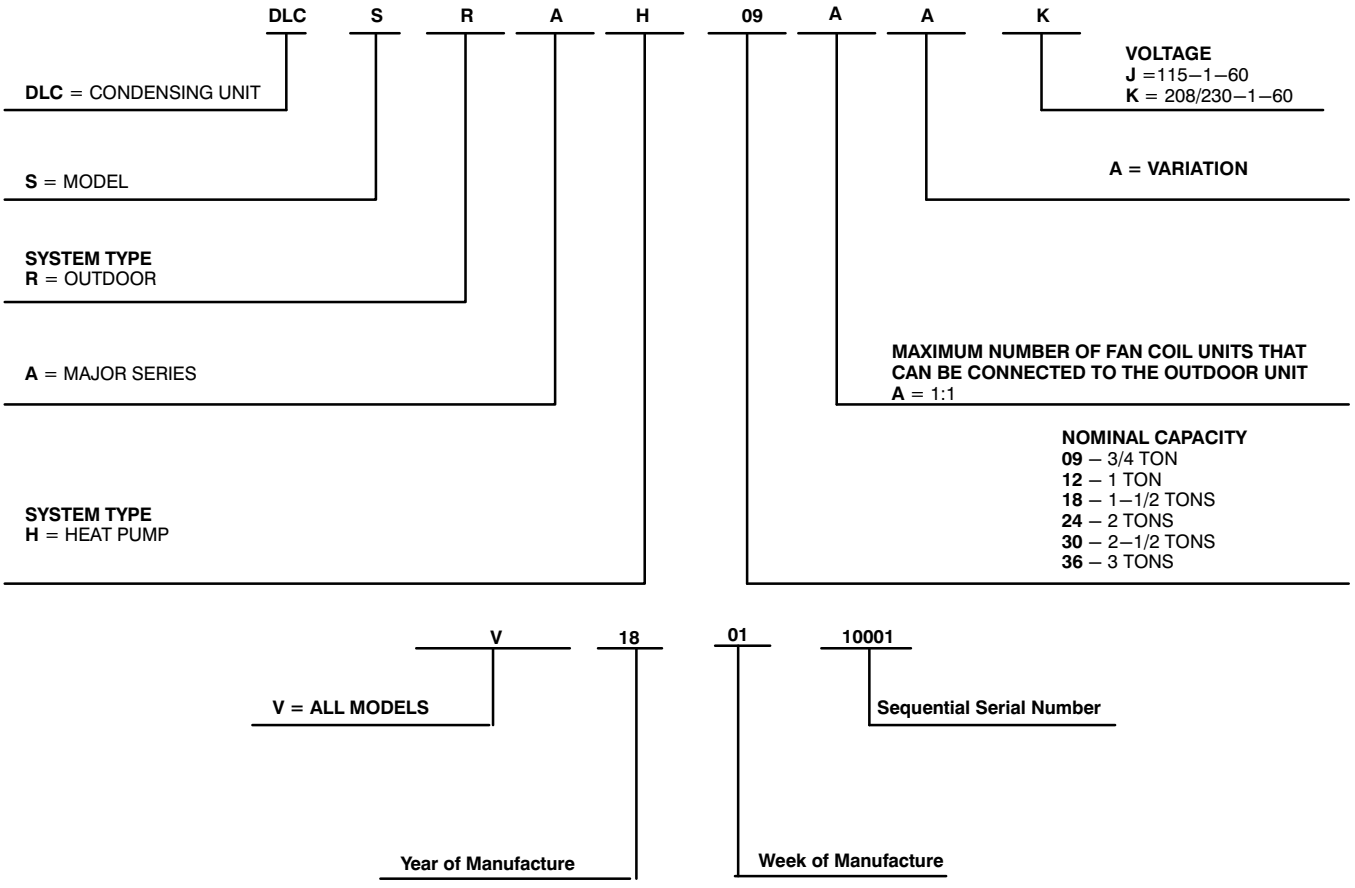
This Service Manual provides the necessary information to service, repair, and maintain the outdoor units. Section 2 of this manual has an appendix with data required to perform troubleshooting. Use the Table of Contents to locate a desired topic.

MODEL / SERIAL NUMBER NOMENCLATURES

Table 1—Unit Sizes

SYSTEM TONS	kBTUh	VOLTAGE – PHASE	OUTDOOR MODEL
0.75	9,000	115–1	DLCSRAH09AAJ
1.00	12,000	115–1	DLCSRAH12AAJ
0.75	9,000	208/230–1	DLCSRAH09AAK
1.00	12,000	208/230–1	DLCSRAH12AAK
1.50	18,000	208/230–1	DLCSRAH18AAK
2.00	24,000	208/230–1	DLCSRAH24AAK
2.50	30,000	208/230–1	DLCSRAH30AAK
3.00	36,000	208/230–1	DLCSRAH36AAK

OUTDOOR UNIT



Use of the AHRI Certified TM Mark indicates a manufacturer's participation in the program For verification of certification for individual products, go to www.ahridirectory.org.

SPECIFICATIONS − HEAT PUMP

Table 2—Specifications

Heat Pump										
System	**Size**		**9**	**12**	**9**	**12**	**18**	**24**	**30**	**36**
	Outdoor Model		DLCSRAH09AAJ	DLCSRAH12AAJ	DLCSRAH09AAK	DLCSRAH12AAK	DLCSRAH18AAK	DLCSRAH24AAK	DLCSRAH30AAK	DLCSRAH36AAK
Electrical	Voltage, Phase, Cycle	V/Ph/Hz	115−1−60	115−1−60	208/230−1−60	208/230−1−60	208/230−1−60	208/230−1−60	208/230−1−60	208/230−1−60
	MCA	A.	15	15	9	9	17	20	20	25
	MOCP − Fuse Rating	A.	20	20	15	15	25	30	30	35
Operating Range	Cooling Outdoor DB Min − Max	° F (° C)	−13~ 122 (−25~ 50)	−13~ 122 (−25~ 50)	−13~ 122 (−25~ 50)	−13~ 122 (−25~ 50)	−13~ 122 (−25~ 50)	−13~ 122 (−25~ 50)	−13~ 122 (−25~ 50)	−13~ 122 (−25~ 50)
	Heating Outdoor DB Min − Max	° F (° C)	−13~ 86 (−25~ 30)	−13~ 86 (−25~ 30)	−22~ 86 (−30~ 30)	−22~ 86 (−30~ 30)	−22~ 86 (−30~ 30)	−22~ 86 (−30~ 30)	−13~ 86 (−25~ 30)	−13~ 86 (−25~ 30)
Piping	Total Piping Length	ft (m)	82 (25)	82 (25)	82 (25)	82 (25)	98 (30)	98 (30)	164 (50)	164 (50)
	Piping Lift*	ft (m)	32 (10)	32 (10)	32 (10)	32 (10)	66 (20)	66 (20)	82 (25)	82 (25)
	Pipe Connection Size − Liquid	in (mm)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)	3/8 (9.52)	3/8 (9.52)	3/8 (9.52)
	Pipe Connection Size − Suction	in (mm)	3/8 (9.52)	1/2 (12.7)	3/8 (9.52)	1/2 (12.7)	1/2 (12.7)	5/8 (16)	5/8 (16)	5/8 (16)
Refrigerant	Type		R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A
	Charge	lbs (kg)	2.49 (1.1)	2.64 (1.15)	3.31 (1.5)	3.31 (1.5)	4.3 (1.95)	5.73 (2.6)	6.06 (2.75)	7.49 (3.4)
	Metering Device		EEV	EEV	EEV	EEV	EEV	EEV	EEV	EEV
Outdoor Coil	Face Area	Sq. Ft.	4.1	4.7	4.7	4.7	5.2	8.2	8.2	8.1
	No. Rows		2	2	2	2	2	2	2.6	3
	Fins per inch		18	20	18	18	18	20	18	18
	Circuits		4	4	4	4	4	4	6	6
Compressor	Type		Rotary Inverter	Rotary Inverter	Rotary Inverter	Rotary Inverter	Rotary Inverter	Rotary Inverter	Rotary Inverter	Rotary Inverter
	Model		ASN98D22UFZ	ASN98D22UFZ	ATM115D43UFZ2	ATM115D43UFZ2	ATF235D22UMT	ATF235D22UMT	ATF250D22UMT	ATF250D22UMT
	Oil Type		VG74	VG74	VG74	VG74	VG74	VG74	VG74	VG74
	Oil Charge	Fl. Oz.	13.0	13.0	17.6	17.6	23.6	23.6	23.6	23.6
	Rated Current	RLA	9.8	10.5	5.3	5.7	12.3	14.0	15.0	17.0
Outdoor	Unit Width	in (mm)	30.31 (770)	31.5 (800)	31.5 (800)	31.5 (800)	33.27 (845)	37.24 (946)	37.24 (946)	37.24 (946)
	Unit Height	in (mm)	21.81 (554)	21.81 (554)	21.81 (554)	21.81 (554)	27.63 (702)	31.89 (810)	31.89 (810)	31.89 (810)
	Unit Depth	in (mm)	11.81 (300)	13.11 (333)	13.11 (333)	13.11 (333)	14.26 (363)	16.54 (420)	16.54 (420)	16.54 (420)
	Net Weight	lbs (kg)	67.9 (30.8)	80.7 (36.6)	90.8 (41.2)	91.7 (41.6)	113.3 (51.4)	141.1 (64)	137.8 (62.5)	143.3 (65)
	Airflow	CFM	1,177	1,177	1,177	1,177	1,824	2,355	2,119	2,119
	Sound Pressure	dB(A)	55.5	54.7	56.6	54.6	58.9	61.0	60.0	60.0

* Condensing unit above or below the indoor unit

DIMENSIONS

Table 3—Unit Sizes

System Size			9K (115)	12K (115V)	9K (208/230V)	12 K (208/230V)	18K (208/230V)	23K (208/230V)	30K (208/230V)	36K (208/230V)
Outdoor Unit	Unit									
	Height (H)	in (mm)	21.85 (555)	21.81 (554)	21.81 (554)	21.81 (554)	27.64 (702)	31.89 (810)	31.89 (810)	31.89 (810)
	Width (W)	in (mm)	30.31 (770)	31.5 (800)	31.5 (800)	31.5 (800)	33.27 (845)	37.24 (946)	37.24 (946)	37.24 (946)
	Depth (D)	in (mm)	11.81 (300)	13.11 (333)	13.11 (333)	13.11 (333)	14.29 (363)	16.54 (420)	16.54 (420)	16.54 (420)
	L1	in (mm)	19.2 (487)	20.24 (514)	20.24 (514)	20.24 (514)	21.26 (540)	26.5 (673)	26.5 (673)	26.5 (673)
	L2	in (mm)	11.73 (298)	13.39 (340)	13.39 (340)	13.39 (340)	13.8 (350)	15.87 403)	15.87 (403)	15.87 403)
	Weight —Net	lbs. (kg)	67.9 (30.8)	80.7 (36.6)	90.8 (41.2)	91.7 (41.6)	113.3 (51.4)	141.1 (64)	137.8 (62.5)	143.3 (65)

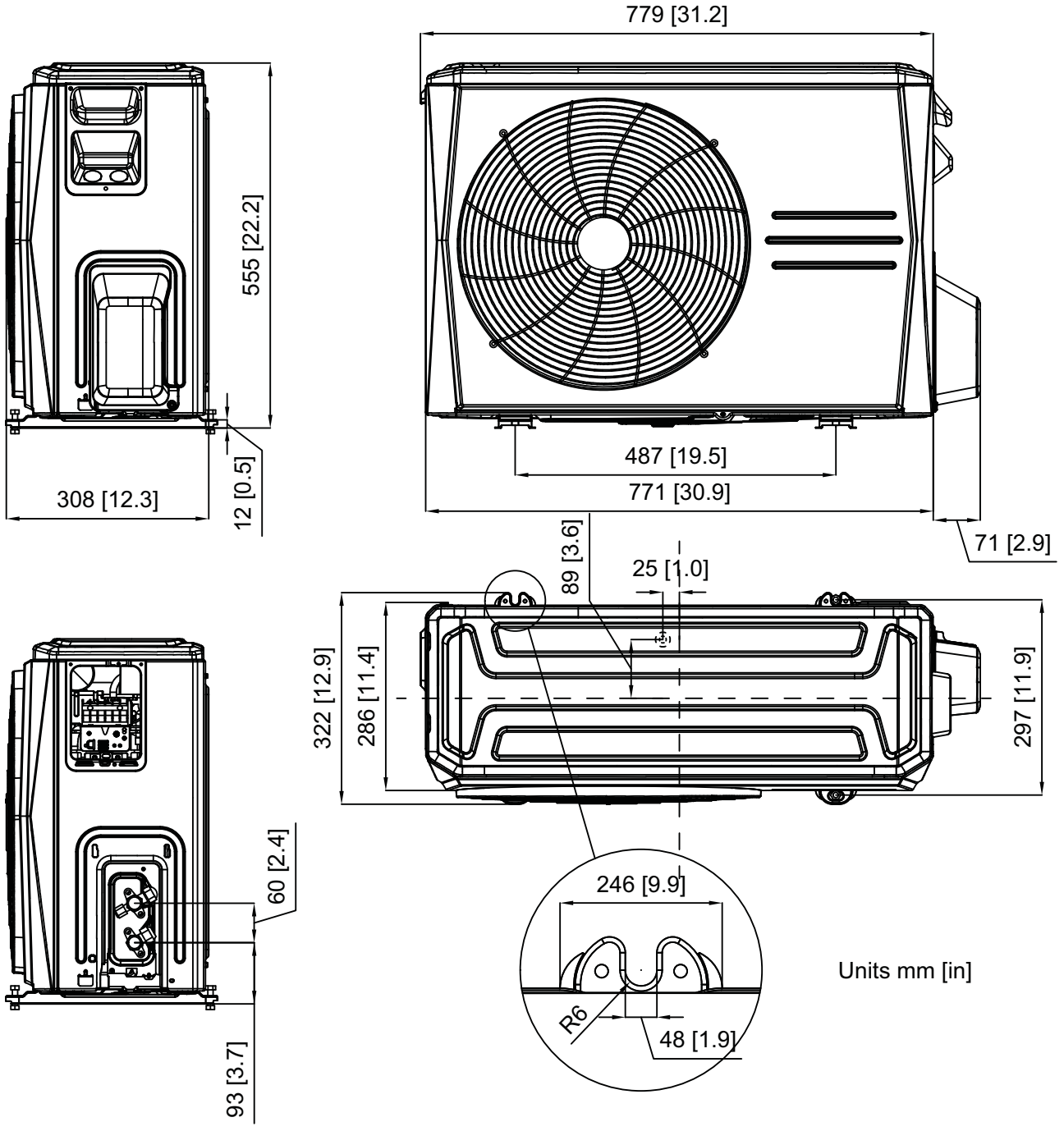


Fig. 1 — Size 9K 115V

DIMENSIONS − OUTDOOR (CONT)

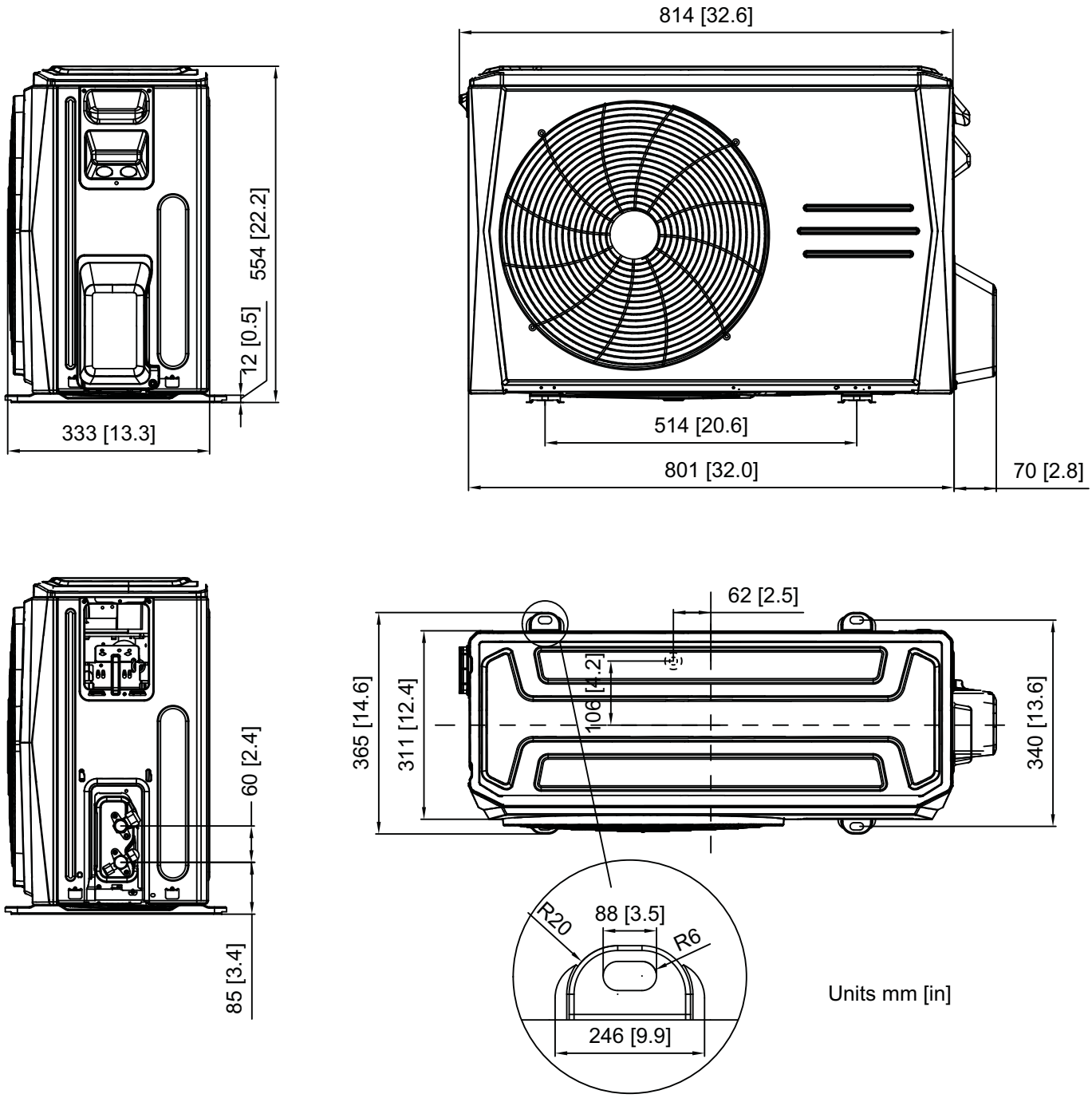


Fig. 2 – Sizes 12K 115V, 09K and 12K 208/230V

DIMENSIONS − OUTDOOR (CONT)

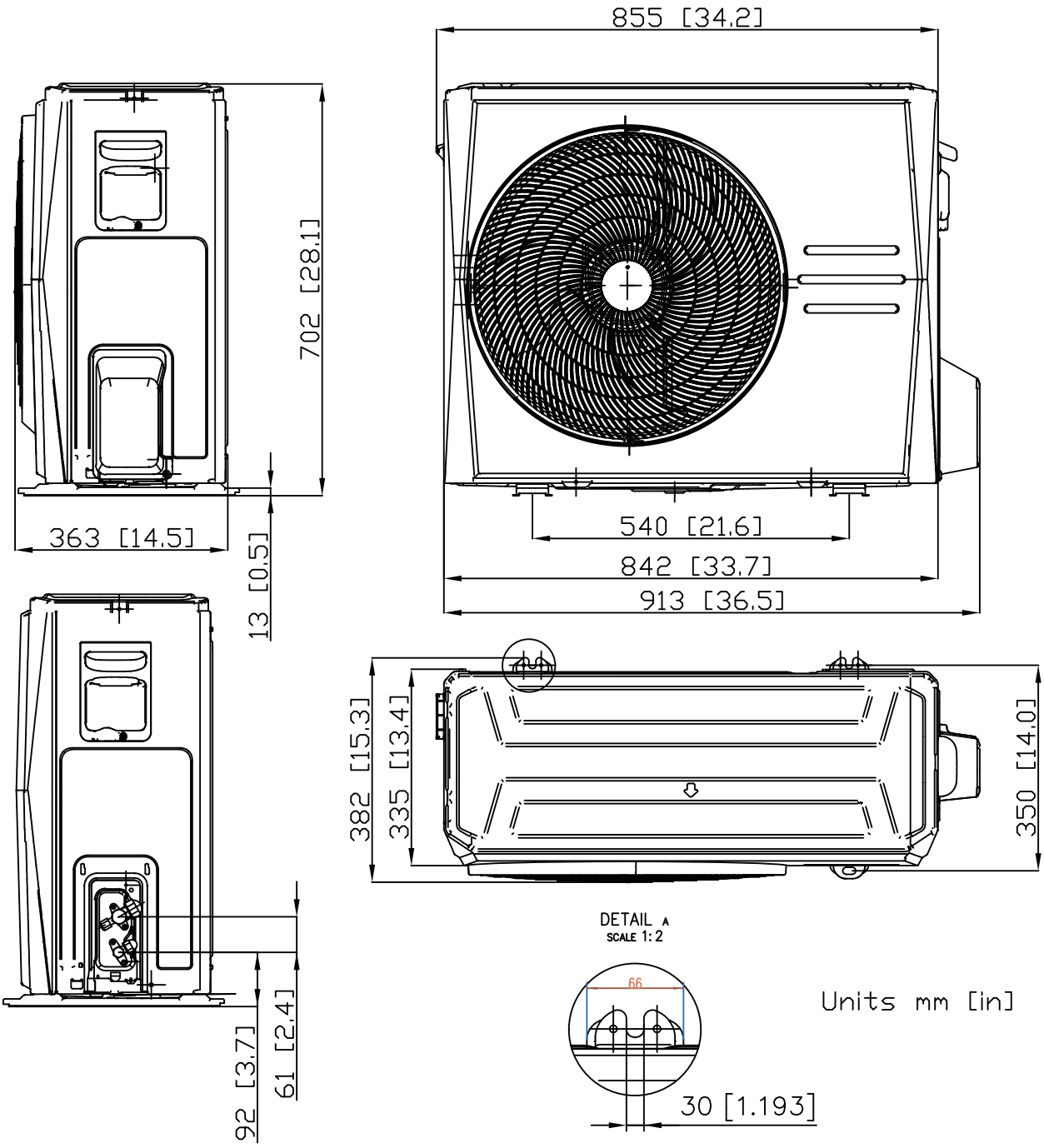


Fig. 3 − Size 18K

DIMENSIONS − OUTDOOR (CONT)

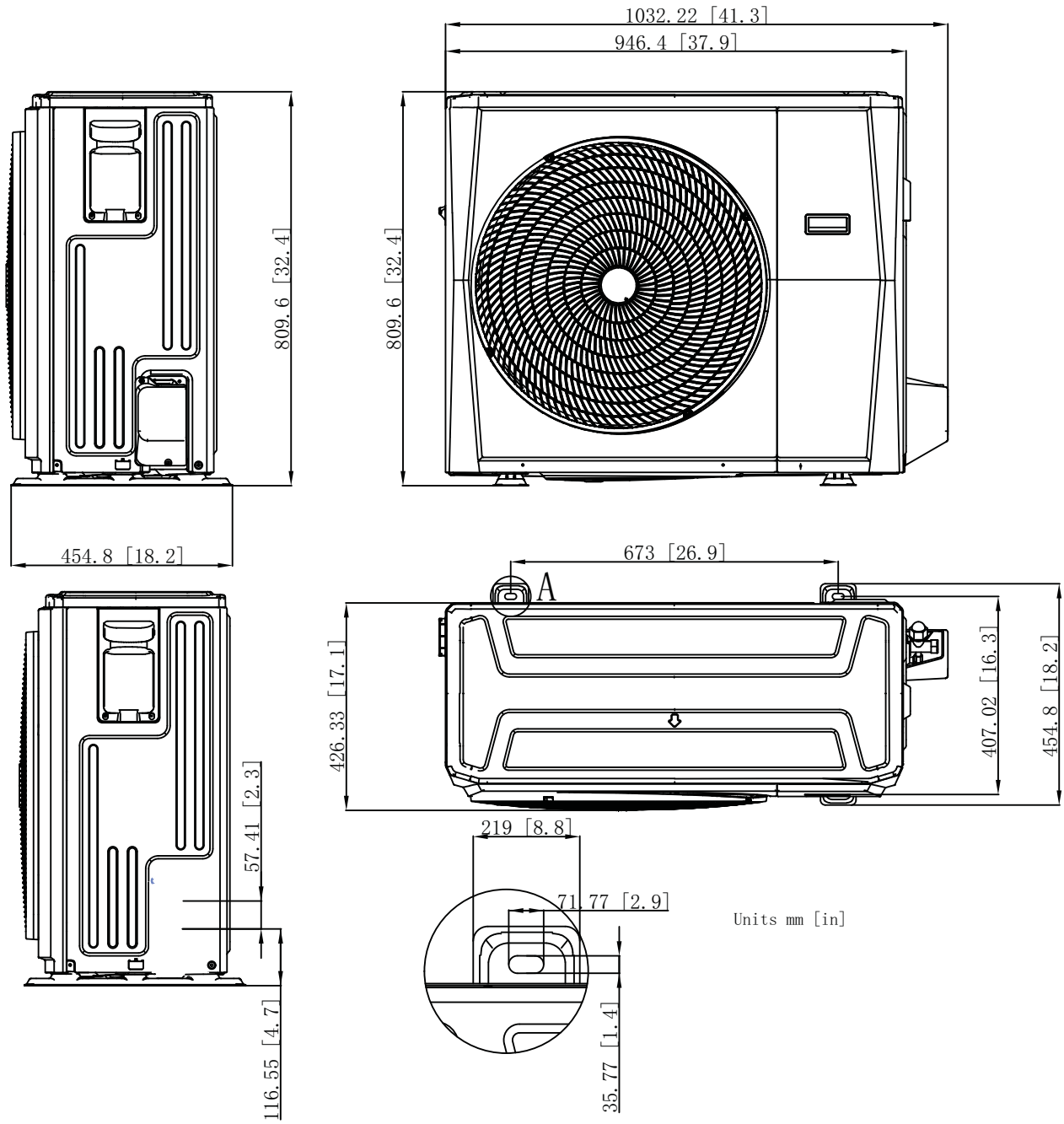


Fig. 4 — Sizes 24K − 36K

CLEARANCES

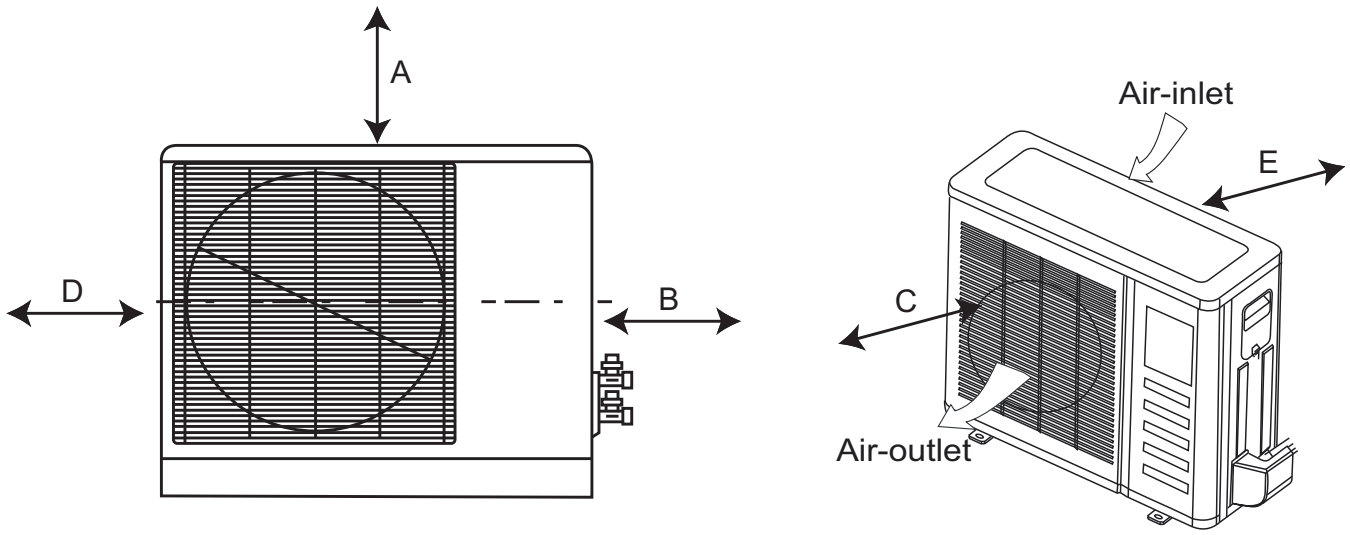


Fig. 5 – Clearances Outdoor

Table 4—Clearances

UNIT	MINIMUM VALUE in. (mm)
A	24 (609)
B	24 (609)
C	24 (609)
D	4 (101)
E	4 (101)

NOTE: **The outdoor unit must be mounted at least 2in (50mm) above the maximum anticipated snow depth.**

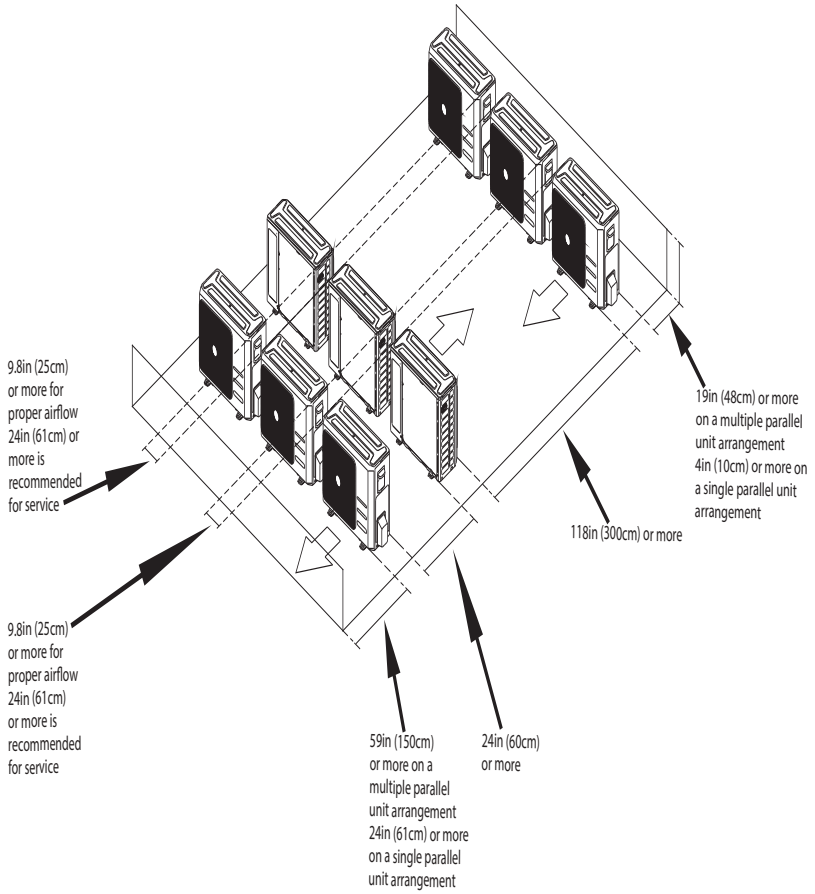


Fig. 6 – Clearances for multiple units

ELECTRICAL DATA

Table 5—Electrical Data

OUTDOOR UNIT SIZE		9K	12K	9K	12K	18K	23K	30K	36K
Power Supply	Volts–PH–Hz	115–1–60	115–1–60	208/230–1–60	208/230–1–60	208/230–1–60	208/230–1–60	208/230–1–60	208/230–1–60
	Max–Min* Oper. Voltage	127–104	127–104	253–187	253–187	253–187	253–187	253–187	253–187
	MCA	15	15	9	9	17	20	20	25
	Max Fuse/ CB AMP	20	20	15	15	25	30	30	35
Compressor	Volts–PH–Hz	115–1–60	115–1–60	208/230–1–60	208/230–1–60	208/230–1–60	208/230–1–60	208/230–1–60	208/230–1–60
	RLA	9.8	10.5	5.25	5.65	12.3	14	15	17

*Permissible limits of the voltage range at which the unit will operate satisfactorily.

