



# General Metals MFG

## Round Spiral Duct Submittal Sheet

- General Metal Round Spiral Duct & Fittings meet ASTM A653-96 standards.
- Joint Connections fit inside the pipe and beaded.
- Is in accordance with the latest edition of SMACNA Duct construction standards.
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- Standard (Type S) - A smooth, high-strength duct.
- Provides a combination of high strength and economy, plus the lowest friction loss available.
- General Metals Spiral Duct is made with air-tight spiral 4-ply lock seam construction, available in galvanized steel.

Spiral Duct Construction		
Maximum + 10 W.G. / Static Pressure		
Duct Dia. Inches	Spiral Seam Gauge	Longitudinal Seam Gauge
4-14	28	28
16-18	26	26
20-24	26	24
30-42	24	22
48-60	22	20
66-96	20	18

\*\* Note: Check to indicate variations from standard construction methods\*\*

**Seam Sealant Available**

- Pookie White       Connectors  
 Pookie Gray

Job Name: \_\_\_\_\_ Location: \_\_\_\_\_  
 Mechanical Contractor: \_\_\_\_\_ Job No: \_\_\_\_\_  
 Manufacturer: General Metals MFG & Supply Co Date: \_\_\_\_\_