LEGEND

FLA – Full Load Amps

MCA – Minimum Circuit Amps

RLA – Rated Load Amps

WIRING

All wires must be sized per NEC (National Electrical Code) or CEC (Canadian Electrical Code) and local codes. Use Electrical Data table MCA (minimum circuit amps) and MOCP (maximum over current protection) to correctly size the wires and the disconnect fuse or breakers respectively.

Recommended Connection Method for Power and Communication Wiring:

The main power is supplied to the outdoor unit. The field supplied 14/3 stranded wire with ground with a 600 volt insulation rating, power/communication wiring from the outdoor unit to indoor unit consists of four (4) wires and provides the power for the indoor unit. Two wires are line voltage AC power, one is communication wiring (S) and the other is a ground wire. Wiring between indoor and outdoor unit is polarity sensitive. The use of BX wire is NOT recommended.

If installed in a high Electromagnetic field (EMF) area and communication issues exists, a 14/2 stranded shielded wire can be used to replace L2/N and (S) between outdoor unit and indoor unit landing the shield onto ground in the outdoor unit only.

⚠ CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

Wires should be sized based on NEC and local codes.

⚠ CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

Be sure to comply with local codes while running wire from the indoor unit to the outdoor unit.

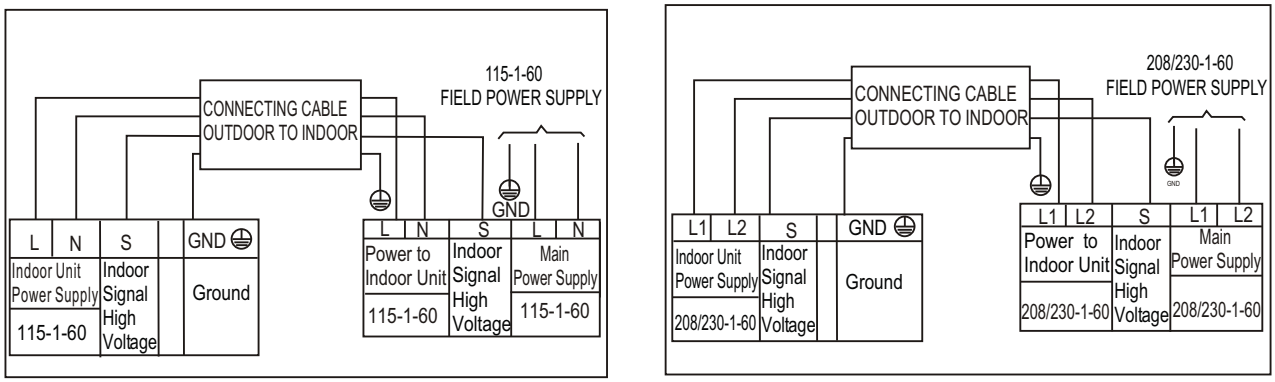
Every wire must be connected firmly. Loose wiring may cause the terminal to overheat or result in unit malfunction. A fire hazard may also exist. Ensure all wiring is tightly connected.

No wire should touch the refrigerant tubing, compressor or any moving parts.

Disconnecting means must be provided and shall be located within sight and readily accessible from the air conditioner.

Connecting cable with conduit shall be routed through the hole in the conduit panel.

CONNECTION DIAGRAMS



9K and 12K 115V Indoor Unit — 9K and 12K 115V Outdoor Unit — 9K to 36K 230V Indoor Unit — 9K to 36K 230V Outdoor Unit

Fig. 7 — Connection Diagrams

Notes:
1. Do not use thermostat wire for any connection between indoor and outdoor units.
2. All connections between indoor and outdoor units must be as shown. **The connections are sensitive to polarity and will result in a fault code.**

WIRING DIAGRAMS

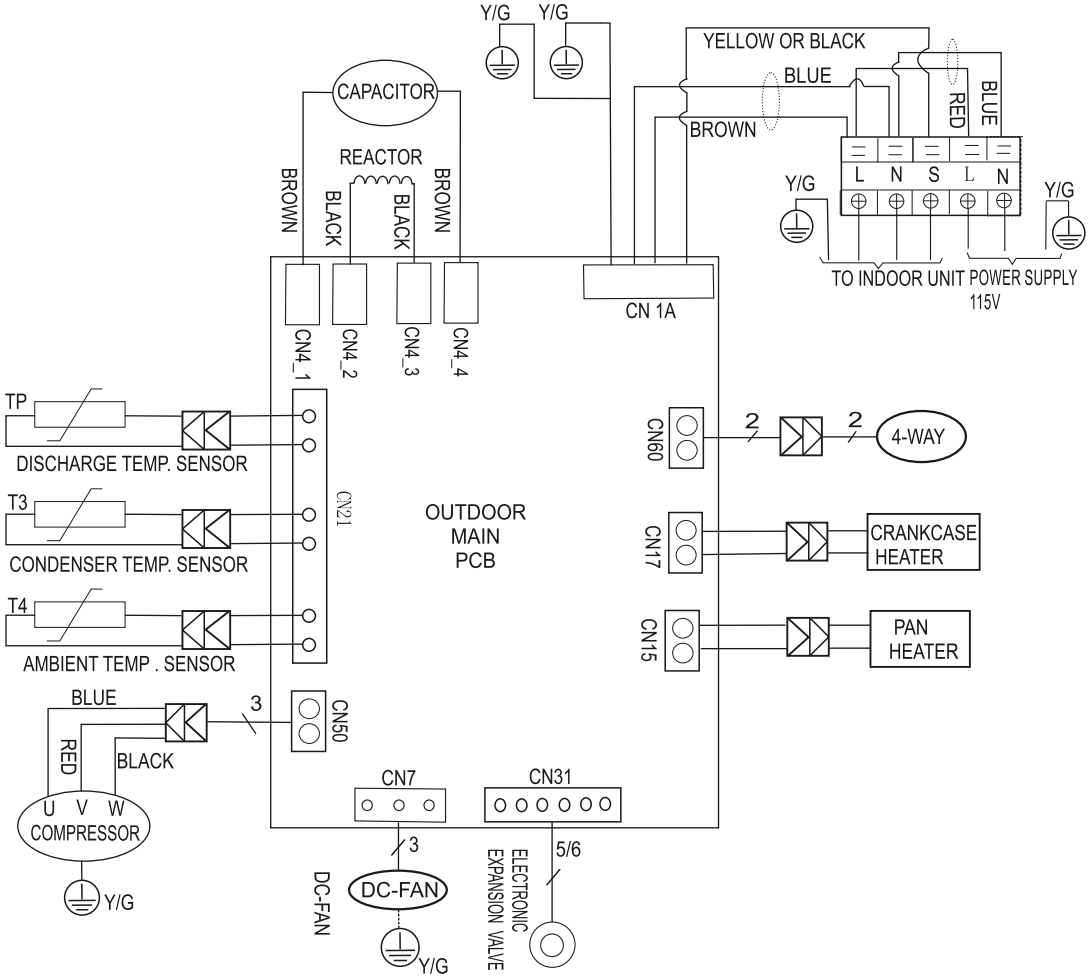


Fig. 8 — Wiring Diagram Sizes 09K−12K (115V)

Table 6—Diagram Sizes 09K−12K (115V)

CODE	PART NAME	CODE	PART NAME
CN1A	INPUT:115V High voltage connector with L/N/Ground/Signal	CN60	Output:115 VAC for 4−way valve control
CN4_1 CN4_2 CN4_3 CN4 4	Output: 115VAC High voltage connector for power factor corrector (PFC)	CN50	Output: PWM for UVW to control Compressor(0−320VAC)
CN7	Output: PWM for UVW to control the outdoor fan (0−320VAC)	CN21	Input: Temperature acquisition (0−5VDC)
CN15	Output:115VAC High voltage to control base pan heater	CN31	Connector for electronic expansion valve (0−12VDC)
CN17	Output:115VAC High voltage to control crankcase heater		

WIRING DIAGRAMS (CONTINUED)

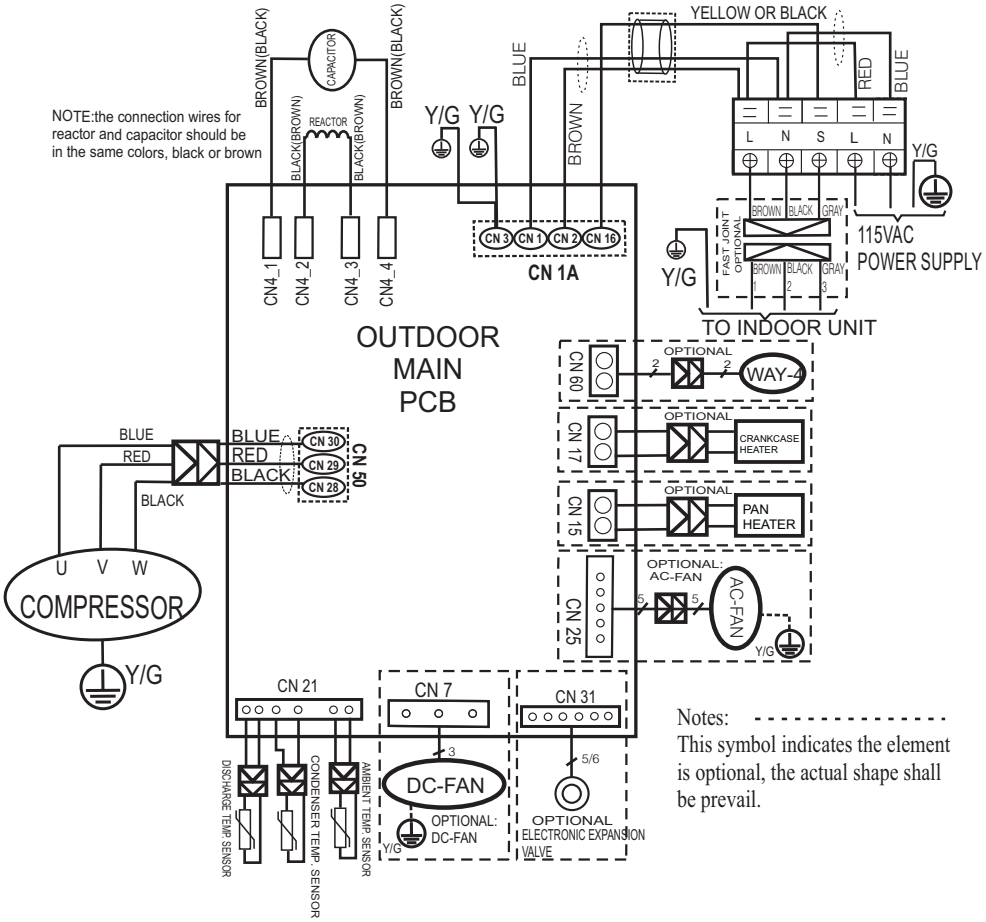
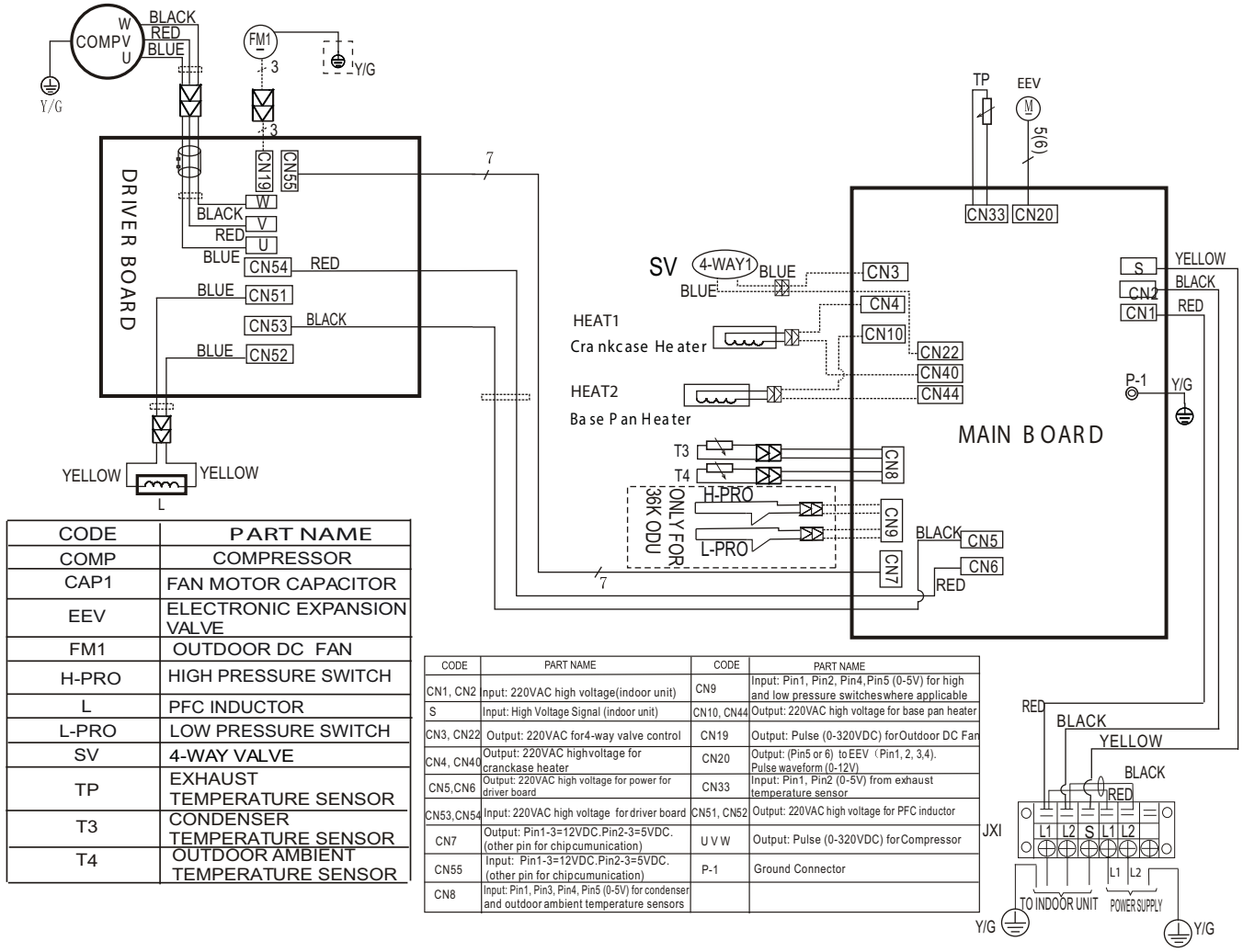


Fig. 9 – Wiring Diagram – Sizes 09K, 12K, 18K (208–230V)

Table 7—Diagram Sizes 09K, 12K, 18K (208–230V)

CODE	PART NAME	CODE	PART NAME
CN2	Output: high voltage signal (to indoor unit)	CN12,CN13	Output: High voltage to reactor
CN7, 8	Input: 220 VAC High voltage (from indoor unit)	U V W	Output: Pulse (0–320VDC) to compressor
CN60	Output: 220 VAC for 4–way valve control	CN10	Input: Pin1–Pin2 (0–5V) from discharge temperature sensor
CN16	Output: 220 VAC High voltage to control crankcase heater	CN1	Input: Pin1, Pin3, Pin4, Pin5 (0–5V) from condenser and outdoor ambient temperature sensors
CN414	Output: Pulse (0–320VDC) to outdoor fan motor	CN6–1	Ground Connector
CN5 (CN4)	Output: 220 VAC High voltage to control base pan heater	CN18	Output:Pin5&6 (12V) to electronic expansion valve

WIRING DIAGRAMS (CONTINUED)



CODE	PART NAME
COMP	COMPRESSOR
CAP1	FAN MOTOR CAPACITOR
EEV	ELECTRONIC EXPANSION VALVE
FM1	OUTDOOR DC FAN
H-PRO	HIGH PRESSURE SWITCH
L	PFC INDUCTOR
L-PRO	LOW PRESSURE SWITCH
SV	4-WAY VALVE
TP	EXHAUST TEMPERATURE SENSOR
T3	CONDENSER TEMPERATURE SENSOR
T4	OUTDOOR AMBIENT TEMPERATURE SENSOR

CODE	PART NAME	CODE	PART NAME
CN1, CN2	nput: 220VAC high voltage(indoor unit)	CN9	Input: Pin1, Pin2, Pin4, Pin5 (0-5V) for high and low pressure switches where applicable
S	Input: High Voltage Signal (indoor unit)	CN10, CN44	Output: 220VAC high voltage for base pan heater
CN3, CN22	Output: 220VAC for4-way valve control	CN19	Output: Pulse (0-320VDC) for Outdoor DC Fan
CN4, CN40	Output: 220VAC high voltage for cranckase heater	CN20	Output: (Pin5 or 6) to EEV（Pin1, 2, 3,4). Pulse waveform (0-12V)
CN5,CN6	Output: 220VAC high voltage for power for driver board	CN33	Input: Pin1, Pin2 (0-5V) from exhaust temperature sensor
CN53,CN54	Input: 220VAC high voltage for driver board	CN51, CN52	Output: 220VAC high voltage for PFC inductor
CN7	Output: Pin1-3=12VDC.Pin2-3=5VDC. (other pin for chipcumunication)	U V W	Output: Pulse (0-320VDC) for Compressor
CN55	Input: Pin1-3=12VDC.Pin2-3=5VDC. (other pin for chipcumunication)	P-1	Ground Connector
CN8	Input: Pin1, Pin3, Pin4, Pin5 (0-5V) for condenser and outdoor ambient temperature sensors		

Fig. 10 – Wiring Diagram Sizes 24K−36K

FAN AND MOTOR SPECIFICATIONS

Table 8—Fan and Motor Specifications

Unit Size			9K (115V)	12K (115V)	9K (208/230V)	12K (208/230V)	18K (208/230V)	23K (208/230V)	30K (208/230V)	36K (208/230V)
Outdoor Fan	Material	–	Acrylonitrile Styrene +20%GF	Acrylonitrile Styrene +20%GF	Acrylonitrile Styrene +20%GF	Acrylonitrile Styrene +20%GF	Acrylonitrile Styrene +20%GF	Acrylonitrile Styrene +30%GF	Acrylonitrile Styrene +30%GF	Acrylonitrile Styrene +30%GF
	Type	–	ZL–425*127 *8–3KN	ZL–429*119 *8–3KN	ZL–427*139 *8–3KN	ZL–427*139 *8–3KN	ZL–490*151 *12–3KN	ZL–560*139 *12–3KN	ZL–560*139 *12–3KN	ZL–560*139 *12–3KN
	Diameter	Inch(mm)	16.73 (425)	16.88 (429)	16.81 (427)	16.81 (427)	19.29 (490)	22.04 (560)	22.04 (560)	22.04 (560)
	Height	Inch(mm)	5 (127)	4.69 (119)	5.47 (139)	5.47 (139)	5.94 (151)	5.47 (139)	5.47 (139)	5.47 (139)
Outdoor Fan Motor	Model	–	ZKFN–40–8–1L	ZKFN–40–8–1L	ZKFN–40–8–1L	ZKFN–40–8–1L	ZKFN–50–8–2	ZKFN–120–8–2	ZKFN–120–8–2	ZKFN–120–8–2
	Volts	V	115	115	208/230	208/230	208/230	208/230	208/230	208/230
	Phase		1	1	1	1	1	1	1	1
	Hertz	Hz	60	60	60	60	60	60	60	60
	FLA	A	0.6	0.6	0.38	0.38	0.42	0.5	0.6	0.6
	Rated HP	HP	0.054	0.054	0.054	0.054	0.065	0.085	0.085	0.085
	Output	W	40	40	40	40	50	120	120	120
	Type	–	DC	DC	DC	DC	DC	DC	DC	DC
	Insulation class	–	E	E	E	E	E	E	E	E
	Safe class	–	IPX4	IPX4	IPX4	IPX4	IPX4	IPX4	IPX4	IPX4
	Input	W	91	91	91	91	137	170	170	170
	Range of current	Amps	0.6±10%	0.6±10%	0.38±10%	0.38±10%	0.42±10%	0.5±10%	0.6±10%	0.6±10%
	Rated current	Amps	0.6	0.6	0.38	0.38	0.42	0.5	0.6	0.6
	Speed	rev/min	800/750/700	800/750/650	850/750/600	850/750/600	850/750/600	850/750/650	850/750/650	850/750/650
	Rated RPM	rev/min	850	850	850	850	900	1150	1150	1150
	Max. input	W	91	91	91	91	137	170	170	170

REFRIGERATION CYCLE DIAGRAMS

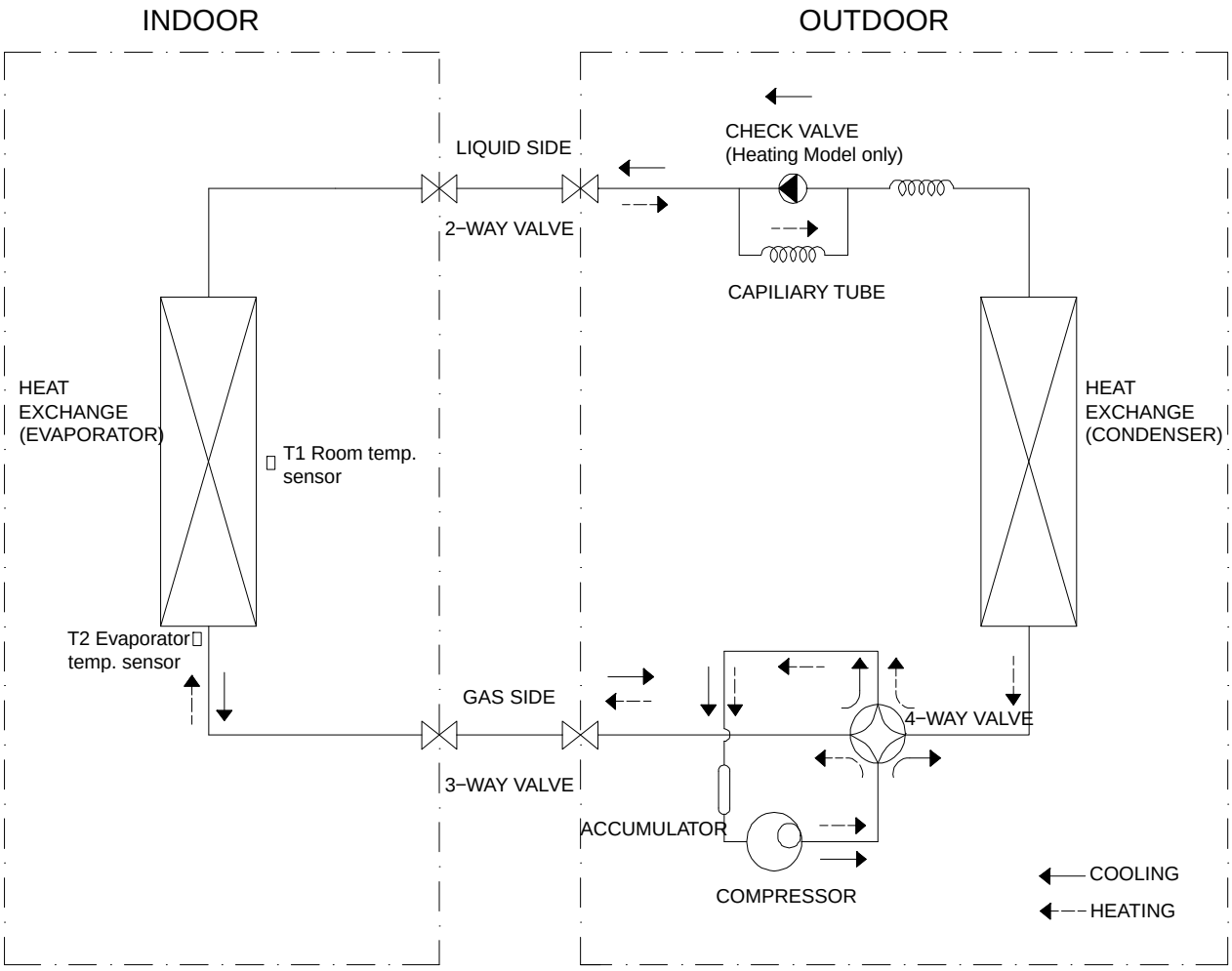


Fig. 11 – Heat Pumps

REFRIGERANT LINES

General Refrigerant Line Sizing

1. The outdoor units are shipped with a full charge of R410A refrigerant. All charges, line sizing, and capacities are based on runs of 25ft. (7.6 m). For runs over 25 ft. (7.6 m), consult the long−line applications section for the proper charge adjustments.
2. The minimum refrigerant line length between the indoor and outdoor units is 10 ft. (3 m).
3. Refrigerant lines **should not** be buried in the ground. If it is necessary to bury the lines, not more than 36 in (914 mm) should be buried. Provide a minimum 6in (152 mm) vertical rise to the service valves to prevent refrigerant migration.
4. Both lines must be insulated. Use a minimum of 1/2in. (12.7 mm) thick insulation. Closed−cell insulation is recommended in all long−line applications.
5. Special consideration should be given to isolating interconnecting tubing from the building structure. Isolate the the tubing so vibration or noise is not transmitted into the structure.

IMPORTANT: Both refrigerant lines must be insulated separately.

- The following maximum lengths are allowed:

Table 9—Refrigerant Line Lengths ft. (m)

System Size			9K (115V)	12K (115V)	9K (208/230V)	12K (208/230V)	18K (208/230V)	23K (208/230V)	30K (208/230V)	36K (208/230V)
Piping	Min. Piping Length	ft.(m)	9.8 (3)	9.8 (3)	9.8 (3)	9.8 (3)	9.8 (3)	9.8 (3)	9.8 (3)	9.8 (3)
	Standard Piping Length	ft.(m)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)
	Max. Outdoor – indoor height difference (OU higher than IU)	ft.(m)	33 (10)	33 (10)	33 (10)	33 (10)	66 (20)	66 (20)	82(25)	98(30)
	Max. Outdoor – indoor height difference (IU higher than OU)	ft.(m)	33 (10)	33 (10)	33 (10)	33 (10)	66 (20)	66 (20)	82(25)	98(30)
	Max. Piping Length with no additional refrigerant charge per System (Standard Piping length)	ft.(m)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)	24.6 (7.5)
	Total Max. Piping Length per system	ft.(m)	82 (25)	82 (25)	82 (25)	82 (25)	98 (30)	98 (30)	164(50)	213(65)
	Additional refrigerant charge (between Standard – Max piping length)	Oz/ft (g/m)	0.16(15)	0.16(15)	0.16(15)	0.16(15)	0.16(15)	0.32(30)	0.32(30)	0.32(30)
	Suction Pipe (size – connection type)	In (mm)	3/8 (9.52)	1/2 (12.7)	3/8 (9.52)	1/2 (12.7)	1/2 (12.7)	5/8 (15.9)	5/8 (15.9)	5/8 (15.9)
	Liquid Pipe (size – connection type)	In (mm)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)	1/4 (6.35)	3/8 (9.52)	3/8 (9.52)	3/8 (9.52)
Refrigerant	Refrigerant Type	Type	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A
	Heat Pump Models Charge Amount	Oz's (kg)	39.8(1.1)	42.3(1.15)	52.9(1.5)	52.9(1.5)	68.78(1.95)	91.7(2.6)	97 (2.75)	119.9(3.4)

All outdoor units have an electronic expansion valve to manage the refrigerant flow of the fan coil connected.

- The charge amount listed in Table 9 is for piping runs up to 25 ft. (7.6 m).
- For piping runs greater than 25 ft. (7.6 m), add refrigerant up to the allowable length as specified in Table 10.

Long Line Applications,:

1. No change in line sizing is required.
2. Add refrigerant per Table 10.

Table 10—Additional Charge

UNIT SIZE	TOTAL LINE LENGHT ft (m)		ADDITIONAL CHARGE, oz/ft. ft (m)			
	Min	Max	10 – 25 (3 – 8)	>25 – 82 (8 – 25)	>82 – 98 (25 – 30)	>98 – 164 (30 – 50)
9	10(3)	82(25)	None	0.16		
12						
18		98(30)			0.16	
24				0.32	0.32	
30		164(50)				0.32
36						

SYSTEM EVACUATION AND CHARGING

⚠ CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

Never use the system compressor as a vacuum pump.

Refrigerant tubes and indoor coil should be evacuated using the recommended deep vacuum method of 500 microns. Always break a vacuum with dry nitrogen.

System Vacuum and Charge

Using Vacuum Pump

1. Completely tighten all flare nuts and connect manifold gage charge hose to a charge port of the low side service valve (see Fig. 12).
2. Connect charge hose to vacuum pump.
3. Fully open the low side of manifold gage (see Fig. 13).
4. Start vacuum pump
5. Evacuate using the triple evacuation method.
6. After evacuation is complete, fully close the low side of manifold gage and stop operation of vacuum pump.
7. The factory charge contained in the outdoor unit is good for up to 25 ft. (8 m) of line length. For refrigerant lines longer than 25 ft (8 m), add refrigerant as specified in the Table 10.
8. Disconnect charge hose from charge connection of the low side service valve.
9. Fully open service valves B and A.
10. Securely tighten caps of service valves.

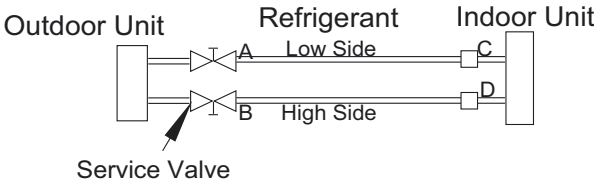


Fig. 12 – Service Valve

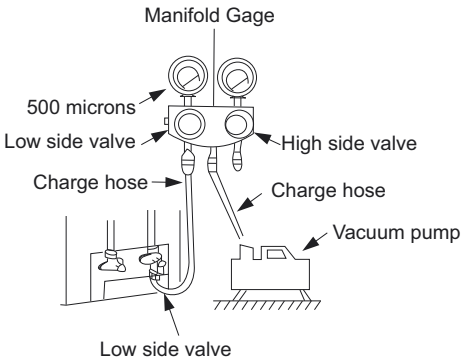


Fig. 13 – Manifold

Deep Vacuum Method

The deep vacuum method requires a vacuum pump capable of pulling a vacuum of 500 microns and a vacuum gage capable of accurately measuring this vacuum depth. The deep vacuum method is the most positive way of assuring a system is free of air and liquid water (see Fig. 14).

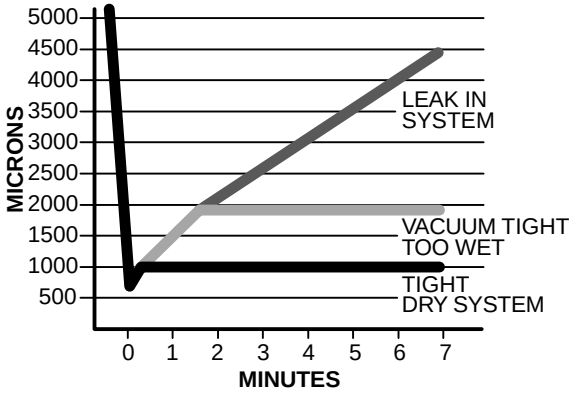


Fig. 14 – Deep Vacuum Graph

Triple Evacuation Method

The triple evacuation method should be used. Refer to Fig. 15 and proceed as follows:

1. Pump system down to 500 MICRONS of mercury and allow pump to continue operating for an additional 15 minutes.
2. Close service valves and shut off vacuum pump.
3. Connect a nitrogen cylinder and regulator to system and open until system pressure is 2 psig.
4. Close service valve and allow system to stand for 10 minutes. During this time, dry nitrogen will be able to diffuse throughout the system absorbing moisture.
5. Repeat this procedure as indicated in Fig. 15. System will then be free of any contaminants and water vapor.

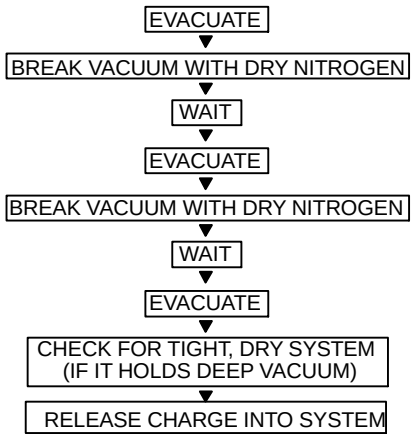


Fig. 15 – Triple Evacuation Method

Final Tubing Check

IMPORTANT: Check to be certain factory tubing on both indoor and outdoor unit has not shifted during shipment. Ensure tubes are not rubbing against each other or any sheet metal. Pay close attention to feeder tubes, making sure wire ties on feeder tubes are secure and tight.

OPERATION MODES AND FUNCTIONS

Abbreviation

Table 11—Unit Element Abbreviations

Abbreviation	Element
T1	Indoor room temperature
T2	Evaporator Coil temperature
T3	Condenser Coil temperature
T4	Outdoor ambient temperature
Tsc	Adjusted setting temperature
TP	Compressor discharge temperature

Safety Features

Compressor Three−Minute Delay at Restart

Compressor functions are delayed for up to ten seconds upon the first start−up of the unit, and are delayed for up to three minutes upon subsequent unit restarts.

Automatic shutoff based on discharge temperature

If the compressor discharge temperature exceeds 226°F (108°C) for nine seconds, the compressor ceases operation.

Automatic shutoff based on fan speed

If the indoor fan speed registers below 300RPM or over 1500RPM for an extended period of time, the unit ceases operation and the corresponding error code is displayed on the indoor unit.

Inverter module protection

The inverter module has an automatic shutoff mechanism based on the unit's current, voltage, and temperature. If automatic shutoff is initiated, the corresponding error code is displayed on the indoor unit and the unit ceases operation.

Indoor fan delayed operation

- When the unit starts, the louver is automaticallyactivated and the indoor fan will operate after a period of setting time or when the louver is in place.
- If the unit is in **HEATING** mode, the indoor fan is regulated by the anti−cold wind function.

Compressor Preheating

Preheating is automatically activated when the T4 sensor is lower than setting temperature.

Sensor redundancy and automatic shutoff

- If one temperature sensor malfunctions, the air conditioner continues operation and displays the corresponding error code, allowing for emergency use.
- When more than one temperature sensor malfunctions, the air conditioner ceases operation.

Display Function

Unit Display Functions

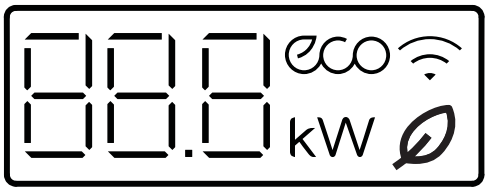


Fig. 16 – Unit Display Functions

Table 12—Unit Function Displays

Function	Display
Temperature	Set temperature value
Temperature (FAN and DRYING mode)	Room temperature
Activation of Timer ON, Fresh, Swing, Turbo, or Silent	On (3s)
Cancellation of Timer OFF, Fresh, Swing, Turbo, or Silent	OF (3s)
Defrost	dF
Warming in heating mode	cF
Self-clean	SC
Heating in room temp under 46°F (8°C) or 54°F (12°C)	FP
Fresh (Not available on these systems)	
ECO function	eco
WiFi control (Not available on these systems)	
The current operation power (Not available on these systems)	kW

FAN Mode

When the **FAN** mode is activated:

- The outdoor fan and compressor stop.
- Temperature control is disabled and the indoor room temperature is displayed.
- The indoor fan speed can be set to 1%~100%, or **AUTO**.
- The louver operations are identical to those in **COOLING** mode.
- Auto fan: In **FAN−ONLY** mode, the AC operates the same as auto fan in the **COOLING** mode with the temperature set at 75°F 24°C (Tsc =75°F (24°C).

COOLING Mode

Compressor Control

Reach the configured temperature:

1. When the compressor runs continuously for less than 120 minutes.

- If the following conditions are satisfied, the compressor ceases operation.
  - While the calculated frequency(fb) is less than the minimum limit frequency(FminC).
  - While protective time is more than or equal to ten minutes.
  - While T1 is lower than or equal to Tsc−CDIFTEMP−0.9°F (0.5°C)

NOTE: CDIFTEMP is the EEPROM setting parameter. It is 3.6°F (2°C) usually.

2. When the compressor runs continuously for more than 120 minutes.

- If the following conditions are satisfied, the compressor ceases operation.
  - When calculated frequency(fb) is less than minimum limit frequency(FminC).
  - When protective time is more than or equal to ten minutes.
  - When T1 is lower than or equal to (Tsc−CDIFTEMP).

NOTE: CDIFTEMP is the EEPROM setting parameter. It is 3.6°F (−16°C) usually.

3. If one of the following conditions is satisfied, regardless of time.

- Compressor running frequency is more than the test frequency.
- When the compressor running frequency is equal to the test frequency, T4 is more than 59°F (15°C) or no T4 or T4 fault.
- Change setting temperature
- Turbo or sleep function on/off
- Various frequency limit shutdown occurs

NOTE: CDIFTEMP is EEPROM setting parameter. It is 35.6°F (2°C) usually.

Indoor Fan Control

1. In the **COOLING** mode, the indoor fan operates continuously. The fan speed can be set to 1%−100%, or **AUTO**.
2. **AUTO** fan

- Descent Curve
  - When T1−Tsc is lower than or equal to 3.6°F (−16°C), fan speed reduces to 80%;
  - When T1−Tsc is lower than or equal to 1.8°F (−17°C), fan speed reduces to 60%;
  - When T1−Tsc is lower than or equal to 0.9°F (−17.3°C), fan speed reduces to 40%;
  - When T1−Tsc is lower than or equal to 0°F (−18°C), fan speed reduces to 20%;
  - When T1−Tsc is lower than or equal to −0.9°F (−17.2°C), fan speed reduces to 1%.
- Rise Curve
  - When T1−Tsc is higher than 0°F (−18°C), fan speed increases to 20%;
  - When T1−Tsc is higher than 0.9°F (−17.3°C), fan speed increases to 40%;
  - When T1−Tsc is higher than 1.8°F (−17°C), fan speed increases to 60%;
  - When T1−Tsc is higher than 2.7°F (−16°C), fan speed increases to 80%;
  - When T1−Tsc is higher than 7.2°F (−14C), fan speed increases to 100%.

Outdoor Fan Control

- The outdoor unit runs at a different fan speed according to T4 and the compressor running frequency.
- For different outdoor units, the fan speeds are different.

Condenser Temperature Protection

When the condenser temperature exceeds a configured value, the compressor ceases operations.

Evaporator Temperature Protection

When the evaporator temperature drops below a configured value, the compressor and outdoor fan ceases operations.

HEATING Mode

Compressor Control

1. Reach the configured temperature:

- If the following conditions are satisfied, the compressor ceases operation.
  - While the calculated frequency(fb) is less than the minimum limit frequency(FminC).
  - When the protective time is more than or equal to ten minutes.
  - When T1 is higher than or equal to Tsc+HDIFTEMP2.

NOTE: HDIFTEMP2 is the EEPROM setting parameter. It is 35.6°F (2°C) usually.

- If one of the following conditions is satisfied, regardless of time.
  - Compressor running frequency is more than test frequency.
  - When the compressor running frequency is equal to the test frequency, T4 is more than 59°F (15°C) or no T4 or T4 fault.
  - Change the setting temperature.
  - Turbo or sleep function on or off.

2. When the current is higher than the predefined safe value, the surge protection is activated, causing the compressor to cease operations.

Indoor Fan Control

1. In the **HEATING** mode, the indoor fan operates continuously. The fan speed can be set to 1%−100%, or muted.
2. **AUTO** fan

- Rise curve
  - When T1−Tsc is higher than −2.7°F (−19°C), fan speed reduces to 80%;
  - When T1−Tsc is higher than 0°F (−18°C), fan speed reduces to 60%;
  - When T1−Tsc is higher than 0.9°F (−17°C), fan speed reduces to 40%;
  - When T1−Tsc is higher than 1.8°F (−17°C), fan speed reduces to 20%.
- Descent curve
  - When T1−Tsc is lower than or equal to 0.9°F (−17°C), fan speed increases to 20%;
  - When T1−Tsc is lower than or equal to 0°F (−18°C), fan speed increases to 60%;
  - When T1−Tsc is lower than or equal to −2.7°F (−19°C), fan speed increases to 80%;
  - When T1−Tsc is lower than or equal to −5.4°F (−21°C), fan speed increases to 100%.

Outdoor Fan Control

- The outdoor unit runs at a different fan speed according to T4 and compressor running frequency.
- For different outdoor units, the fan speeds differ.

DEFROSTING Mode

- The unit enters defrosting mode according to changes in the temperature value of T3, T4 as well as the compressor running time.
- In defrosting mode, the compressor continues to run, the indoor and outdoor motor will cease operation, the defrost light of the indoor unit will turn on, and the „ dF „ symbol appears.
- If any one of the following conditions is satisfied, defrosting ends and the machine switches to the normal **HEATING** mode:
  - T3 rises above TCDE1°C.
  - T3 maintained above TCDE2°C for 80 seconds.
  - Unit runs for 15 minutes consecutively in the **DEFROSTING** mode.

Evaporator Temperature Protection

- **Off:** Compressor stops.
- **Decrease:** Decrease the running frequency to the lower level per 20 seconds.
- **Hold:** Keep the current frequency.
- **Resume:** No limitation for frequency.

AUTO Mode

- This mode can be selected with the remote controller and the setting temperature can be changed between 61°F~86°F (16°C~30°C).
- In the **AUTO** mode, the machine selects the **COOLING**, **HEATING**, **AUTO−DRYING** or **FAN−ONY** mode on the basis of T1,Ts, T4 and relative humidity.
- If the setting temperature is modified, the machine selects a new running function.

DRY Mode

In the **DRY** mode, the air conditioner operates the same as auto fan in the **COOLING** mode.

1. Mute function is active.

- All protections are activated and operate the same as they do that in **COOLING** mode.

2. Low Room Temperature Protection

- If the room temperature is lower than 10°C, the compressor ceases operations and does not resume until the room temperature exceeds 12°C.

Forced Operation Function

- Forced **COOLING** Mode:

The compressor and outdoor fan continue to run and the indoor fan runs at rated speed. After running for 30 minutes, the air conditioner switches to **AUTO** mode with a preset temperature of 24°C.

- Forced **AUTO** Mode:

Forced auto mode operates the same as normal **AUTO** mode with a preset temperature of 24°C.

- The unit exits the forced operation when it receives the following signals:
  - Switch on
  - Switch off
  - Timer on
  - Timer off
  - Changes in:
    - Mode
    - Fan Speed
    - Setting Temperature

Timer Function

- The Timing range is 24 hours.
- Timer on. The machine will turn on automatically when reaching the setting time.
- Timer off. The machine will turn off automatically when reaching the setting time.
- Timer on/off. The machine will turn on automatically when reaching the setting “on” time, and then turn off automatically when reaching the setting “off” time.
- Timer off/on. The machine will turn off automatically when reaching the setting “off” time, and then turn on automatically when reaching the setting “on” time.
- The timer function will not change the AC current operation mode. Suppose AC is off now, it will not start up firstly after setting the “timer off” function. And when reaching the setting time, the timer LED will be off and the AC running mode has not been changed.
- The setting time is relative time.
- The AC will quit the timer function when it has malfunction

SLEEP Function

- The **SLEEP** function is available in **COOLING**, **HEATING**, or **AUTO** modes.
- The operational process for sleep mode is as follows:
  - When cooling, the temperature rises 1.8°F (−17°C) (to not higher than 86°F (30°C) every hour. After 2 hours, the temperature stops rising and the indoor fan is fixed at low speed.
  - When heating, the temperature decreases 1.8°F (−17°C) (to not lower than 61°F (16°C)) every hour. After 2 hours, the temperature stops decreasing and the indoor fan is fixed at low speed. Anti−cold wind function takes priority.
- The operating time for the **SLEEP** mode is 8 hours, after which, the unit exits this mode and turns off.
- The timer setting is available in this mode.

Auto−Restart Function

- The indoor unit has an auto−restart module that allows the unit to restart automatically. The module automatically stores the current settings and, in the case of a sudden power failure, will restore those setting automatically within 3 minutes after power returns.
- If there is a power failure while the unit is running, the compressor starts 3 minutes after the unit restarts. If the unit was already off before the power failure, the unit stands by.

46F (8°C) Heating

In the **HEATING** mode, the temperature can be set to as low as 46°F (8°C), preventing the indoor area from freezing if unoccupied during severe cold weather.

ECO Function

- Used to enter the energy efficient mode.
  - Under the **COOLING** mode, press **ECO**, the remote controller adjusts the temperature automatically to 75°F (24°C), **AUTO** fan speed to save energy (however only if the set temperature is less than 75°F (24°C). If the set temperature is more than 75°F (24°C) and 86°F (30°C), press **ECO**, the fan speed will change to **AUTO**, the set temperature will remain unchanged.
- When AC receives signals, such as switch off, Turbo operation, Silence operation, Self clean operation, Forced **COOLING** operation, mode setting, Sleeping mode, or adjusting the set temperature to less than 75°F (24°C), it will exit the **ECO** operation.
- Operation time in ECO mode is 8 hours. After 8 hours the air conditioner exits this mode.
- If there is a malfunctioning temperature sensor in, the air conditioner will exit **ECO** mode.
- The indoor fan runs at auto fan when it enters the **ECO** mode. The setting temperature and setting fan speed can be changed with the remote controller.

Self Clean

- Press “Self Clean” when the unit is in the **COOLING** or **DRYING** mode, the indoor unit will run at the low fan speed for 16 minutes then turn off.
- **Self Clean** keeps the indoor unit dry and prevents mold growth.

Follow Me

- If you press “Follow Me” on the remote controller, the indoor unit will beep. This indicates the “Follow Me” function is active.
- Once active, the remote controller will send a signal every 3 minutes, with no beeps. The unit automatically sets the temperature according to the measurements from the remote controller.
- The unit will only change modes if the information from the remote controller makes it necessary, not from the unit’s temperature setting.
- If the unit does not receive a signal for 7 minutes or you press “Follow Me,” the function turns off. The unit regulates temperature based on its own sensor and settings.

Silence

Press **SILENCE** on the remote controller to enable the **SILENCE** function. While this function is active, the indoor unit will run at faint breeze (1% fan speed), which reduces noise to the lowest possible level.

Electrical Energy Consumption Control Function

Press **GEAR** on remote controller to enter the energy efficient mode (see Fig. 17).

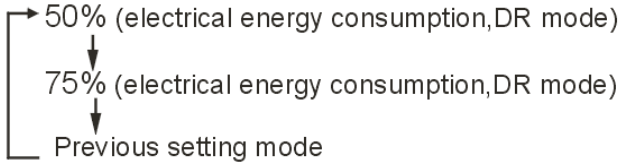


Fig. 17 – Electrical Energy Consumption Control Function

Information Inquiry

To enter information inquiry status, complete the following procedure within ten seconds:

- Press **LED** 3 times.
- Press **SWING** 3 times.
- If successful, you will hear beeps for two seconds.
- Use **LED** and **SWING** to cycle through the information displayed.
- Press **LED** to display the next code in the sequence. Press **SWING** to display the previous code.

Table 13 displays the information codes. The screen displays the code for two seconds, then the information for 25 seconds.

Table 13—Information Codes

Displayed Code	Explanation	Additional Notes
T1	T1	T1 temperature
T2	T2	T2 temperature
T3	T3	T3 temperature
T4	T4	T4 temperature
TP	TP	TP temperature
Targeted Frequency	FT	Targeted Frequency
Actual Frequency	TR	Actual Frequency
Compressor Current	dL	N/A
Outdoor AC Voltage	UO	N/A
Indoor capacity test	Sn	N/A
Reserve	––	Running mode
Outdoor Fan Speed	Pr	Outdoor fan speed
EXV opening angle	LR	EXV opening angle
Indoor fan speed	IR	Indoor fan speed
Indoor humidity	HU	N/A
Adjusted setting temperature	TT	N/A
Indoor dust concentrations	DT	N/A
WIFI signal strength	IF	N/A
GA algorithm frequency	OT	N/A

Point Check Function

Press the remote controller **LED DISPLAY** or **LED** or **MUTE** three times, and then press **AIR DIRECTION** or **SWING** three times within ten seconds (the buzzer rings for two seconds). The air conditioner enters the information enquiry status.

The user can press **LED DISPLAY** or **AIR DIRECTION** to check the next command. When the air conditioner enters the information enquiry status, it displays the code name in 2 seconds. When the air conditioner enters the information enquiry status, it displays the code value in the next 25 seconds.

Table 14—Enquiry Information

ENQUIRY INFORMATION	DISPLAYING CODE	MEANING
T1	T1	T1 temp.
T2	T2	T2 temp.
T3	T3	T3 temp.
T4	T4	T4 temp.
T2B	Tb	T2B temp.
TP	TP	TP temp.
TH	TH	TH temp.
Targeted Frequency	FT	Targeted Frequency
Actual Frequency	Fr	Actual Frequency
Indoor Fan Speed	IF	Indoor Fan Speed
Outdoor Fan Speed	OF	Outdoor Fan Speed
EXV Opening Angle	LA	EXV Opening Angle
Compressor Continuous Running Time	CT	Compressor Continuous Running Time
Compressor Stop Issues	ST	Compressor Stop Issues

When the air conditioner enters the information enquiry status, the LED displays the code value within 25 seconds (see Table 15).

Table 15—Enquiry Information

ENQUIRY INFORMATION	DISPLAY VALUE	MEANING	REMARK
T1,T2,T3,T4, T2B,TP,TH, Targeted Frequency, Actual Frequency	−1F,−1E,−1d,−1c,−1 b,−1A	−25,−24,−23,−22,−21,−20	1. All the displaying temperature is actual value. 2. Temperature is °C no matter the remote. 3. T1,T2,T3,T4,T2B display range:−25~70, 4. TP display range:−20~130. 5. Frequency display range: 0~159HZ. 6. If the actual value exceeds the range, it displays the maximum value or minimum value.
	−19—99	−19—99	
	A0,A1,●●●A9	100,101,●●●109	
	b0,b1,●●●b9	110,111,●●●119	
	c0,c1,●●●c9	120,121,●●●129	
	d0,d1,●●●d9	130,131,●●●139	
	E0,E1,●●●E9	140,141,●●●149	
	F0,F1,●●●F9	150,151,●●●159	
Indoor fan speed/ Outdoor fan speed	0	OFF	
	1,2,3,4	Low speed, Medium speed, High speed, Turbo	For some big capacity motors
	14−FF	Actual fan speed = Display value turns to decimal value and then multiply 10. The unit is RPM.	For some small capacity motors the display value is from 14−FF (hexadecimal), the corresponding fan speed range is from 200−2550 RPM.
EXV opening angle	0−FF	Actual EXV opening value = Display value turns to decimal value and then multiply 2.	
Compressor continuous running time	0−FF	0−255 minutes	If the actual value exceeds the range, it displays the maximum value or minimum value.
Compressor stop causes	0−99	For a detailed meaning, please consult with an engineer	Decimal display
Reserve	0−FF		

TROUBLESHOOTING

Safety

Electricity power is kept in capacitors even if the power supply is shut off.

NOTE: Remember to discharge the electricity power in capacitor.

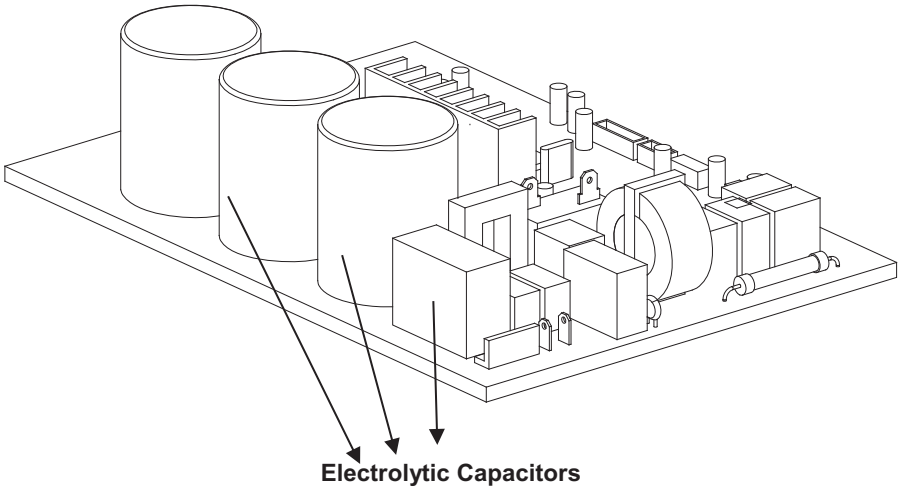


Fig. 18 – Electrolytic Capacitors

For other models, please connect discharge resistance (approximately 100Ω 40W) or a soldering iron (plug) between the +, − terminals of the electrolytic capacitor on the contrary side of the outdoor PCB.

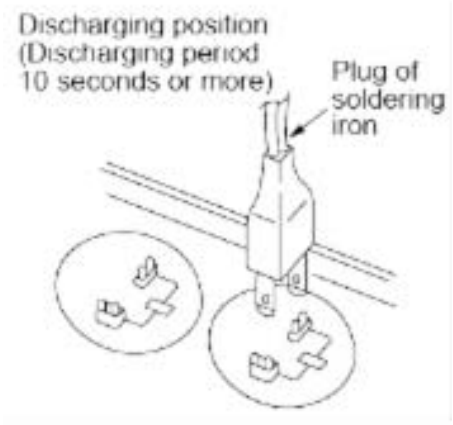


Fig. 19 – Discharge Position

NOTE: Fig. 19 is for reference only. The plug on your unit may differ.

TROUBLESHOOTING (CONT)

Error Display (Indoor Unit)

When the indoor unit encounters a recognized error, the indicator light flashes in a corresponding series, the timer display may turn on or begin flashing, and an error code displays. These error codes are described in Table 16.

Table 16—Error Codes

Display	Error Information	Solution
E0/EA	Indoor unit EEPROM parameter error	Page 23
E1	Indoor / outdoor units communication error	Pages 24–25
E3	The indoor fan speed is operating outside of the normal range	Page 26
E4	Indoor room temperature sensor T1 is in open circuit or has short circuited	Pages 23 and 32
E5	Evaporator coil temperature sensor T2 is in open circuit or has short circuited	Page 32
EB	Communication error between the indoor PCB and display board	Page 33
EF	Intelligent eye module error	Page 28
F0	Overload current protection	Page 34
F1	Outdoor ambient temperature sensor T4 open circuit or short circuit	Page 32
F2	Condenser coil temperature sensor T3 is in open circuit or has short circuited	Page 32
F3	Compressor discharge temperature sensor TP open circuit or short circuit	Page 32
F4	Outdoor unit EEPROM parameter error	Page 23
F5	The outdoor fan speed is operating outside of the normal range	Page 26
P0	IPM malfunction or IGBT over–strong current protection	Page 35
P1	Over voltage or over low voltage protection	Page 29
P2	High temperature protection of IPM module	Page 30
P4	Inverter compressor drive error	Page 31

For other codes

The display board may show a garbled code or a code undefined by the service manual. Ensure that this code is not a temperature reading.

Troubleshooting

Test the indoor unit using the remote controller. If the unit display is working however will not respond to the remote, the indoor PCB requires replacement. If there is no display after pressing **LED** and the unit responds, the display board requires replacement.

ERROR DIAGNOSIS AND TROUBLESHOOTING WITHOUT ERROR CODE

⚠ WARNING

UNIT DAMAGE HAZARD

Be sure to turn off unit before any maintenance to prevent damage or injury.

Table 17—Remote Maintenance

Remote Maintenance	Electrical Circuit							Refrigerant Circuit							Others					
Possible causes of trouble	**Power failure**	**The main power tripped**	**Loose connections**	**Faulty transformer**	**The voltage is too high or too low**	**The remote control is powered off**	**Broken remote control**	**Dirty air filter**	**Dirty condenser fins**	**The setting temp is higher/lower than the room's (cooling/heating)**	**The ambient temp. is too high/low when the mode is cooling/heating**	**Fan mode**	**SILENCE function is activated (optional function)**	**Frosting and defrosting frequently**	**Heavy load condition**	**Loose hold down bolts and/or screws**	**Not air tight**	**Air inlet or outlet of either unit is blocked**	**Interference from cell phones towers and remote boosters**	**Shipping plates remained attached**
Unit will not start	☆	☆	☆	☆																
Operation is erratic, unpredictable or unit is unresponsive																			☆	
Cannot set desired temp.						☆	☆													
Unit is on but the wind is not cold (hot)										☆	☆	☆								
Unit runs, but shortly stops					☆					☆	☆									
The unit starts up and stops often					☆						☆			☆				☆		
Unit runs continuously however insufficient cooling (heating)								☆	☆	☆	☆		☆		☆		☆	☆		
Cool can not change to heat																				
Unit is noisy																☆				☆
Unit emits bad odor								☆												
Test method/ remedy	Test voltage	Close the power switch	Inspect connections – tighten	Change the transformer	Test voltage	Replace the battery of the remote control	Replace the remote control	Clean or replace	Clean	Adjust the setting temp.	Turn the AC later	Adjust to cool mode	Turn off SILENCE function.	Turn the AC later	Check the heat load	Tighten bolts or screws	Close all windows and doors	Remove the obstacles	Reconnect the power or press ON/OFF button on remote control to restart	Remove them

ERROR DIAGNOSIS AND TROUBLESHOOTING WITHOUT ERROR CODE (CONT)

Table 18—Field Maintenance

Field Maintenance	Electrical Circuit														
Possible causes of trouble	**Power failure**	**Blown fuse or varistor**	**Loose connections**	**Shorted or broken wires**	**Safety device opens**	**Faulty thermostat/ room temp sensor**	**Wrong setting place of temp sensor**	**Faulty transformer**	**Shorted or open capacitor**	**Faulty magnetic contact for compressor**	**Faulty magnetic contact for fan**	**Low voltage**	**Faulty stepping motor**	**Shorted or grounded compressor**	**Shorted or grounded fan motor**
Unit will not start	☆	☆	☆	☆	☆			☆							
Compressor will not start however the fan runs				☆		☆			☆	☆				☆	
Compressor and condenser (outdoor) fan will not start				☆		☆				☆					
Evaporator (indoor) fan will not start				☆					☆		☆				☆
Condenser (out-door) fan will not start				☆		☆			☆		☆				☆
Unit runs but shortly stops										☆		☆			
Compress or short cycles due to overload										☆		☆			
High discharge pressure															
Low discharge pressure															
High suction pressure															
Low suction pressure															
Unit runs continuously but insufficient cooling															
Too cool						☆	☆								
Compressor is noisy															
Horizontal louver can not revolve			☆	☆									☆		
Test method / remedy	Test voltage	Inspect fuse type & size	Inspect connections - tighten	Test circuits with tester	Test continuity of safety device	Test continuity of thermostat / sensor & wiring	Place the temp. sensor at the central of air in-let grille	Check control circuit with tester	Check capacitor with tester	Test continuity of coil & contacts	Test continuity of coil & contacts	Test voltage	Replace the stepping motor	Check resistance with Megger tester	Check resistance with Megger tester

ERROR DIAGNOSIS AND TROUBLESHOOTING WITHOUT ERROR CODE (CONT)

Table 19—Field Maintenance (Con't)

Field Maintenance	**Refrigerant Circuit**																	
Possible causes of trouble	**Compressor stuck**	**Refrigerant Shortage**	**Restricted liquid line**	**Dry air filter**	**Dirty evaporator coil**	**Insufficient air through evaporator coil**	**Refrigerant overcharge**	**Dirty or partially blocked condenser**	**Air or non-condensable gas in refrigerant cycle**	**Short cycling of condensing air**	**High temp. condensing medium**	**Insufficient condensing medium**	**Broken compressor internal parts**	**Insufficient compressor**	**Expansion valve obstructed**	**Expansion valve or capillary tube closed completely**	**Leaking power element on expansion valve**	**Power installation of feeler bulb**
Unit will not start																		
Compressor will not start however the fan runs	☆																	
Compressor and condenser (outdoor) fan will not start																		
Evaporator (indoor) fan will not start																		
Condenser (out-door) fan will not start																		
Unit runs but shortly stops		☆	☆				☆	☆								☆	☆	
Compress or short cycles due to overload		☆					☆	☆										
High discharge pressure							☆	☆	☆	☆	☆	☆						
Low discharge pressure		☆												☆				
High suction pressure							☆							☆				☆
Low suction pressure		☆	☆	☆	☆	☆									☆	☆	☆	
Unit runs continuously but insufficient cooling		☆	☆	☆	☆	☆		☆	☆	☆				☆				
Too cool																		
Compressor is noisy							☆						☆					
Horizontal louver can not revolve																		
Test method / remedy	Replace the compressor	Leak test	Replace the restricted part	Clean or replace	Clean coil	Check fan	Change charged refrigerant volume	Clean condenser or remove obstacle	Purge, evacuate and recharge	Remove obstruction to air flow	Remove obstruction in air or water flow	Remove obstruction in air or water flow	Replace compressor	Test compressor efficiency	Replace valve	Replace valve	Replace valve	Fix feeler bulb

ERROR DIAGNOSIS AND TROUBLESHOOTING WITHOUT ERROR CODE (CONT)

Table 20—Field Maintenance (Con't)

Field Maintenance	Others				
Possible causes of trouble	**Heavy load condition**	**Loosen hold down bolts and/or screws**	**Shipping plates remain attached**	**Poor choices of capacity**	**Contact of piping with other piping or external plate**
Unit will not start					
Compressor will not start however the fan runs					
Compressor and condenser (outdoor) fan will not start					
Evaporator (indoor) fan will not start					
Condenser (outdoor) fan will not start					
Unit runs but shortly stops					
Compress or short cycles due to overload					
High discharge pressure					
Low discharge pressure					
High suction pressure	☆				
Low suction pressure					
Unit runs continuously but insufficient cooling	☆			☆	
Too cool					
Compressor is noisy		☆	☆		☆
Horizontal louver can not revolve					
Test method / remedy	Check heat load	Tighten bolts or screws	Remove them	Choose AC of larger capacity or add the number of units	Fix piping as as not to touch each other or external pipe

QUICK MAINTENANCE BY ERROR CODE

If you do not have the time to test whether specific parts are faulty, you can directly change the required parts according the error code. You can find the parts to replace by error code in Tables 21 and 22.

Table 21—Error Codes

Part Requiring Replacement	Error Code								
	E0	EA	E1	E3	E4	E5	EB	EF	F0
Indoor PCB	✓	✓	✓	✓	✓	✓	✓	x	x
Outdoor PCB	x	x	✓	x	x	x	x	x	✓
Display Board	x	x	x	x	x	x	✓	x	x
Reactor	x	x	✓	x	x	x	x	x	x
Indoor fan motor	x	x	x	✓	x	x	x	x	x
Outdoor fan motor	x	x	x	X	x	x	x	x	x
Temperature sensor	x	x	x	x	✓	✓	x	x	x
T2 Sensor	x	x	x	x	x	x	x	x	x
Additional refrigerant	x	x	x	x	x	x	x	x	x
Compressor	x	x	x	x	x	x	x	x	✓
IPM board	x	x	x	x	x	x	x	x	x
Outdoor unit	x	x	x	x	x	x	x	x	✓

Table 22—Error Codes

Part Requiring Replacement	Error Code								
	F1	F2	F3	F4	F5	P0	P1	P2	P4
Indoor PCB	x	x	x	x	x	x	x	x	x
Outdoor PCB	✓	✓	✓	✓	✓	✓	✓	✓	✓
Display Board	x	x	x	x	x	x	x	x	x
Reactor	x	x	x	x	x	x	✓	x	x
Indoor fan motor	x	x	x	x	x	x	x	x	x
Outdoor fan motor	x	x	x	x	✓	x	x	x	x
Temperature sensor	✓	✓	✓	x	x	x	X	x	x
T2 Sensor	x	x	x	x	x	x	x	x	x
Additional refrigerant	x	x	x	x	x	x	x	x	x
Compressor	x	x	x	x	x	✓	x	x	✓
IPM board	x	x	x	x	x	✓	✓	x	✓
Outdoor unit	x	x	x	x	x	x	x	x	x

TROUBLESHOOTING BY ERROR CODE

Common Check Procedures

Temperature Sensor Check

Disconnect the temperature sensor from PCB, measure the resistance value with a tester.

Temperature Sensors.

Room temp. (T1) sensor,

Indoor coil temp. (T2) sensor,

Outdoor coil temp.(T3) sensor,

Outdoor ambient temp.(T4) sensor,

Compressor discharge temp.(Tp) sensor.

Measure the resistance value of each winding by using the multi−meter.

Compressor Checking

Measure the resistance value of each winding by using the tester.

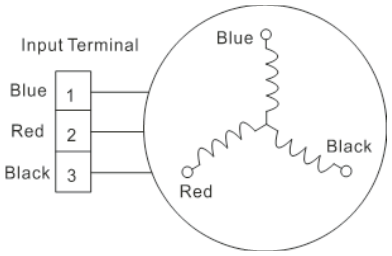


Fig. 20 – Compressor Checking

Table 23—Compressor Checking

Position	Resistance Value		
	ASN98D22UFZ	ATM115D43UFZ2	ATF235D22UMT
Blue – Red	1.57Ω(20°C/68°F)	1.87Ω(20°C/68°F)	0.75Ω(20°C/68°F)
Blue – Black			
Red – Blue			

Fig. 21 – Compressor Checking

IPM Continuity Check

Turn off the power, let the large capacity electrolytic capacitors discharge completely, and dismount the IPM. Use a digital tester to measure the resistance between P and UVWN; UVW and N.

Table 24—IPM Continuity Check

Digital Tester		Normal Resistance Value	Digital Tester		Normal Resistance Value
(+) Red	(–) Black		(+) Red	(–) Black	
P	N	∞ (Several MΩ)	U	N	∞ (Several MΩ)
	U		V		
	V		W		
	W		(+) Red		

DIAGNOSIS AND SOLUTION

E0/F4/EA (EEPROM Parameter Error)

Description: Indoor or outdoor PCB main chip does not receive feedback from EEPROM chip.

Recommended parts to prepare:

- Indoor PCB
- Outdoor PCB

Troubleshooting and Repair:

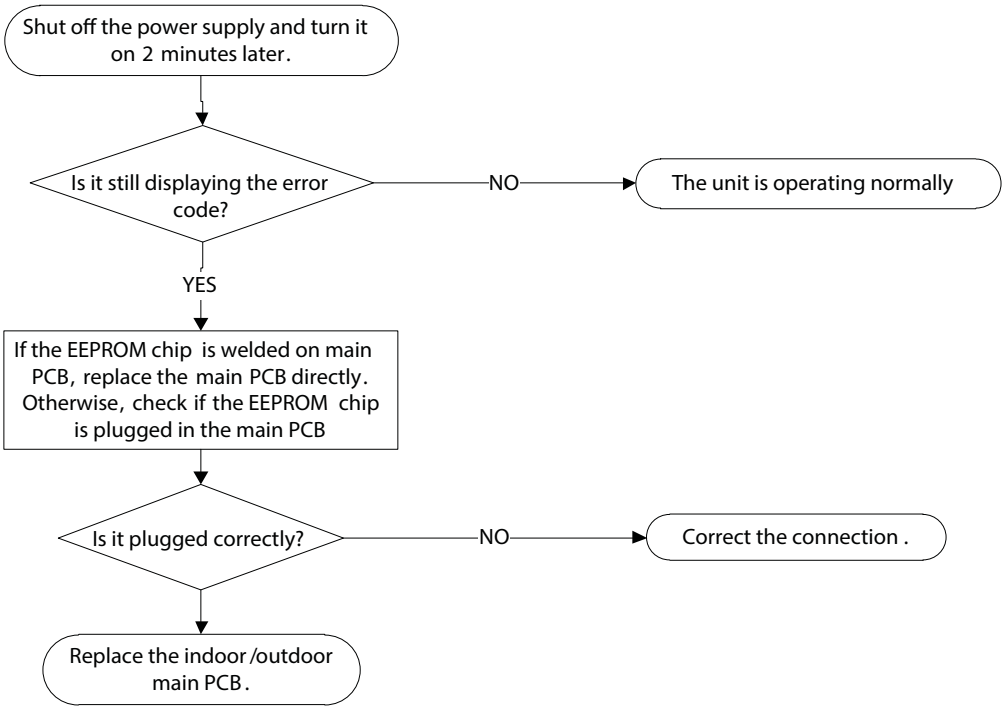


Fig. 22 – Troubleshooting

Remarks:

The location of the EEPROM chip on the indoor and outdoor PCB is shown in Figures 23 and 24:

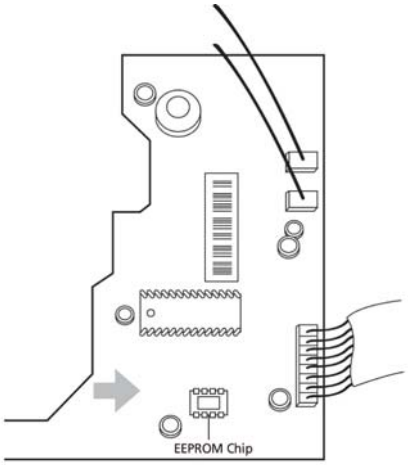


Fig. 23 – EEPROM Chip (Indoor Unit)

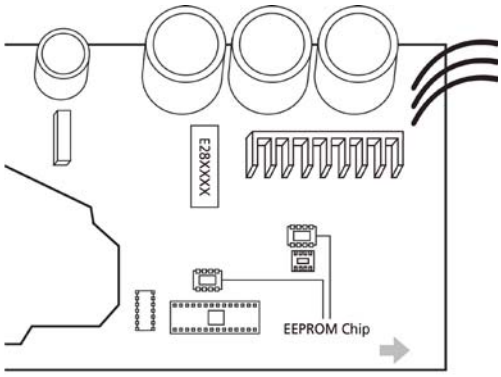


Fig. 24 – EEPROM Chip (Outdoor Unit)

NOTE: These images are for reference only.

DIAGNOSIS AND SOLUTION (CONT)

E1 (Indoor and Outdoor Unit Communication Error)

Description: The indoor unit has not received feedback from the outdoor unit for 150 seconds, four consecutive times.

Recommended parts to prepare:

- Indoor PCB
- Outdoor PCB
- Reactor

Troubleshooting and Repair:

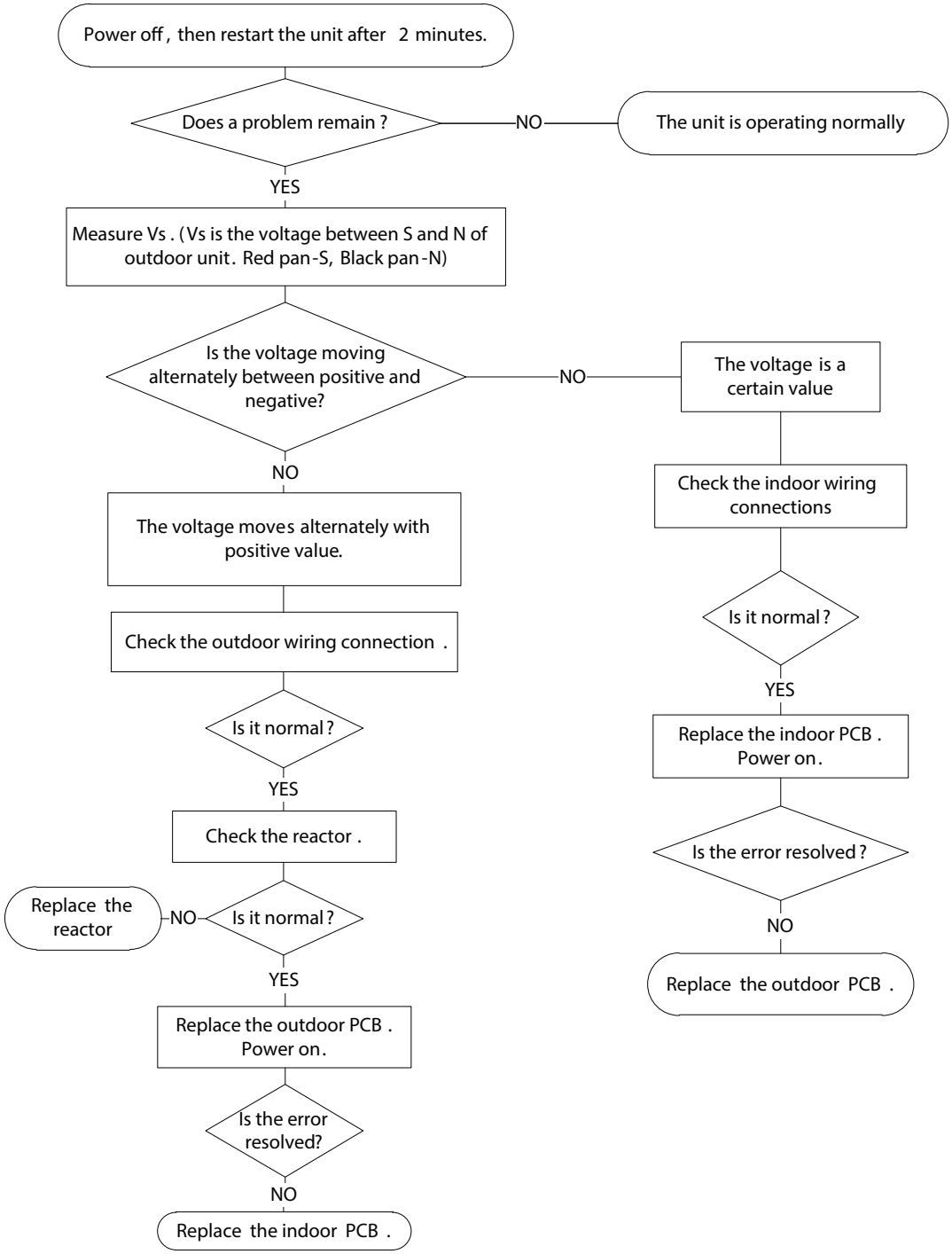


Fig. 25 – Troubleshooting

DIAGNOSIS AND SOLUTION (CONT)

E1 (Indoor and Outdoor Unit Communication Error) (Cont)

Remarks:

- Use a multimeter to test the DC voltage between the outdoor unit's 2 port and 3 port. The red pin of multimeter connects with the 2 port while the black pin is for 3 port.
- When the air conditioner is normal running, the voltage is moving alternately as positive values and negative values.
- If the outdoor unit has a malfunction, the voltage has always been the positive value.
- If the indoor unit has malfunction, the voltage is a fixed value.

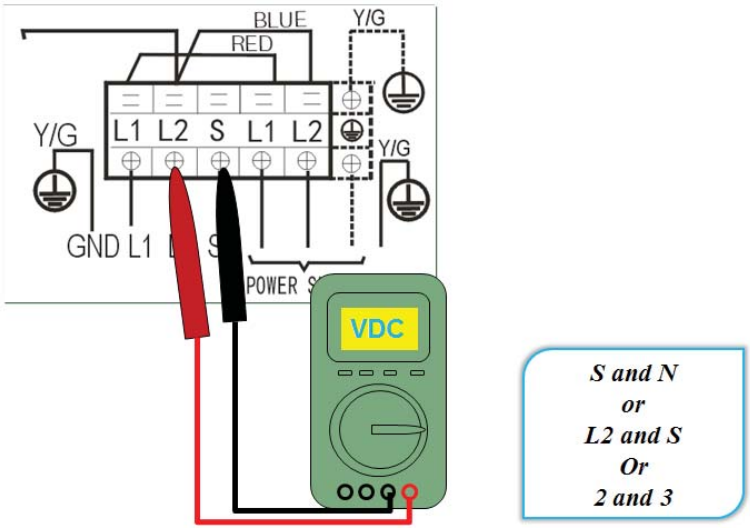


Fig. 26 – Multimeter

- Use a multimeter to test the resistance of the reactor that does not connect with the capacitor.
- The normal value should be around zero ohm. Otherwise, the reactor must have malfunction.

Fig. 27 – Multimeter

DIAGNOSIS AND SOLUTION (CONT)

E3/F5 (Fan speed is operating outside of the Normal Range)

Description: When the indoor fan speed maintains a low speed (ex. 300RPM) or a speed that's too high (ex.1500RPM) for a certain time, the unit stops and the LED displays the failure (E3). When the outdoor fan speed registers below 200RPM or over 1500RPM for an extended period of time, the unit stops and the LED displays the failure (F5).

Recommended parts to prepare:

- Wiring
- Faulty fan assembly
- Faulty fan motor
- Faulty PCB

Troubleshooting and Repair:

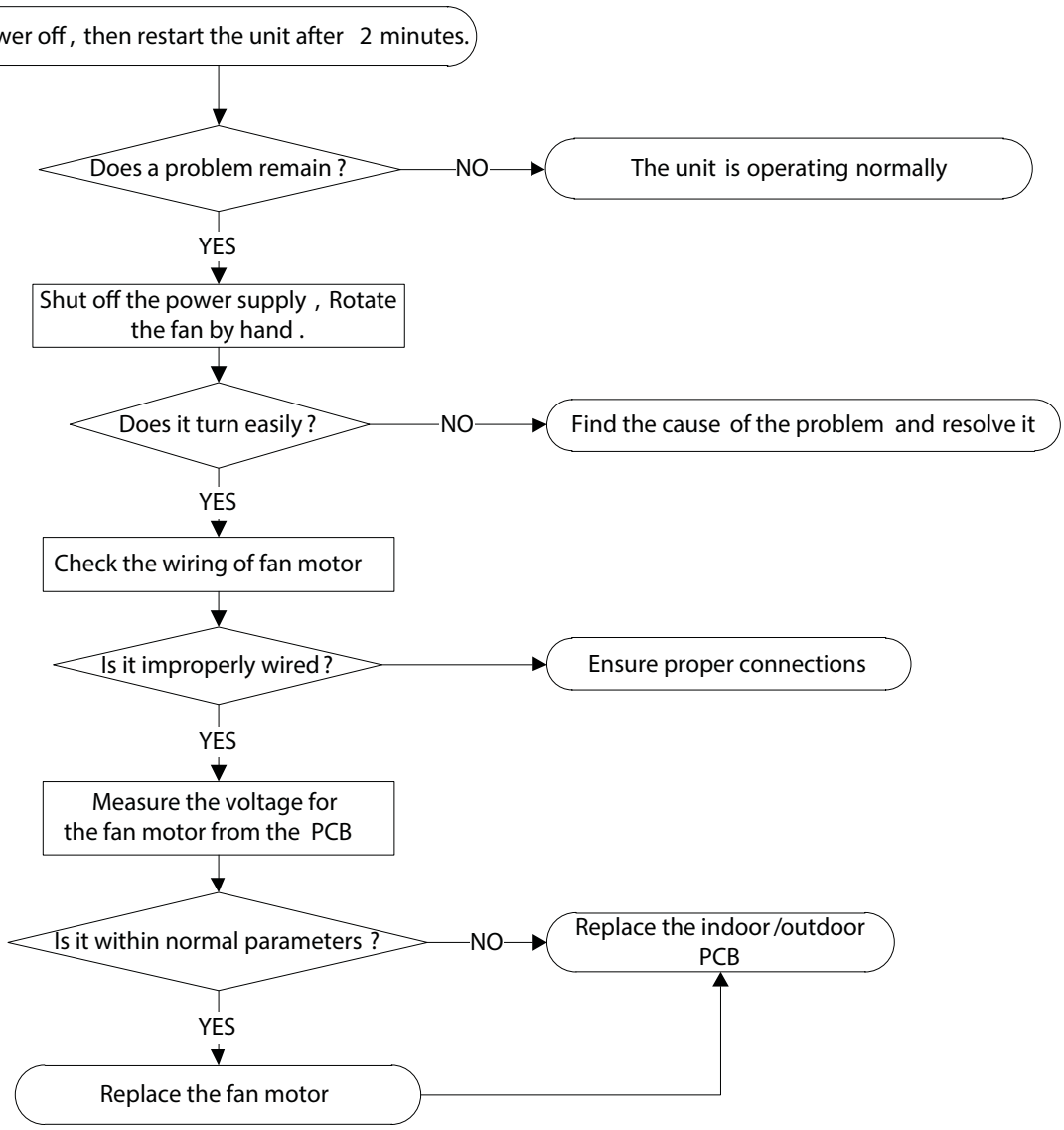


Fig. 28 – Troubleshooting

Index

1. Indoor or Outdoor DC Fan Motor (control chip is in fan motor)

   Power on and when the unit is in standby, measure the voltage of pin1−pin3, pin4−pin3 in the fan motor connector. If the value of the voltage is not in the range shown in Table 25, the PCB must has problems and need to be replaced.

- DC motor voltage input and output (voltage: 220−240V~):

Table 25—Voltage

No.	Color	Signal	Voltage
1	Red	Vs/Vm	280V~380V
2	−−−	−−−	−−−
3	Black	GND	0V
4	White	Vcc	14−18.5V
5	Yellow	Vsp	0~5.6V
6	Blue	FG	14−18.5V

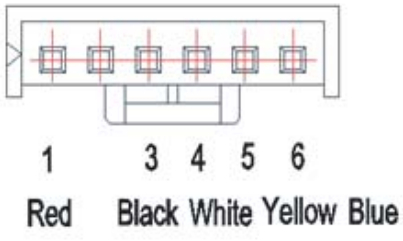


Fig. 29 − Indoor DC Fan Motor

2. Outdoor DC Fan Motor (control chip is in outdoor PCB)

   Power on and check if the fan can run normally, if the fan can run normally, the PCB must have a problem and needs to be replaced, If the fan can not run normally, measure the resistance of each pin (two). If the resistance is not equal to each other, the fan motor must have a problem and needs to be replaced, otherwise the PCB must has problems and needs to be replaced.

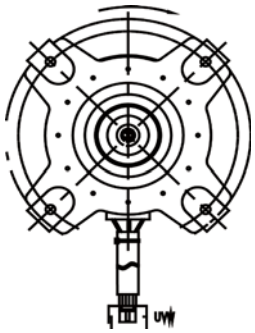


Fig. 30 − Outdoor DC Fan Motor

3. Indoor AC Fan Motor

   Power on and set the unit running in FAN mode at the high fan speed. After running for 15 seconds, measure the voltage of pin1 and pin2. If the value of the voltage is less than 100V(208~240V power supply) or 50V(115V power supply), the PCB must has problems and needs to be replaced.

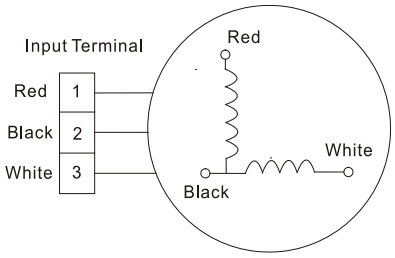


Fig. 31 − Indoor AC Fan Motor

DIAGNOSIS AND SOLUTION (CONT)

E4/E5/F1/F2/F3 (Open circuit or short circuit of temperature sensor diagnosis and solution)

Description: If the sampling voltage is lower than 0.06V or higher than 4.94V, the LED displays the failure.

Recommended parts to prepare:

- Wiring mistake
- Faulty sensor
- Faulty PCB

Troubleshooting and Repair:

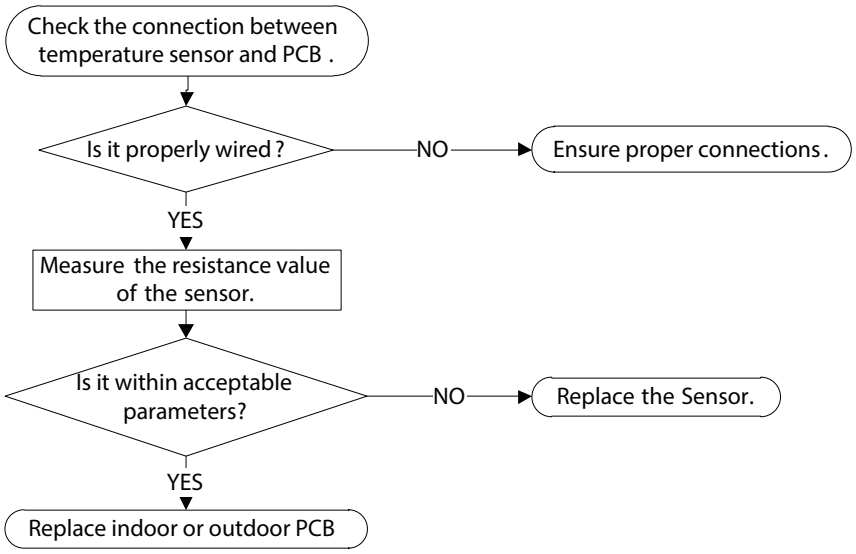


Fig. 32 – Troubleshooting

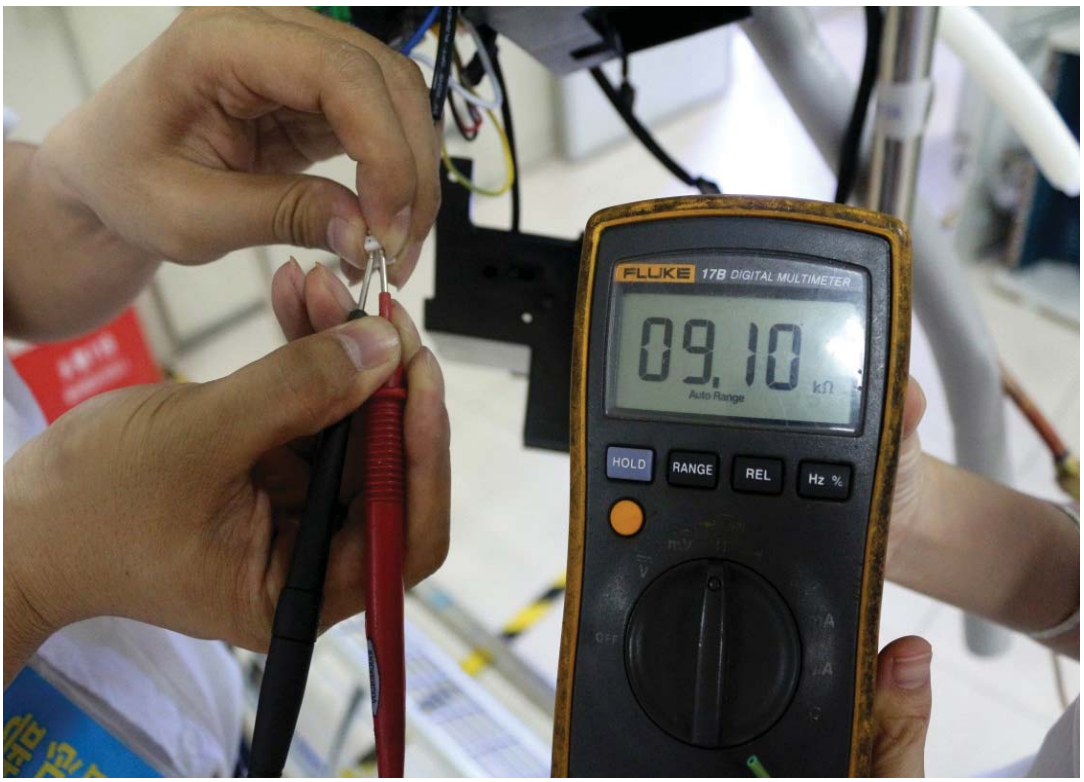


Fig. 33 – Multimeter

DIAGNOSIS AND SOLUTION (CONT)

Eb (Communication error between the Indoor PCB and Display Board)

Description: Indoor PCB does not receive feedback from the display board.

Recommended parts to prepare:

- Wiring mistake
- PCB faulty
- Display board malfunction

Troubleshooting and Repair:

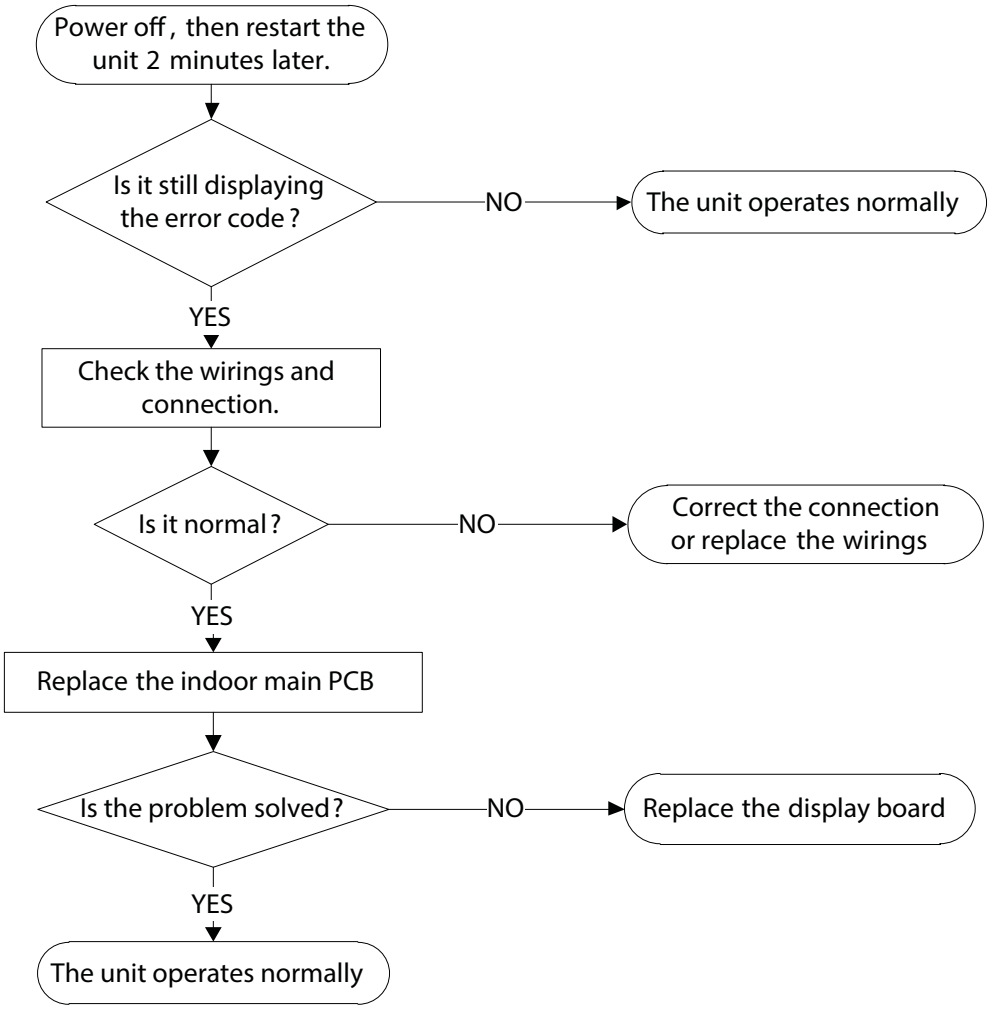


Fig. 34 – Troubleshooting

DIAGNOSIS AND SOLUTION (CONT)

EC (Refrigerant Leakage Detection diagnosis and solution)

Description: Define the evaporator coil temperature T2 of the compressor just starts running as Tcool.

In the beginning 5 minutes after the compressor starts up, if T2<Tcool−2°C does not keep continuous 4 seconds and this situation happens 3 times, the display area will show “EC” and the AC will turn off.

Recommended parts to prepare:

- Faulty T2 sensor
- Faulty indoor PCB
- System problems, such as leakage or blockages

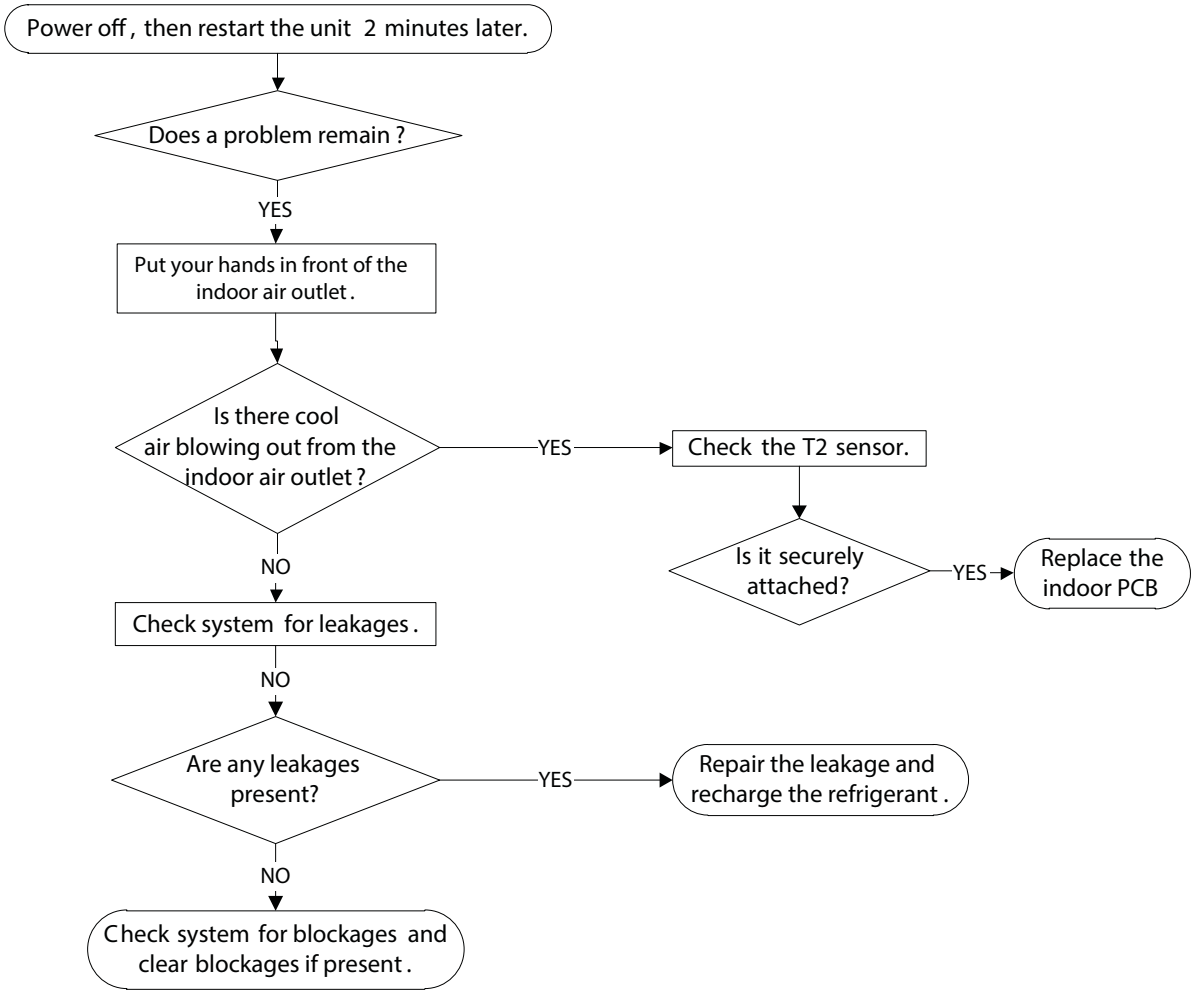


Fig. 35 – Troubleshooting

DIAGNOSIS AND SOLUTION (CONT)

F0 (Overload current protection diagnosis and solution)

Description: An abnormal current rise is detected by checking the specified current detection circuit.

Recommended parts to prepare:

- Power supply problems
- System blockage
- Faulty PCB
- Wiring mistake
- Compressor malfunction

Troubleshooting and Repair:

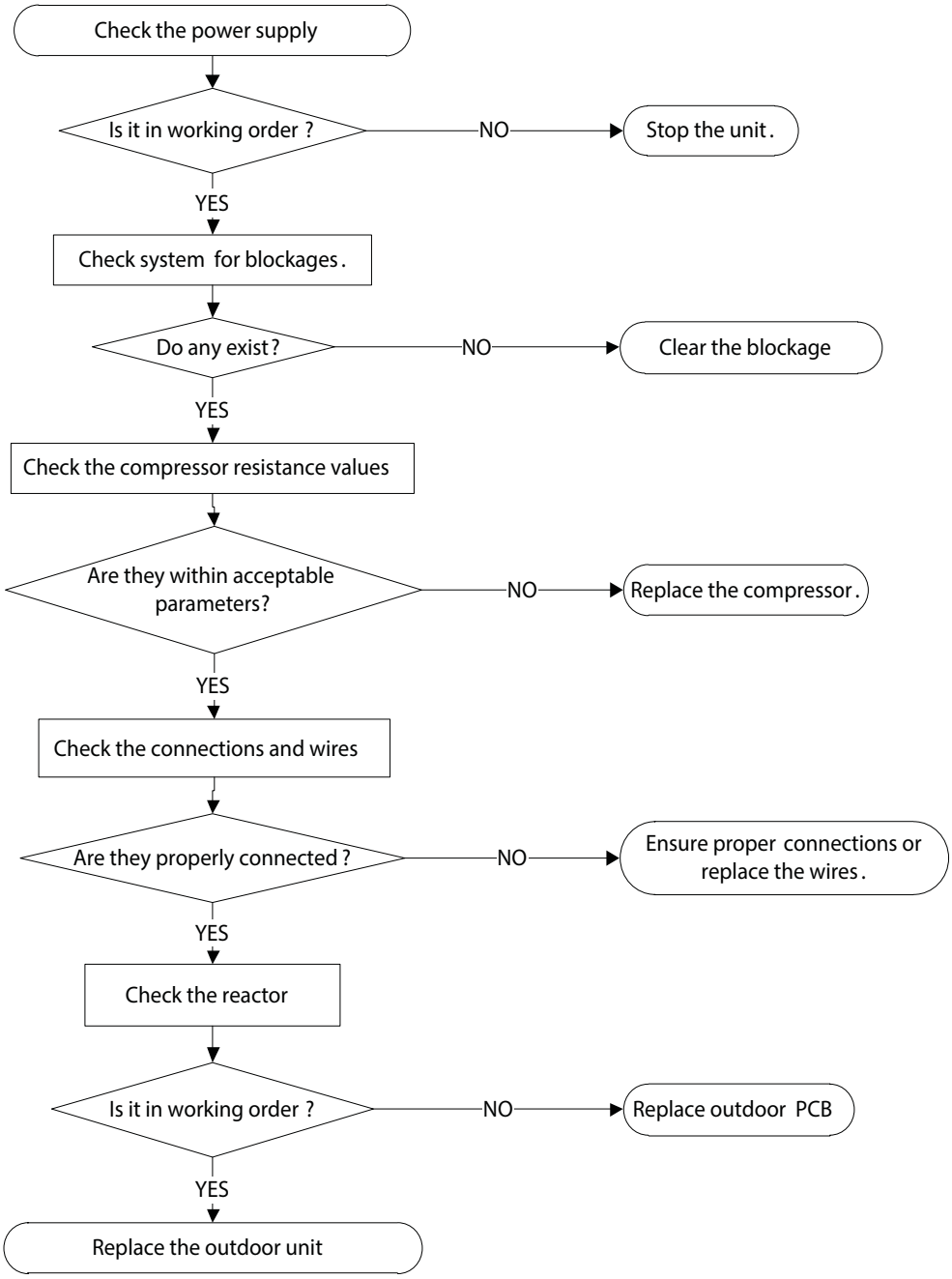


Fig. 36 – Troubleshooting

DIAGNOSIS AND SOLUTION (CONT)

P0 (IPM malfunction or IGBT over−strong current protection diagnosis and solution)

Description: When the voltage signal the IPM sends to the compressor drive chip is abnormal, the display LED displays “P0” and the air conditioner turns off.

Recommended parts to prepare:

- Wiring mistake
- IPM malfunction
- Faulty outdoor fan assembly
- Compressor malfunction
- Faulty outdoor PCB

Troubleshooting and Repair:

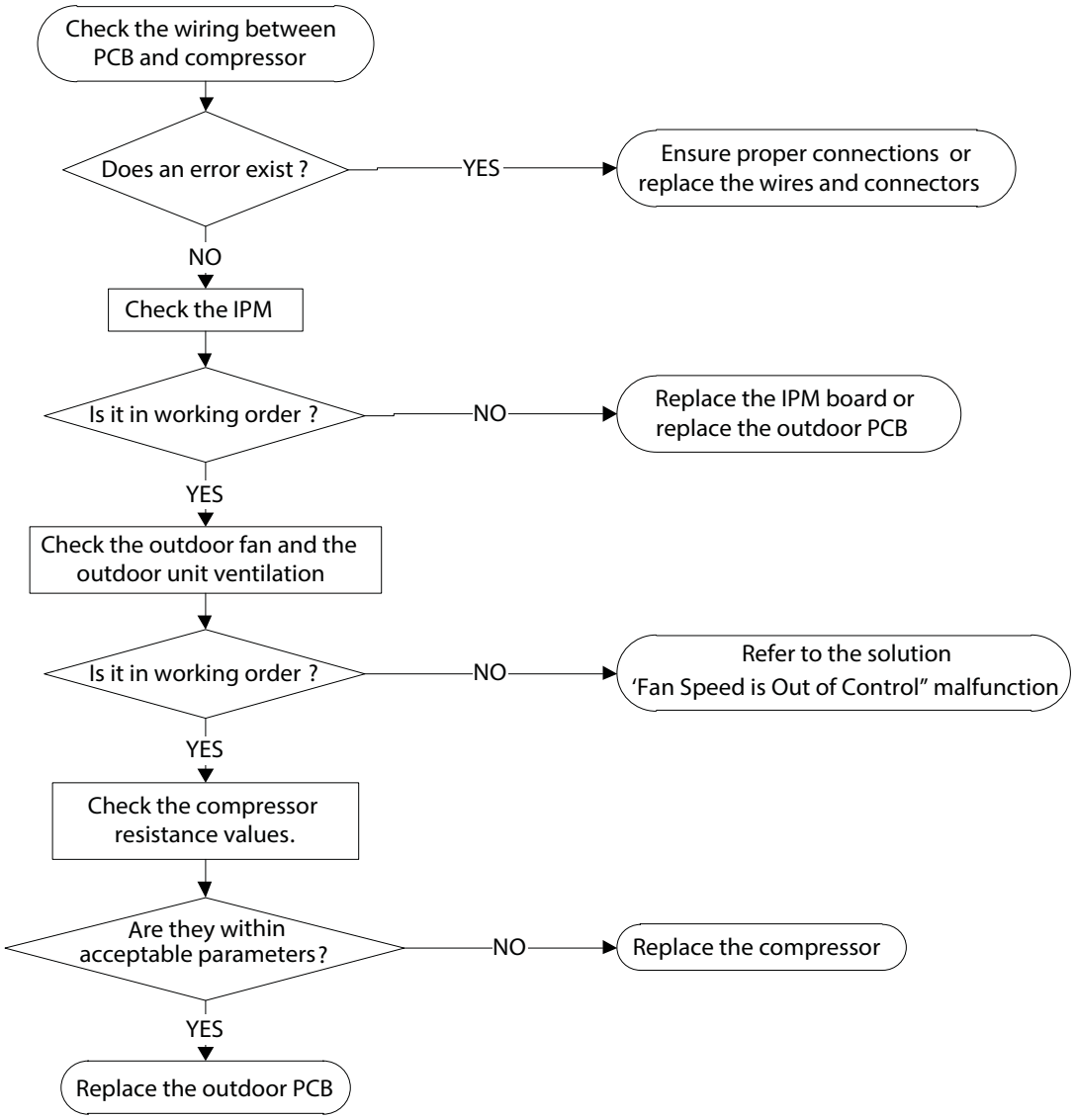


Fig. 37 – Troubleshooting

DIAGNOSIS AND SOLUTION (CONT)

P1 (Over voltage or too low voltage protection diagnosis and solution)

Description: Abnormal increases or decreases in voltage are detected by checking the specified voltage detection circuit.

Recommended parts to prepare:

- Power supply issues
- System leakage or blockage
- Faulty PCB

Troubleshooting and Repair:

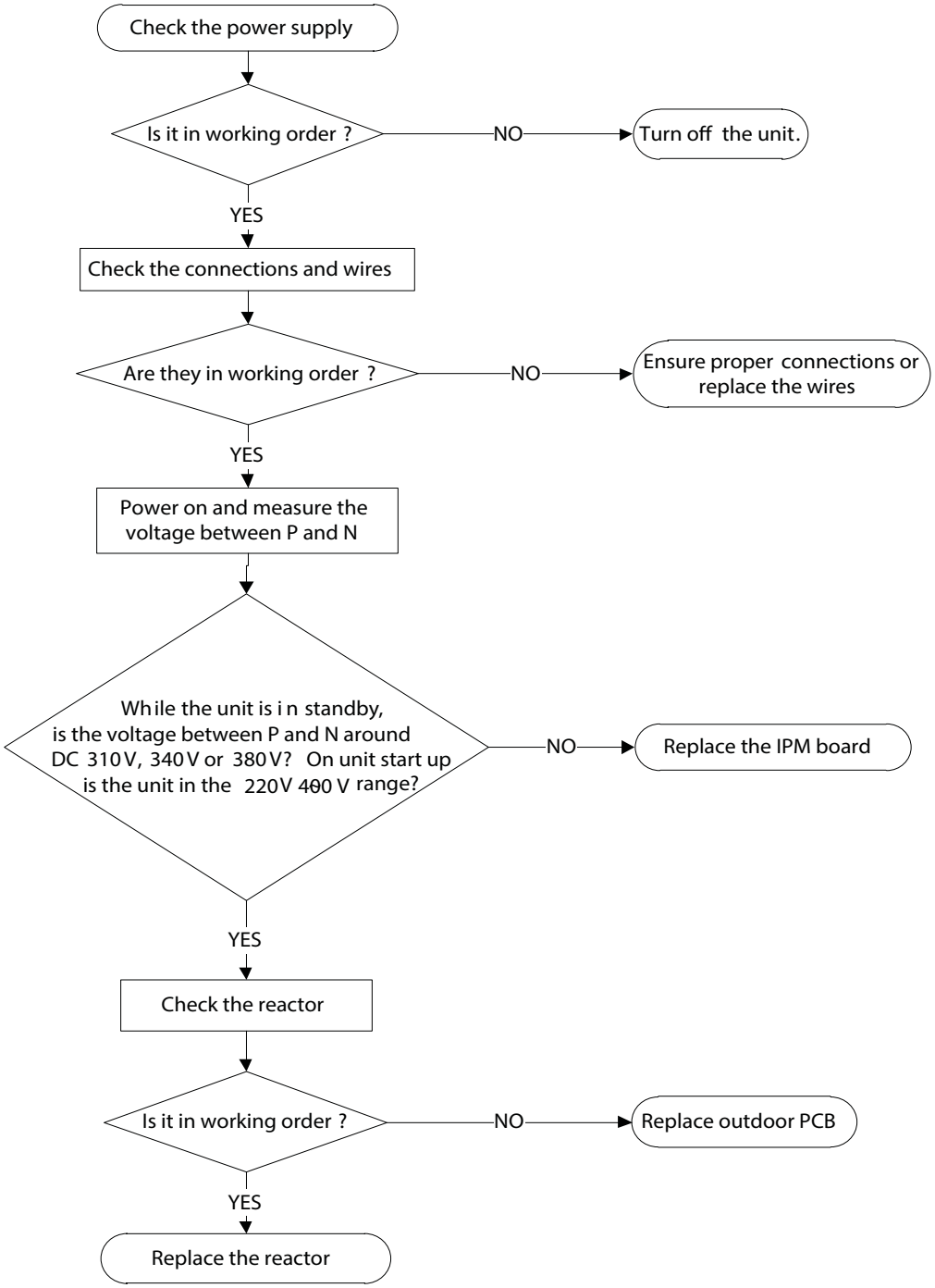


Fig. 38 – Troubleshooting

DIAGNOSIS AND SOLUTION (CONT)

P2 (High temperature protection of IPM module diagnosis and solution)

Description: If the temperature of IPM module is higher than limited value, the LED displays this failure code.

Recommended parts to prepare:

- Faulty PCB
- Connection problems

Troubleshooting and Repair:

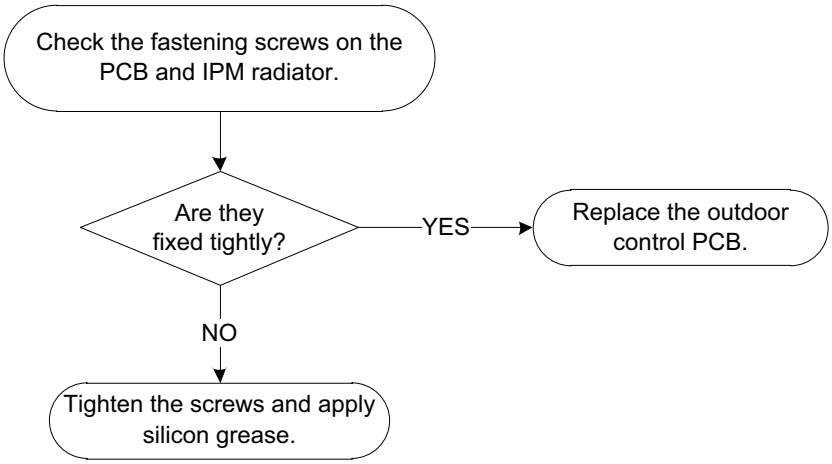


Fig. 39 – Troubleshooting

DIAGNOSIS AND SOLUTION (CONT)

P4 (Inverter compressor drive error diagnosis and solution)

Description: If the temperature of IPM module is higher than limited value, the LED displays this failure code.

Recommended parts to prepare:

- Wiring mistake
- PM malfunction
- Outdoor fan assembly faulty
- Compressor malfunction
- Outdoor PCB faulty

Troubleshooting and Repair:

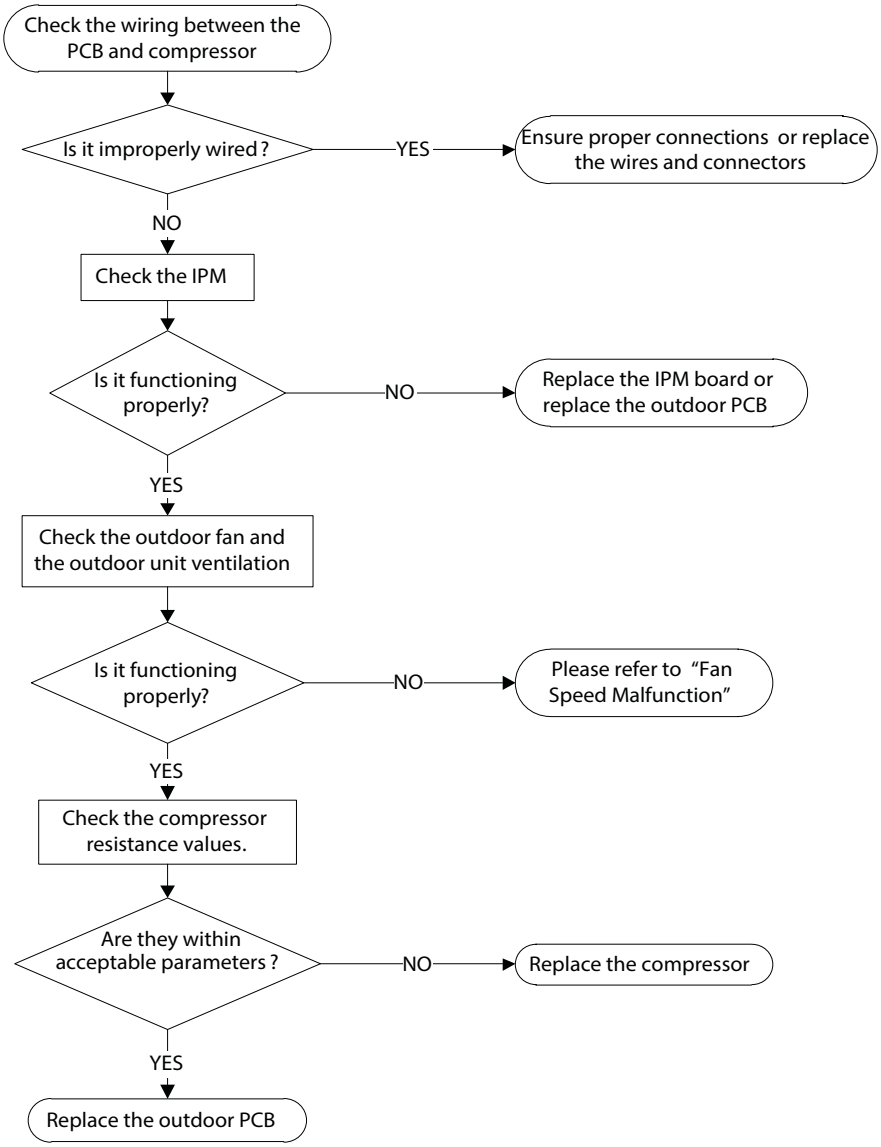


Fig. 40 – Troubleshooting

DIAGNOSIS AND SOLUTION (CONT)

COMPRESSOR DRIVEN CHIP EEPROM PARAMETER ERROR DIAGNOSIS AND SOLUTION

Description: Outdoor PCB main chip does not receive feedback from compressor driven EEPROM chip.

Recommended parts to prepare:

- Outdoor PCB

Troubleshooting and Repair:

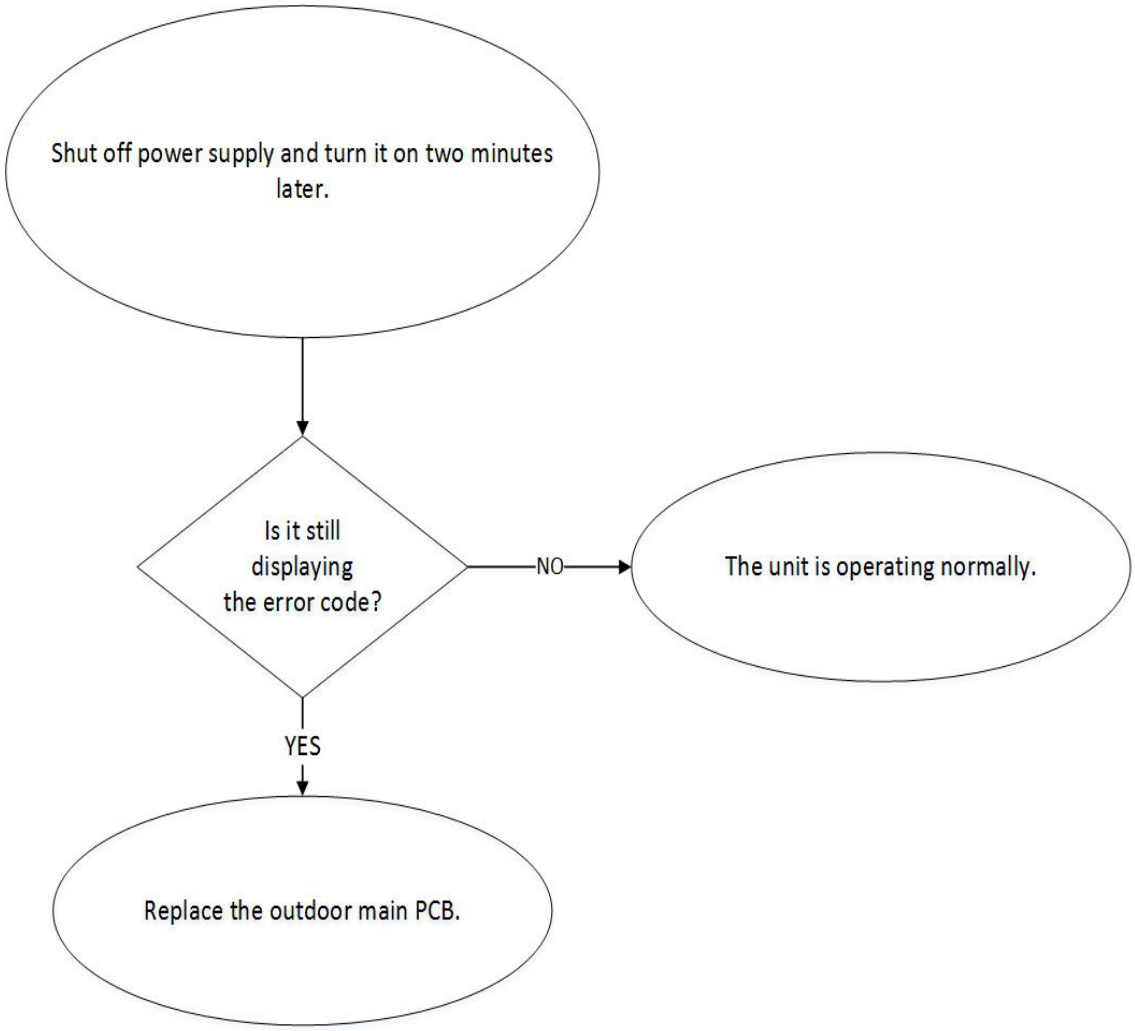


Fig. 41 – Troubleshooting

DIAGNOSIS AND SOLUTION (CONT)

ZERO SPEED PROTECTION OF COMPRESSOR/ OUTDOOR FAN OR LACK OF PHASE OF COMPRESSOR OR OUTDOOR FAN/COMPRESSOR SPEED MALFUNCTION DIAGNOSIS SOLUTION

Recommended parts to prepare:

- Wiring mistake
- Faulty fan assembly faulty
- Faulty fan motor
- Faulty PCB
- Faulty compressor

Troubleshooting and Repair:

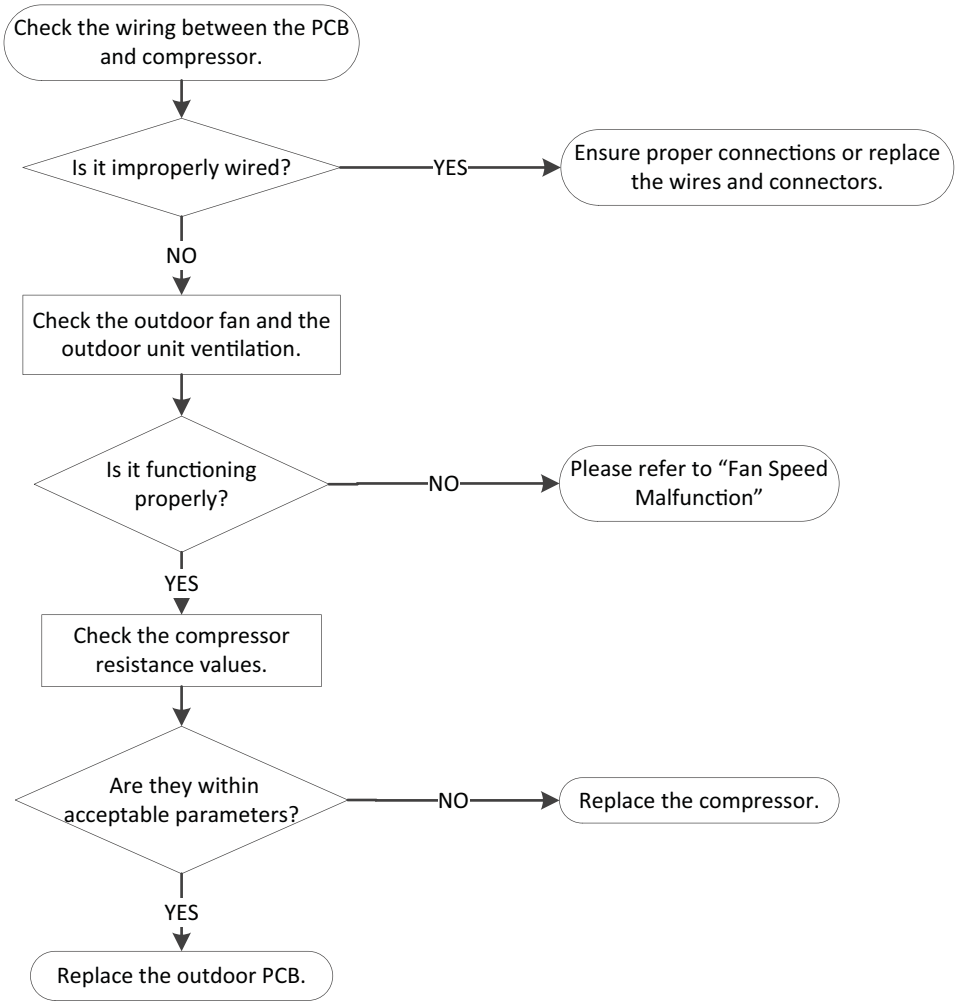


Fig. 42 – Troubleshooting

DIAGNOSIS AND SOLUTION (CONT)

COMMUNICATION ERROR BETWEEN OUTDOOR MAIN CHIP AND COMPRESSOR DRIVEN CHIP

Recommended parts to prepare:

- Faulty PCB

Troubleshooting and Repair:

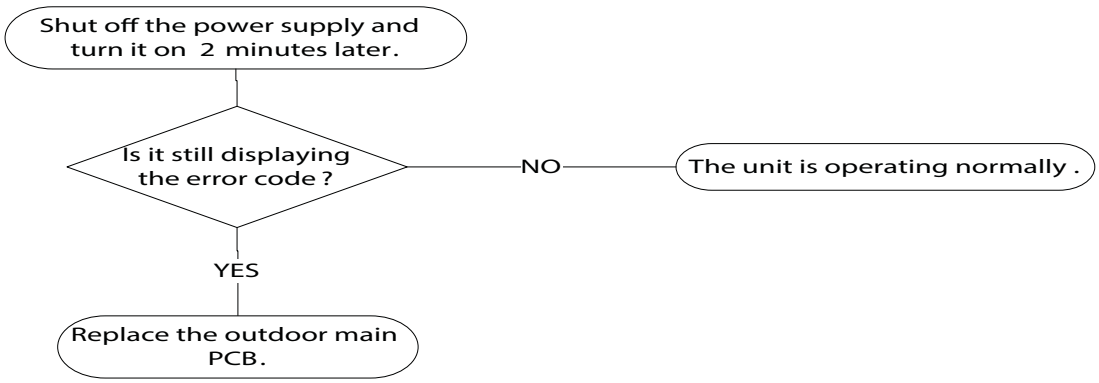


Fig. 43 – Troubleshooting

PRESSURE ON SERVICE PORT

Cooling Chart

Table 26—Cooling Chart

°F(°C)	IDT/ODT	0(−17)	5(−15)	15(9.44)	45(7.22)	75(23.89)	85(29.44)	95(35)	105(40.56)	115(46.11)	120(48.89)
BAR	70/59	6.4	6.5	7.3	8.0	8.2	7.8	8.1	8.6	10.1	10.6
BAR	75/63	6.7	6.8	7.9	8.6	8.6	8.3	8.7	9.1	10.7	11.2
BAR	80/67	7.1	7.2	8.5	9.3	9.3	8.9	9.1	9.6	11.2	11.9
BAR	90/73	7.7	7.8	9.6	10.5	10.3	10.0	10.0	10.6	12.4	13.0

Table 27—Cooling Chart

°F(°C)	IDT/ODT	0(−17)	5(−15)	5(9.44)	45(7.22)	75(23.89)	85(29.44)	95(35)	105(40.56)	115(46.11)	120(48.89)
PSI	70/59	93	94	106	116	119	113	117	125	147	154
PSI	75/63	97	99	115	125	124	120	126	132	155	162
PSI	80/67	103	104	123	138	135	129	132	140	162	173
PSI	90/73	112	113	139	152	149	138	145	154	180	189

Table 28—Cooling Chart

°F(°C)	IDT/ODT	0(−17)	5(−15)	5(9.44)	45(7.22)	75(23.89)	85(29.44)	95(35)	105(40.56)	115(46.11)	120(48.89)
MPA	70/59	0.64	0.65	0.73	0.8	0.82	0.78	0.81	0.86	1.01	1.06
MPA	75/63	0.67	0.68	0.79	0.86	0.86	0.83	0.87	0.91	1.07	1.12
MPA	80/67	0.71	0.72	0.85	0.95	0.93	0.89	0.91	0.96	1.12	1.19
MPA	90/73	0.77	0.78	0.96	1.05	1.03	0.95	1	1.06	1.24	1.3

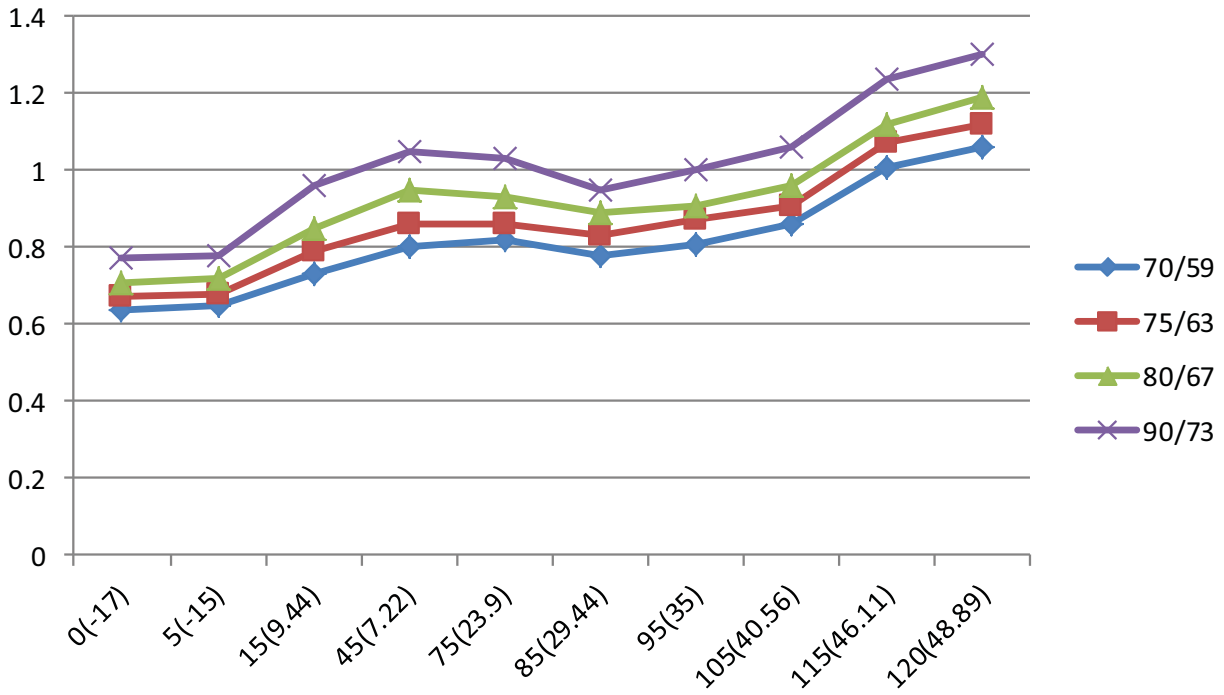


Fig. 44 — Cooling Chart

PRESSURE ON SERVICE PORT (CONT)

Heating Chart

Table 29—Cooling Chart

°F(°C)	IDT/ODT	57/53 (13.89/11.67)	47/43 (8.33/6.11)	37/33 (2.78/0.56)	27/23 (−2.78/−5)	17/13 (−8.33/−10.56)	0/−2 (−17/−19)	−17/−18 (−27/−28)
BAR	55	30.3	28.5	25.3	22.8	20.8	18.5	16.5
BAR	65	32.5	30.0	26.6	25.4	23.3	20.5	19.0
BAR	75	33.8	31.5	27.8	26.3	24.9	21.5	20.0

Table 30—Cooling Chart

°F(°C)	IDT/ODT	57/53 (13.89/11.67)	47/43 (8.33/6.11)	37/33 (2.78/0.56)	27/23 (−2.78/−5)	17/13 (−8.33/−10.56)	0/−2 (−17/−19)	−17/−18 (−27/−28)
PSI	55	439	413	367	330	302	268	239
PSI	65	471	435	386	368	339	297	276
PSI	75	489	457	403	381	362	312	290

Table 31—Cooling Chart

°F(°C)	IDT/ODT	57/53 (13.89/11.67)	47/43 (8.33/6.11)	37/33 (2.78/0.56)	27/23 (−2.78/−5)	17/13 (−8.33/−10.56)	0/−2 (−17/−19)	−17/−18 (−27/−28))
MPA	55	3.03	2.85	2.53	2.28	2.08	1.85	1.65
MPA	65	3.25	3.00	2.66	2.54	2.33	2.05	1.90
MPA	75	3.38	3.15	2.78	2.63	2.49	2.15	2.00

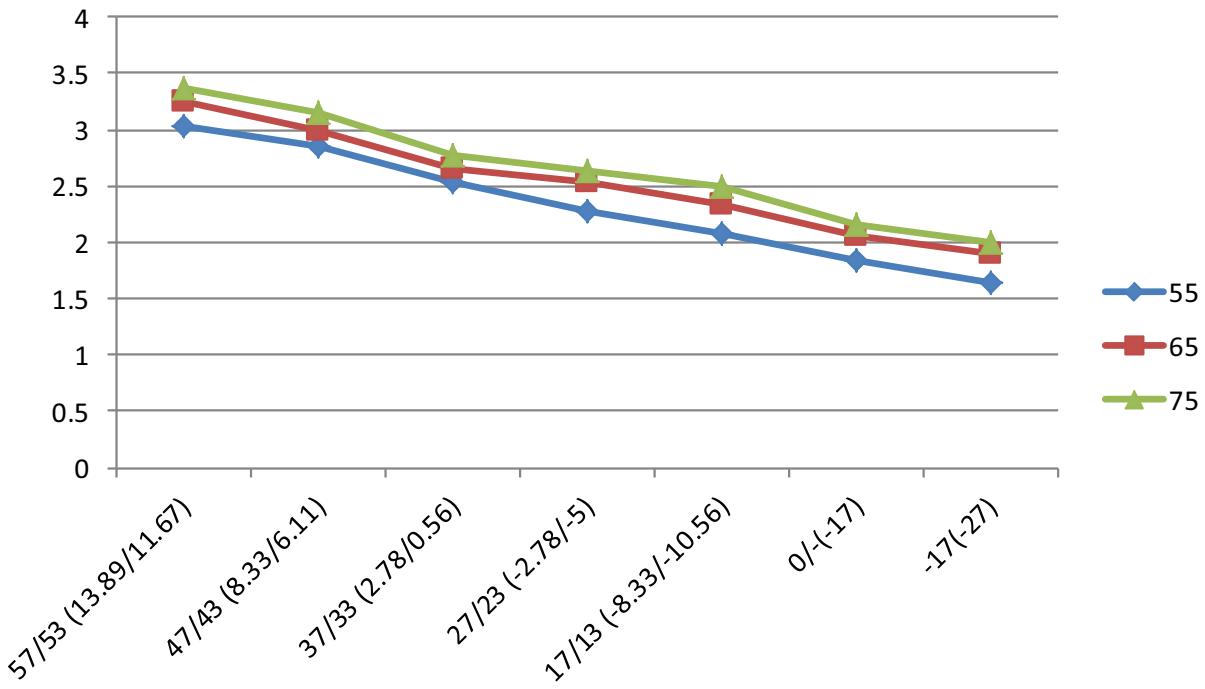
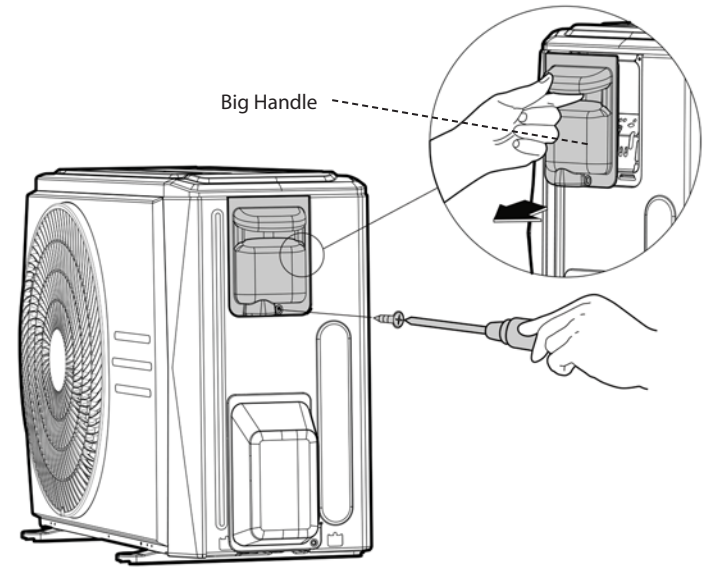
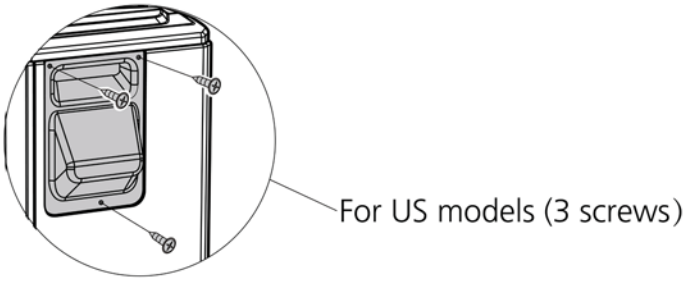
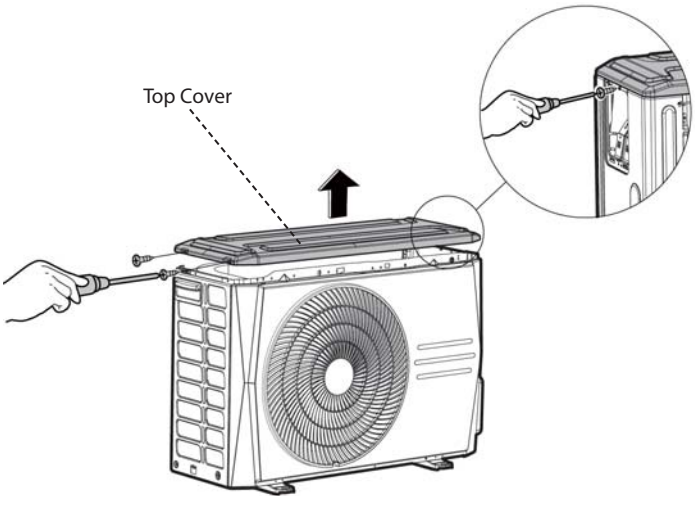


Fig. 45 – Heating Chart

DISASSEMBLY INSTRUCTIONS

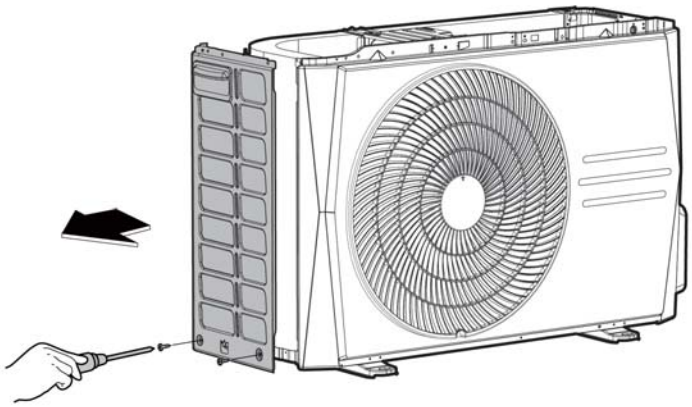
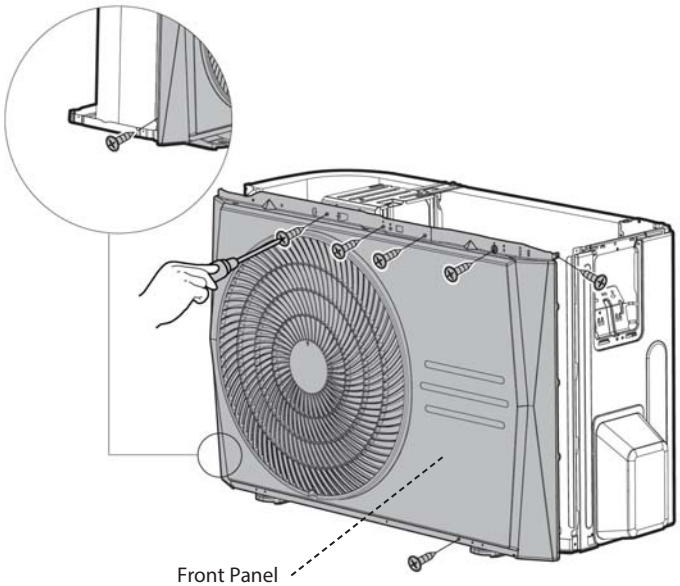
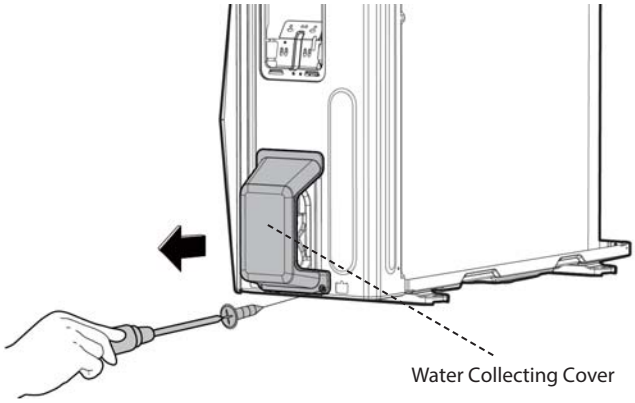
OUTDOOR UNIT

NOTE: This part is for reference only and the photos may differ from your actual unit.

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the big handle screws and then remove the big handle (1 screw).	
	
3) Remove the screws of the top cover and then remove the top cover (3 screws). One of the screws is located underneath the big handle.	

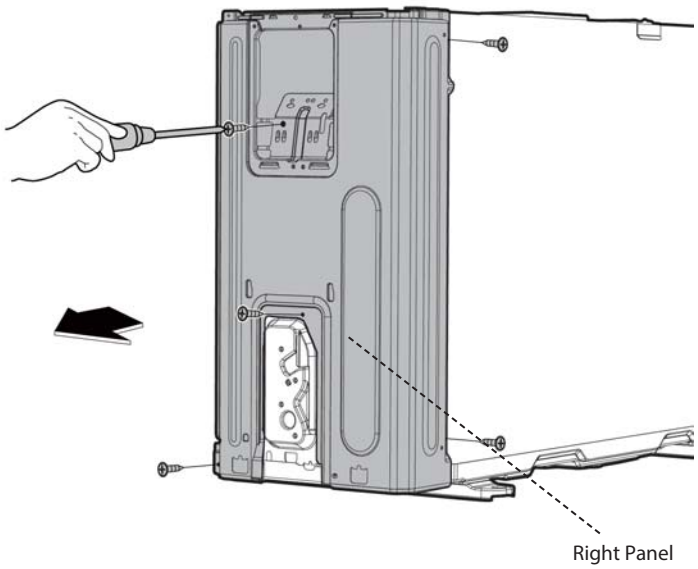
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
4) Remove the screws of the left panel and then remov e the right panel (2 screws).	
5) Remove the front panel screws and then remove the front panel (7 screws).	
6) Remove the screws of water collecting cover and then remove the water collecting cover (1 screw).	

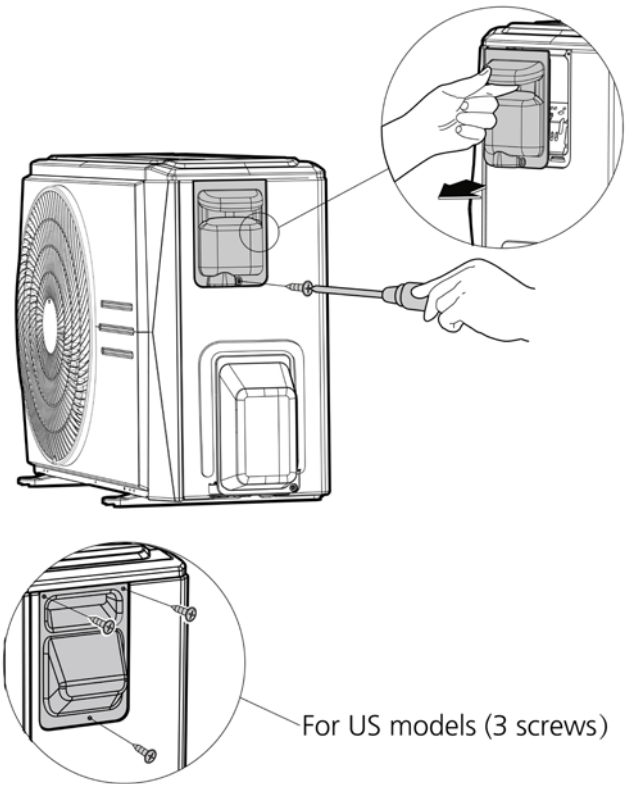
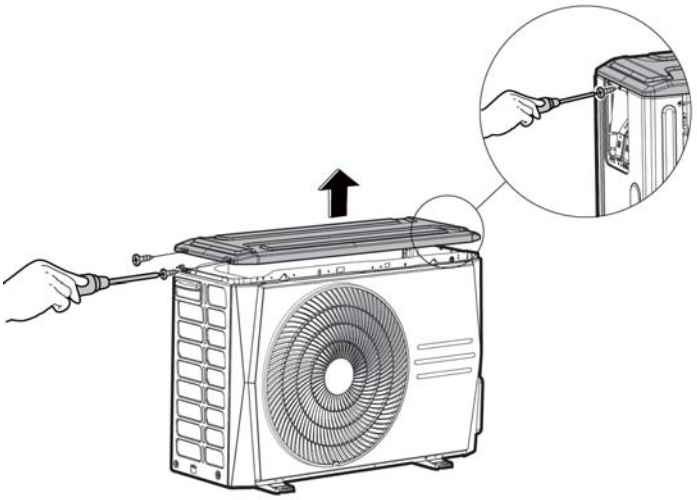
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
7) Remove the right panel screws and then remove the right panel (5 screws).	

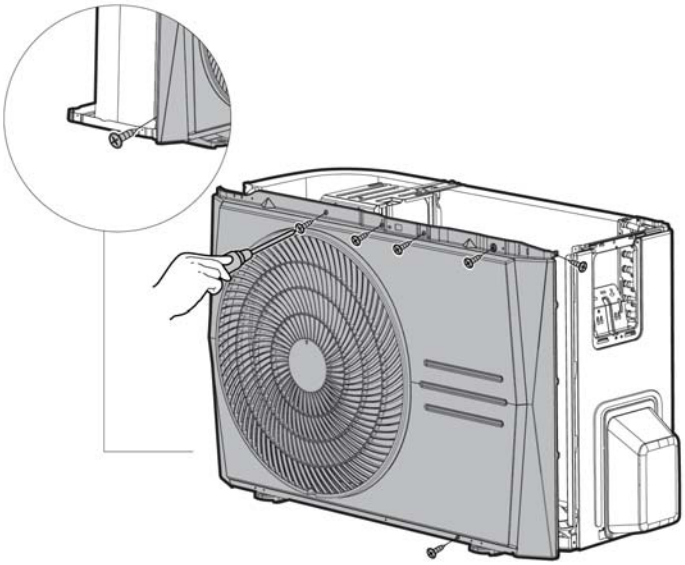
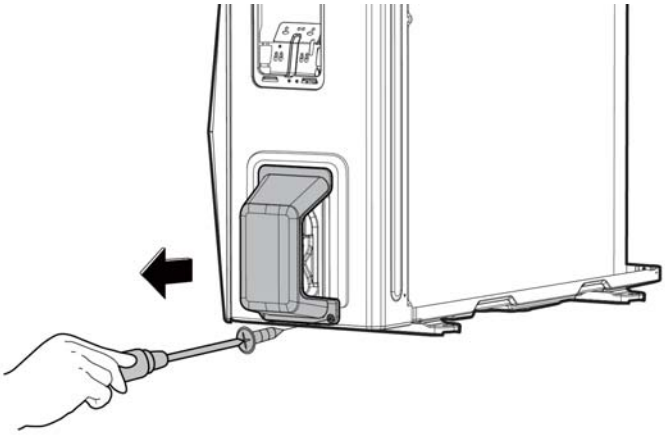
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the big handle screws and then remove the big handle (1 screw).	
3) Remove the top cover screws and then remove the top cover (3 screws). One of the screws is located underneath the big handle.	

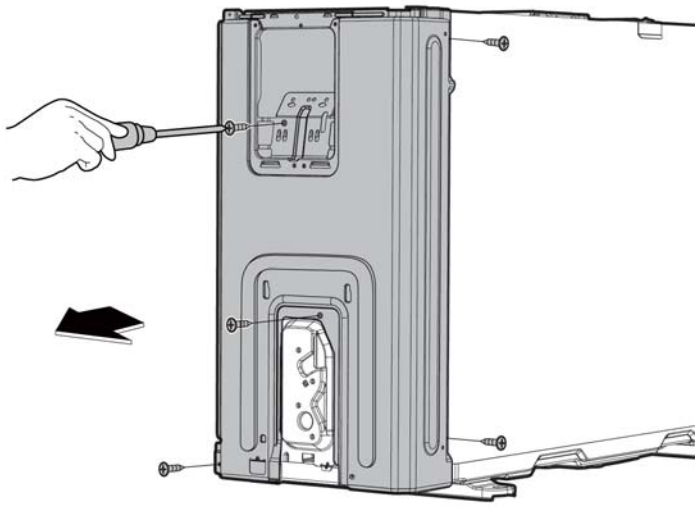
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
4) Remove the front panel screws and then remove the front panel (7 screws).	
5) Remove the water collecting cover screws and then remove the water collecting cover (1 screw).	

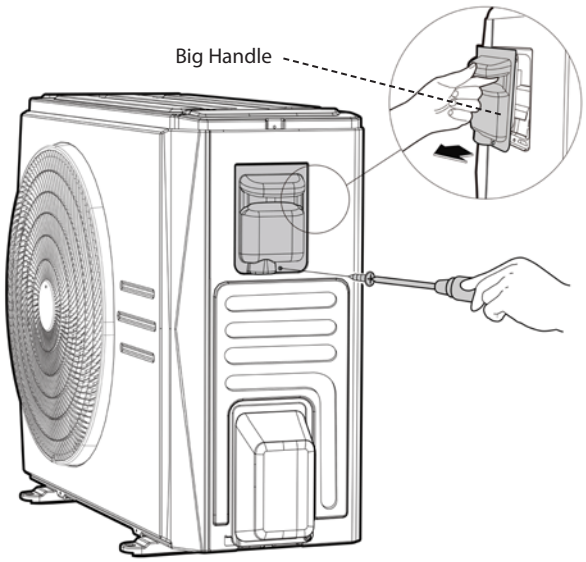
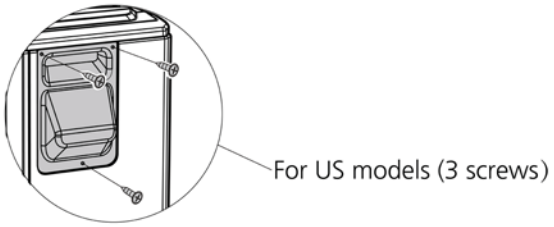
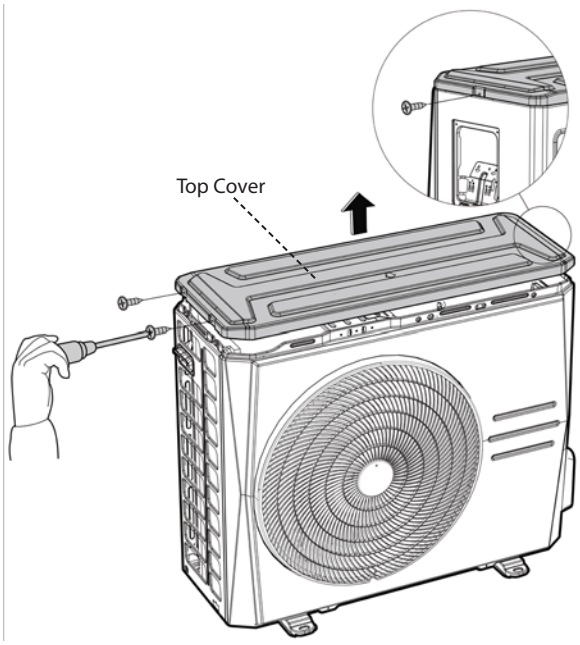
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
6) Remove the right panel screws and then remove the right panel (5 screws).	

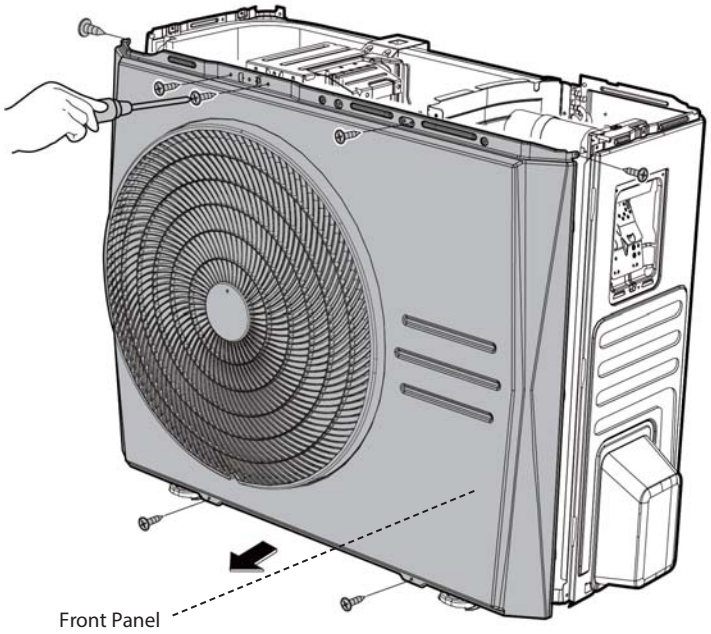
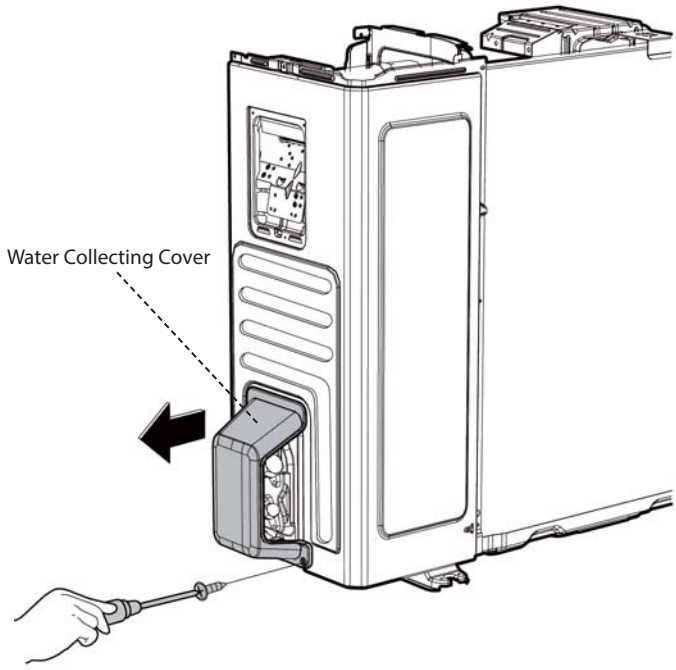
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the big handle screws and then remove the big handle (1 screw).	 
3) Remove the top cover screws and then remove the top cover (3 screws). One of the screws is located underneath the big handle.	

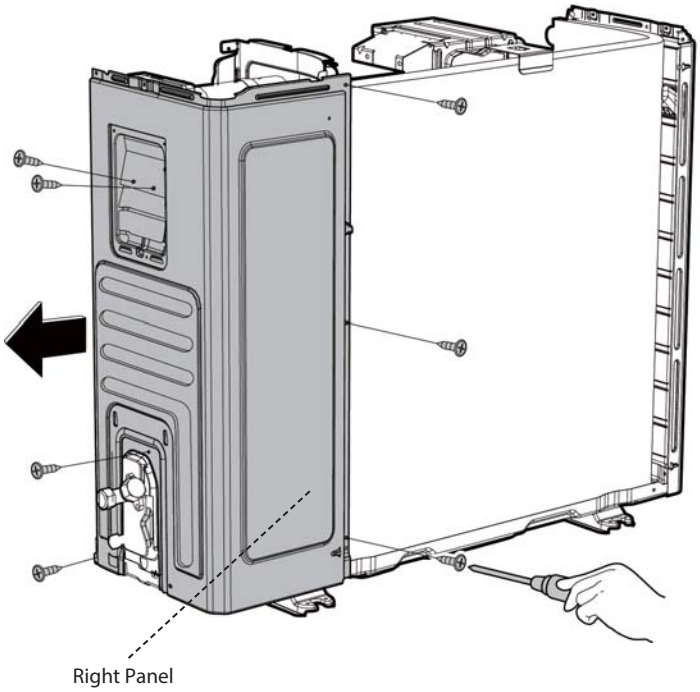
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
4) Remove the front panel screws and then remove the front panel (7 screws).	
5) Remove the water collecting cover screws and then remove the water collecting cover (1 screw).	

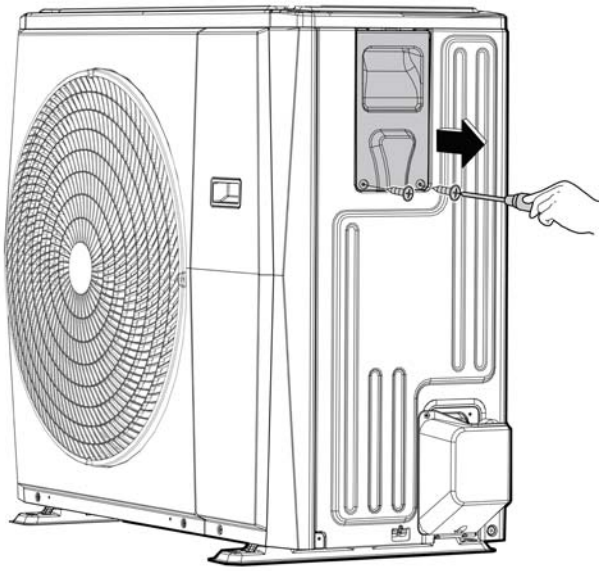
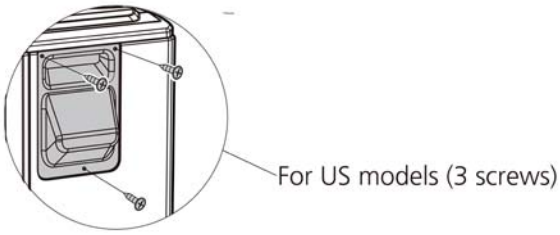
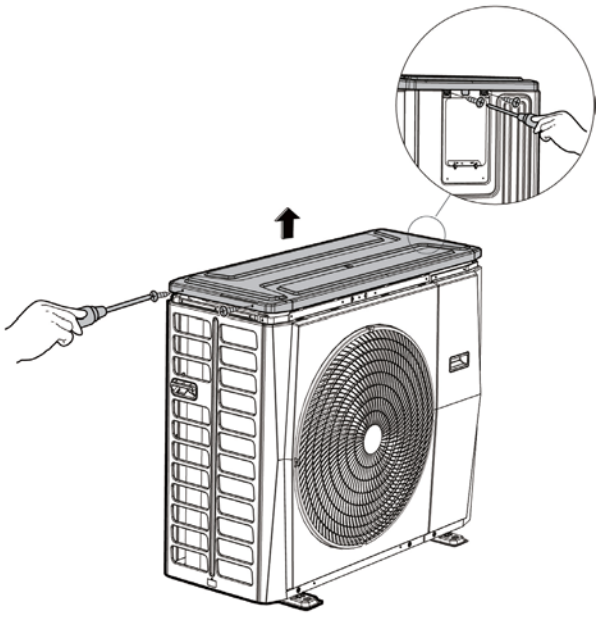
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
6) Remove the right panel screws and then remove the right panel (7 screws).	

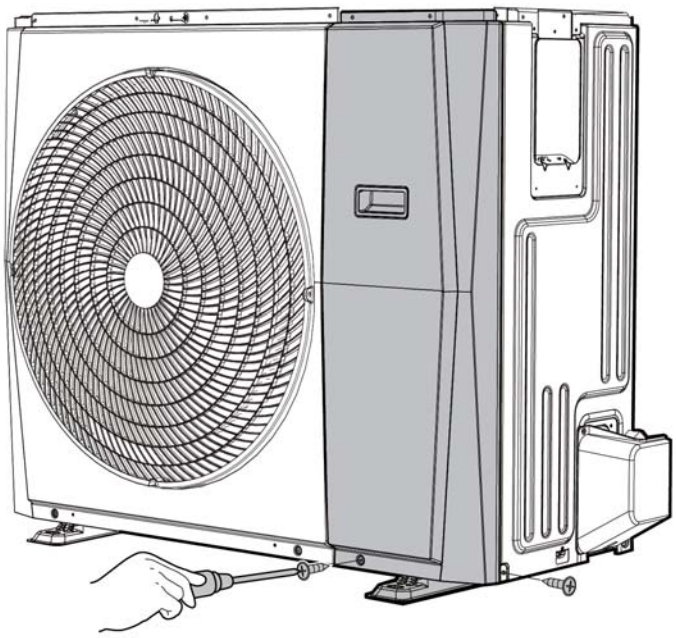
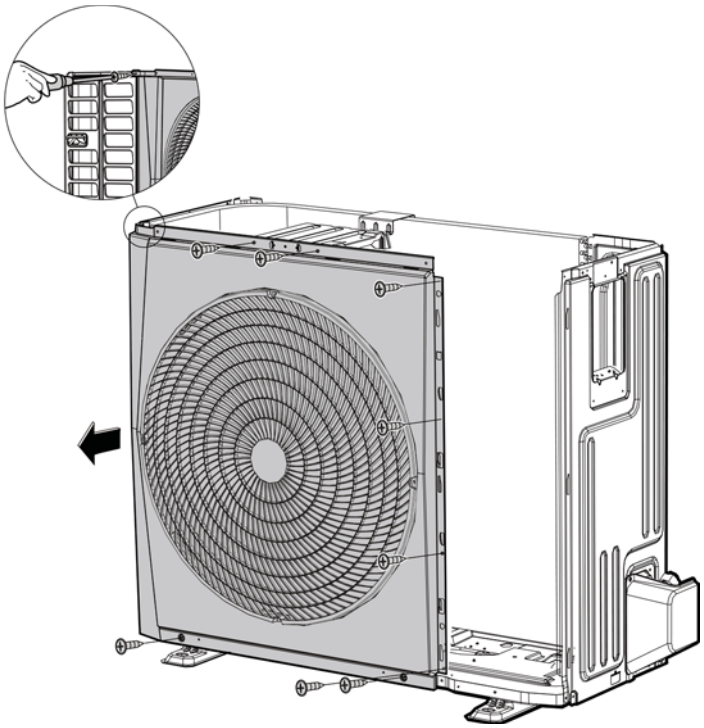
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the big handle screws and then remove the big handle (2 screws).	 
3) Remove the top cover screws and then remove the top cover (4 screws). Two of the screws is located underneath the big handle.	

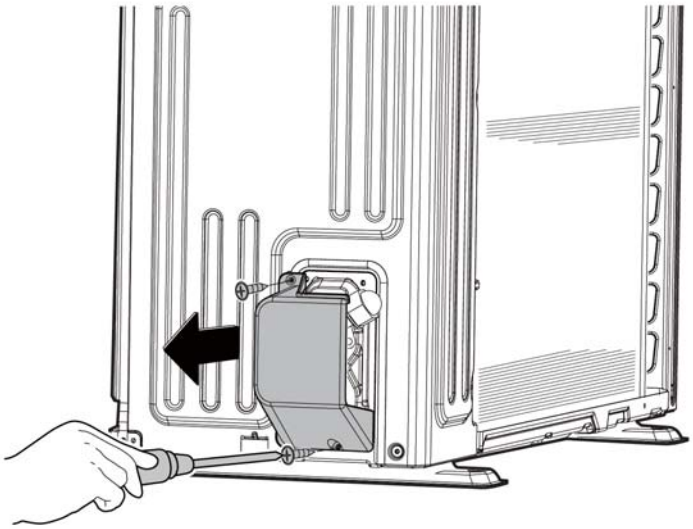
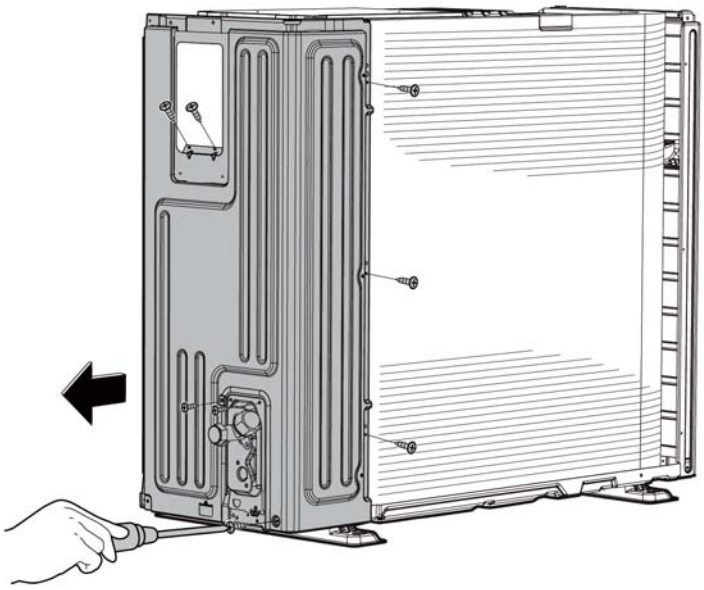
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
5) Remove the front right panel screws and then remove the front right panel (2 screws).	
6) Remove the front panel screws and then remove the front panel (9 screws).	

DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

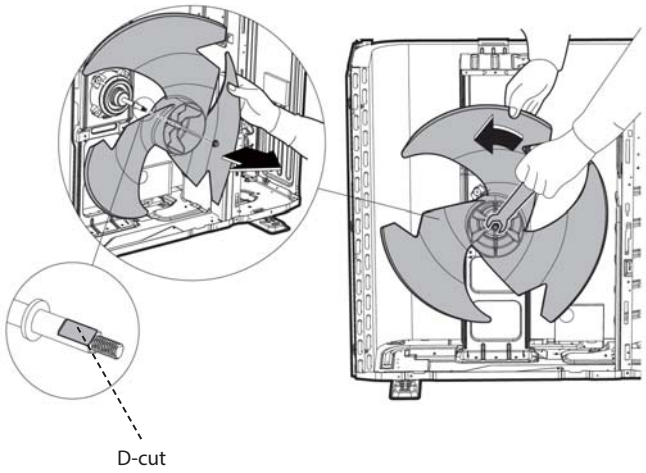
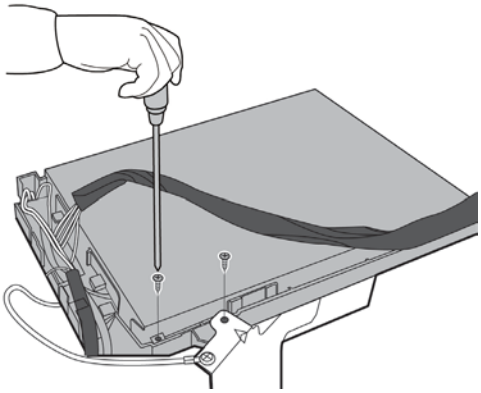
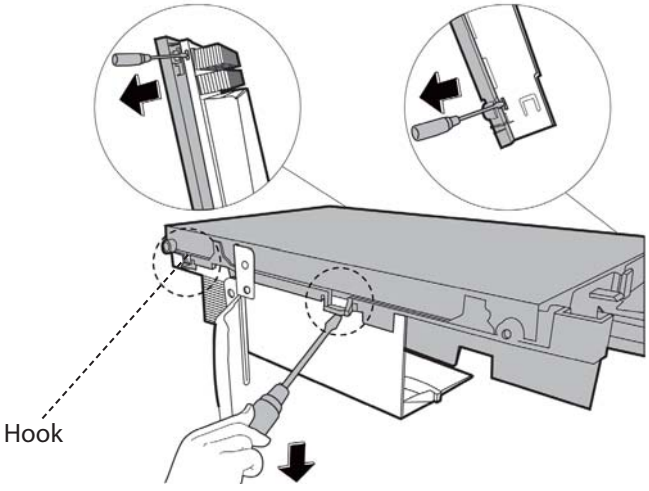
Procedure	Illustration
6) Remove the water collecting cover screws and then remove the water collecting cover (2 screws).	
7) Remove the right panel screws and then remove the right panel (8 screws).	

DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

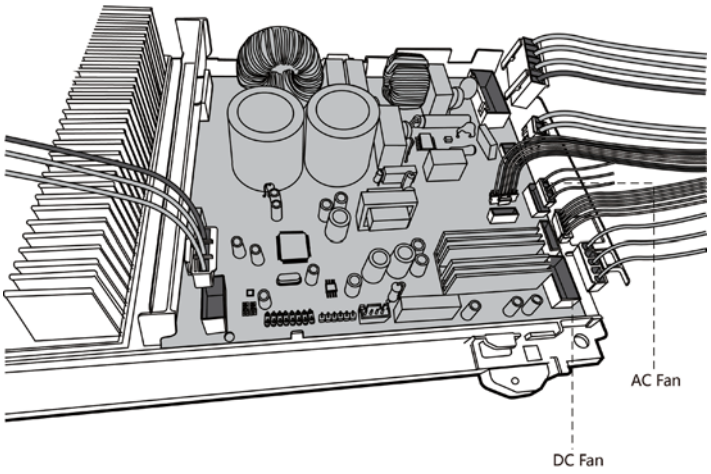
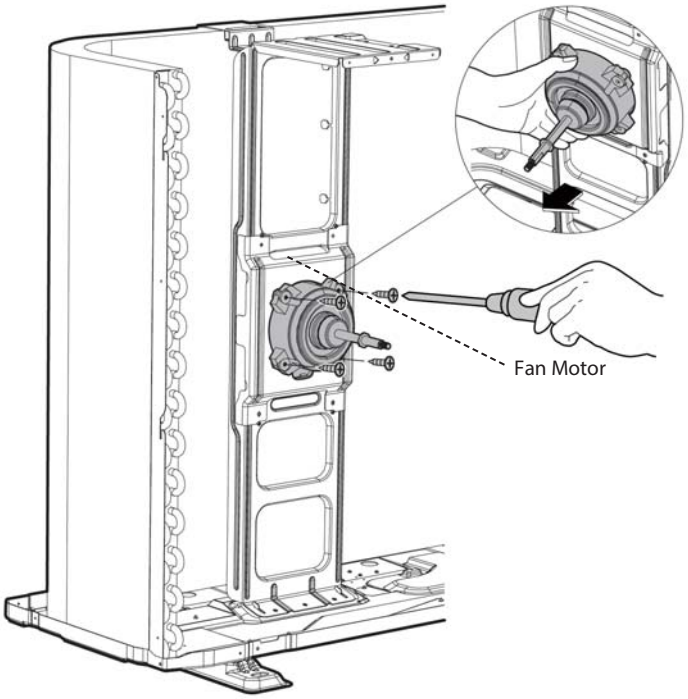
Fan Disassembly

NOTE: Remove the panel plate and before disassembling the fan.

Procedure	Illustration
1) Remove the nut securing the fan with a spanner. 2) Remove the fan.	
3) Remove the top cover screws (2).	
4) Loosen the hooks and then open the electronic control box cover (4 hooks)	

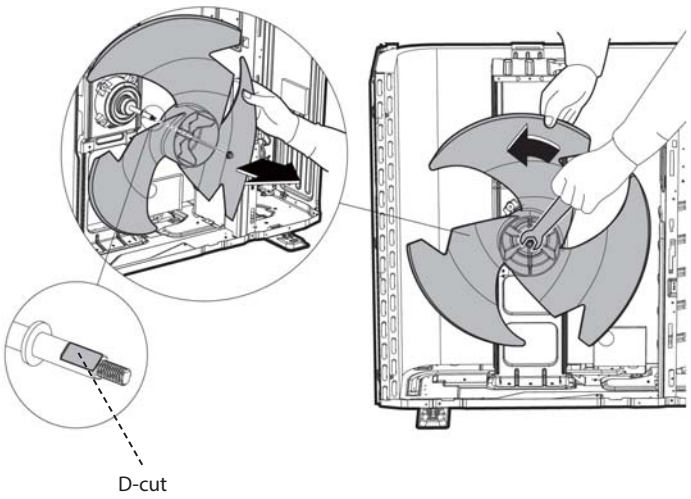
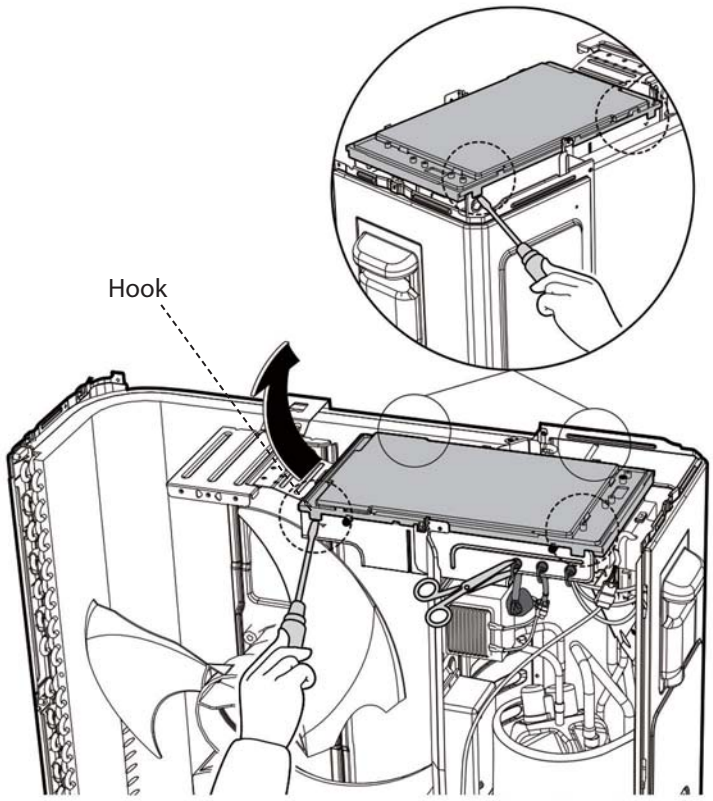
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
5) Disconnect the fan motor connector from the electronic control board.	
6) Remove the fan motor screws (4). 7) Remove the fan motor.	

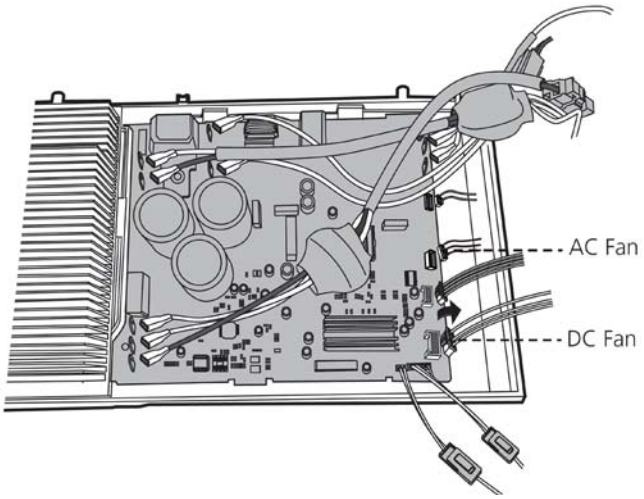
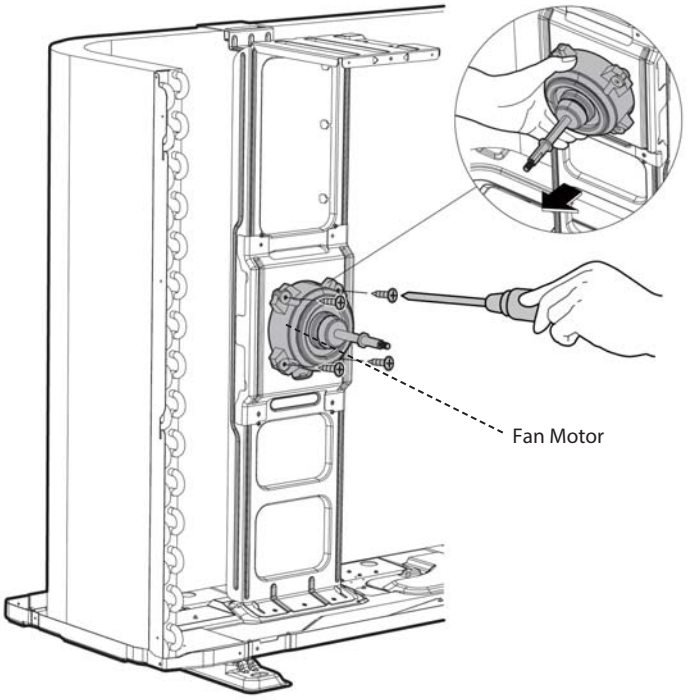
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
8) Remove the nut, securing the fan with a spanner. 9) Remove the fan.	
10) Loosen the hooks and open the electronic control box cover (4 hooks).	

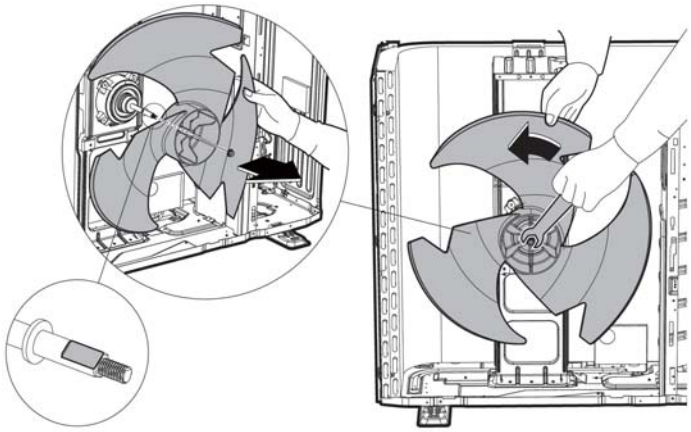
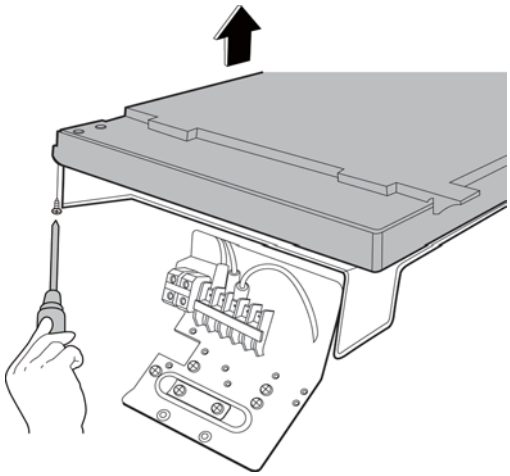
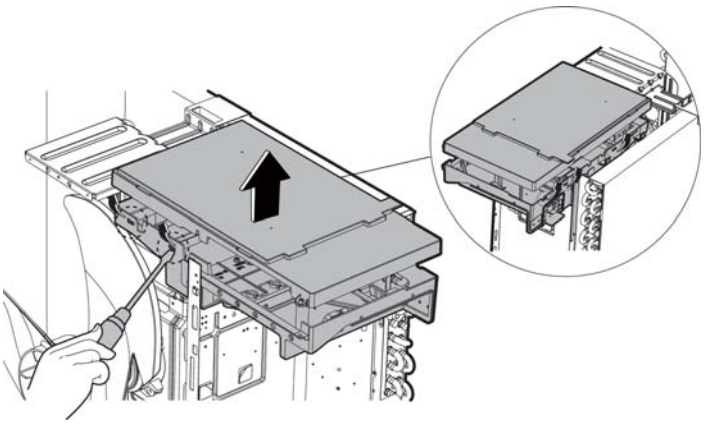
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
11) Disconnect the fan motor connector from the electronic control board.	
12) Remove the fan motor screws (4). 13) Remove the fan motor.	

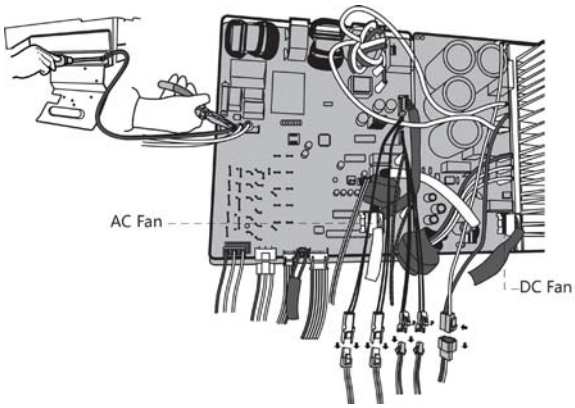
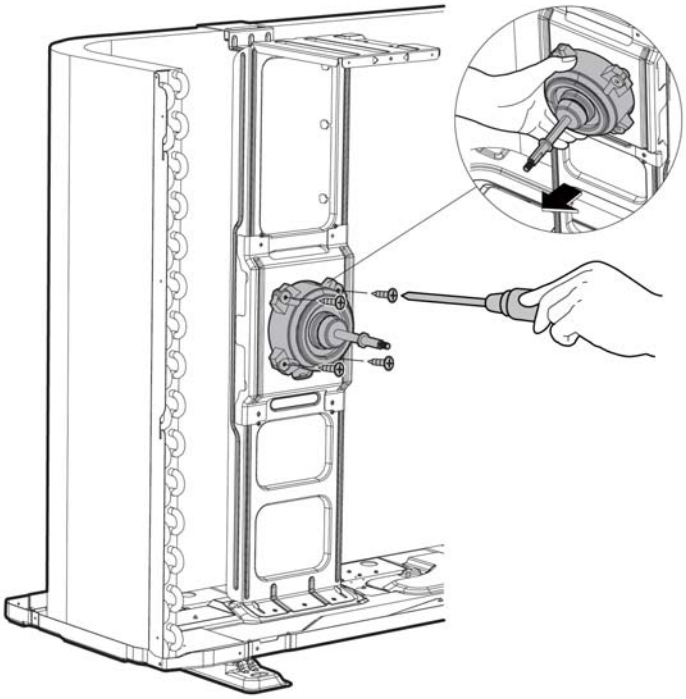
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
14) Remove the nut securing the fan with a spanner. 15) Remove the fan.	
16) Remove the electronic control box screws.	
17) Loosen the hooks and then open the electronic control box cover (5 hooks).	

DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

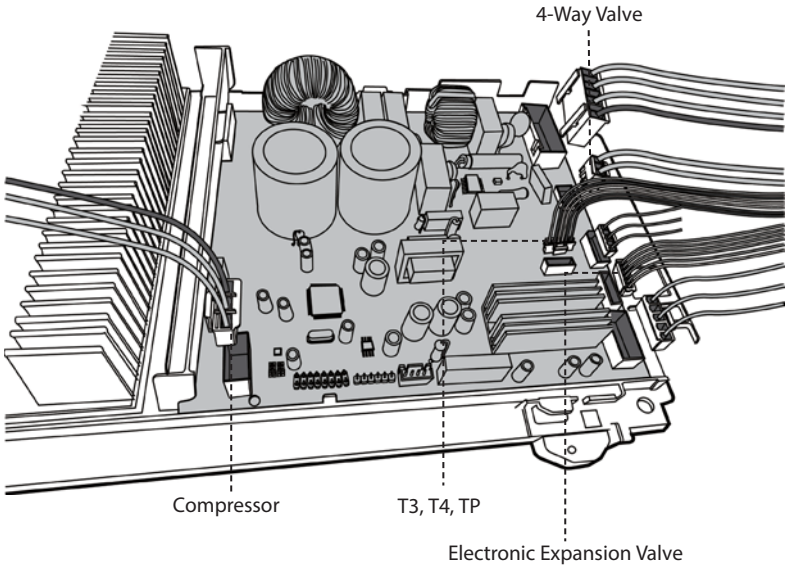
Procedure	Illustration
18) Disconnect the fan motor connector from the electronic control board.	
19) Remove the fan motor's screws (4). 20) Remove the fan motor.	

DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

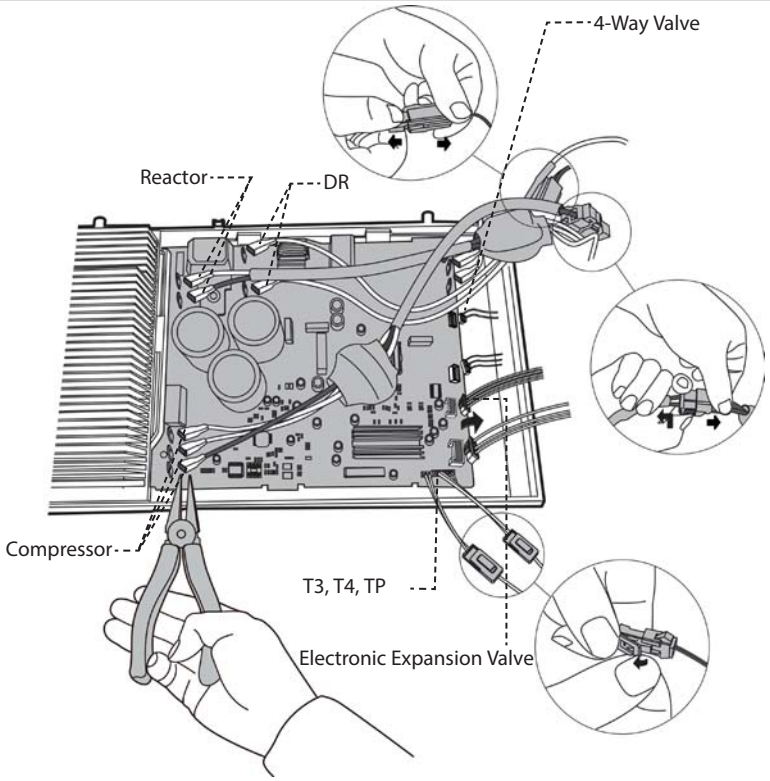
Electrical Parts

NOTE: Remove the panel plate and fan assembly before disassembling electrical parts.

Procedure	Illustration
1) Remove the compressor connector. 2) Pull out the two blue wires connected to the four way valve. 3) Pull out condensor connectors, coil temp. sensor(T3),outdoor ambient temp. sensor(T4) and discharge temp. sensor. 4) Disconnect the electronic expansion valve wire. 5) Remove the electronic control box.	

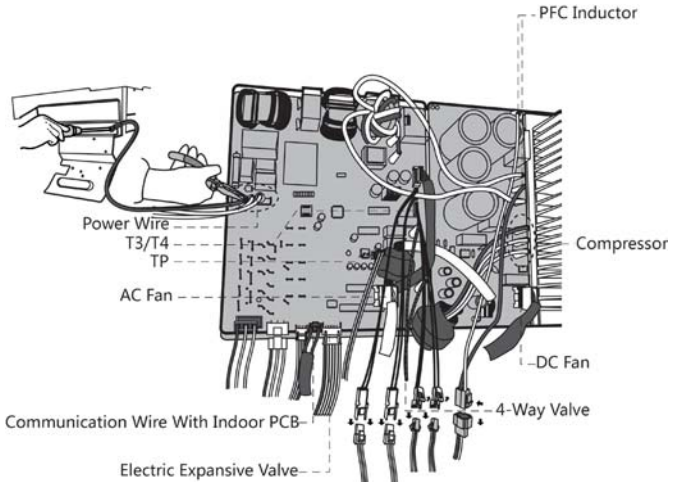
DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
6) Remove the compressor connector. 7) Pull out the two blue wires connected with the four way valve. 8) Pull out connectors of the condenser coil temp. sensor(T3),outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP. 9) Disconnect the electronic expansion valve wire. 10) Remove the connector for the reactor. 11) Remove the electronic control box.	

DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
12) Remove the compressor connector. 13) Pull out the two blue wires connected to the four way valve. 14) Pull out connectors of the condenser coil temp. sensor(T3),outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP). 15) Disconnect the electronic expansion valve wire. 16) Remove the connector for the reactor. 17) Remove the electronic control box.	

DISASSEMBLY INSTRUCTIONS (CONT)

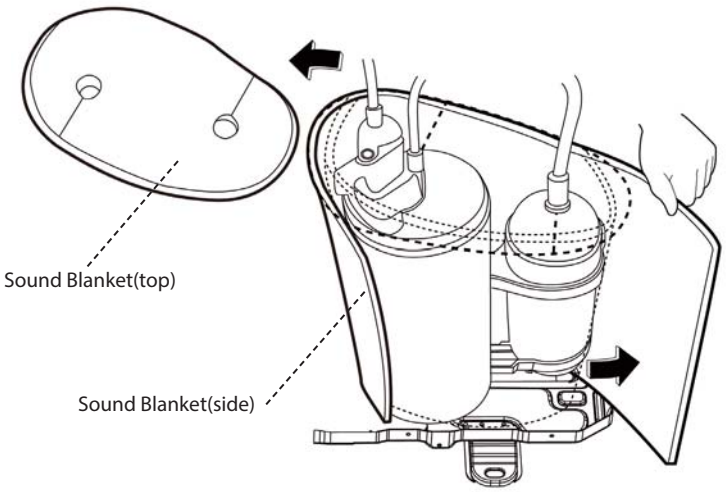
OUTDOOR UNIT

Sound Blanket

⚠ WARNING

Recover refrigerant from the refrigerant circuit before removing the compressor.

NOTE: Remove the panel plate, electrical parts, and fan assembly before disassembling sound blanket.

Procedure	Illustration
1) Remove the sound blanket (side and top).	

DISASSEMBLY INSTRUCTIONS (CONT)

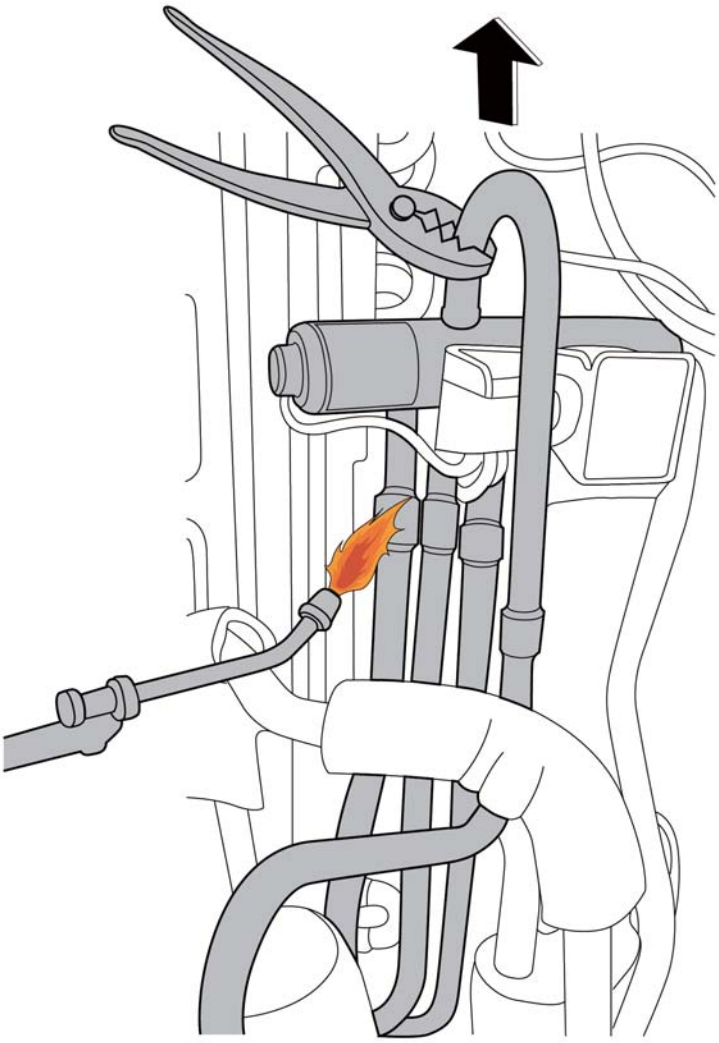
OUTDOOR UNIT

Four−way valve

⚠ WARNING

Recover refrigerant from the refrigerant circuit before removing the four−way valve.

NOTE: Remove the panel plate, electrical parts, and fan assembly before disassembling four−way valve.

Procedure	Illustration
1) Heat up the brazed parts and then detach the the four-way valve and the pipe. 2) Remove the four-way valve assembly with pliers.	

DISASSEMBLY INSTRUCTIONS (CONT)

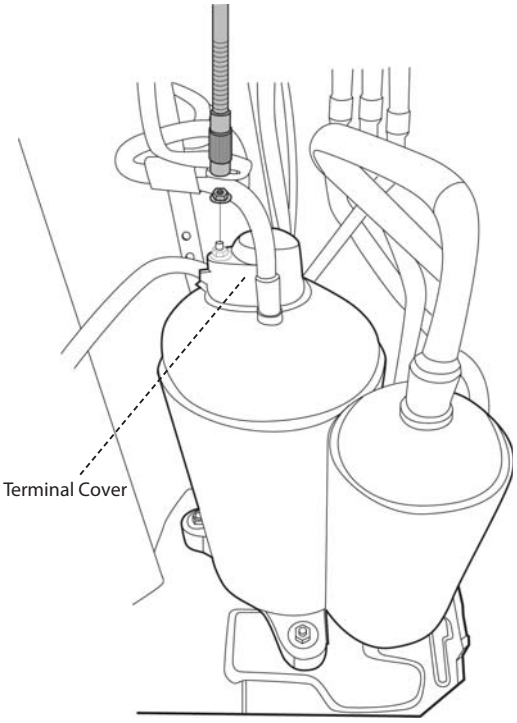
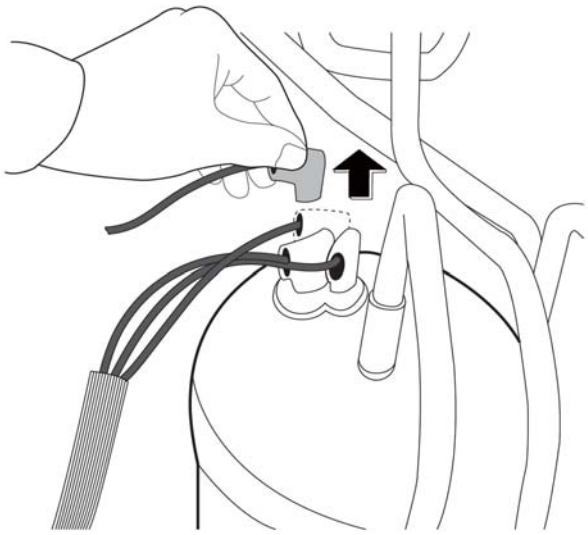
OUTDOOR UNIT

Compressor

⚠ WARNING

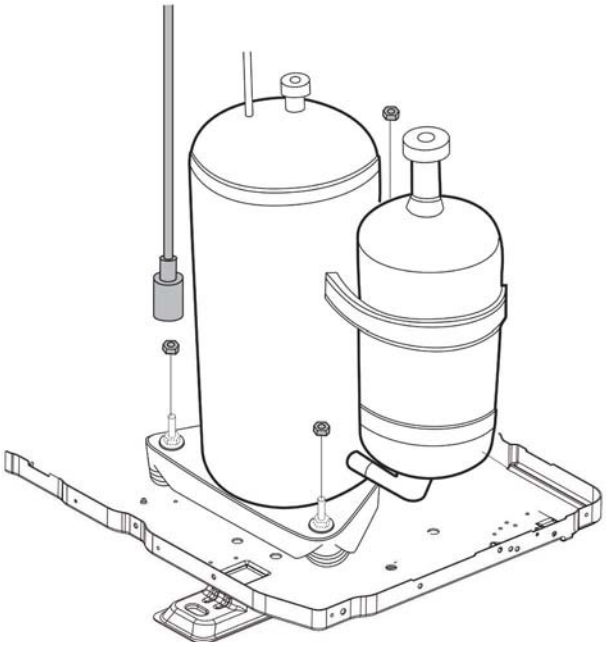
Recover refrigerant from the refrigerant circuit before removing the compressor.

NOTE: Remove the panel plate, electrical parts, and fan assembly before disassembling compressor.

Procedure	Illustration
1) Remove the flange nut of the terminal cover and remove the terminal cover.	
2) Disconnect the connectors.	

DISASSEMBLY INSTRUCTIONS (CONT)

OUTDOOR UNIT

Procedure	Illustration
3) Remove the hex nuts and washers securing the compressor, located on the bottom plate.	
4) Heat up the brazed parts and then remove the the discharge pipe and the suction pipe. 5) Lift the compressor from the base pan assembly with pliers.