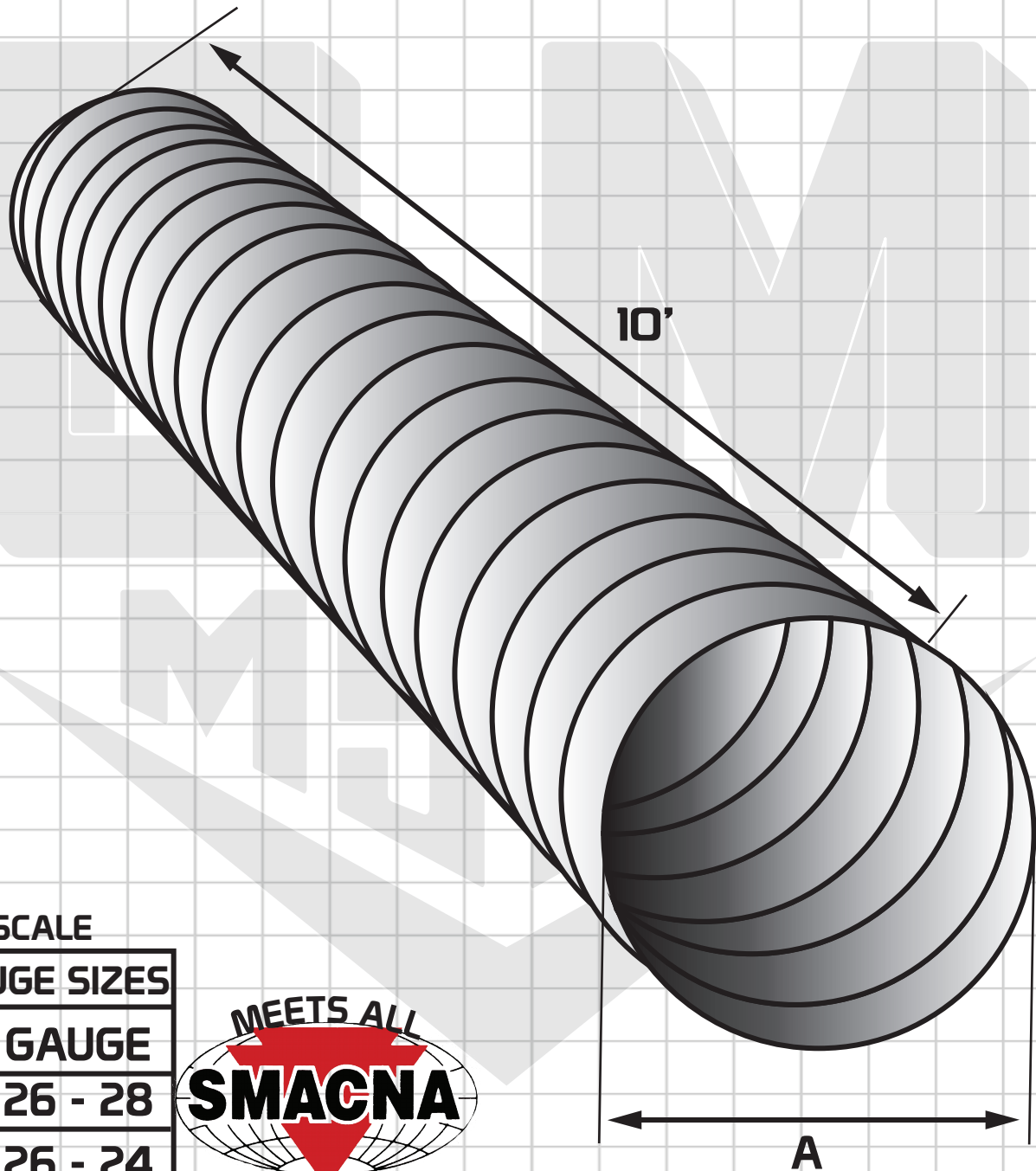


MODEL: SPIRAL PIPE
ITEM: SD XX

SUBMITTAL SHEET

GENERAL METALS MFG
 2727 W, WELDON AVE.
 PHOENIX, AZ 85017
 FAX: 602.277.6039
 PHONE: 602.264.4815
 www.generalmetals.com



NOT TO SCALE

METAL GAUGE SIZES	
A	GAUGE
4" - 16"	26 - 28
18" - 28"	26 - 24
30" - 48"	22



JOB: _____
ARCHITECT: _____
ENGINEER: _____
CONTRACTOR: _____
LOCATION: _____

FINISH:		
TAG	QTY	DIAMETER "A"



General Metals MFG

Round Spiral Duct Submittal Sheet

- General Metal Round Spiral Duct & Fittings meet ASTM A653-96 standards.
- Joint Connections fit inside the pipe and beaded.
- Is in accordance with the latest edition of SMACNA Duct construction standards.
- In Accordance with the latest edition of SMACNA Duct construction standards.
- Standard (Type S) - A smooth, high-strength duct.
- Provides a combination of high strength and economy, plus the lowest friction loss available.
- General Metals Spiral Duct is made with air-tight spiral 4-ply lock seam construction, available in galvanized steel.

Spiral Duct Construction		
Maximum + 10 W.G. / Static Pressure		
Duct Dia. Inches	Spiral Seam Gauge	Longitudinal Seam Gauge
4-14	28	28
16-18	26	26
20-24	26	24
30-42	24	22
48-60	22	20
66-96	20	18

**** Note: Check to indicate variations from standard construction methods****

Seam Sealant Available

- ☐ Pookie White ☐ Connectors
- ☐ Pookie Gray

Job Name: _____

Location: _____

Mechanical Contractor: _____

Job No: _____

Manufacturer: General Metals MFG & Supply Co

Date: _____



General Metals MFG

Round Spiral Duct Fittings



Spiral Duct Pipe
5" to 38"
22ga to 28ga

Spiral End Cap
4" to 22"



Round Spiral Duct Fittings:



Spiral Elbow Short Radius
4" to 24" 90° to 45°



Spiral Duct Connectors
4" to 48"



Spiral Elbow Long Radius
4" to 24" 90° to 45°



*Spiral Stocked
Saddle Tap 45°*
4" to 24"



Spiral Stocked Saddle Tap 90°
4" to 24"



Spiral Reducer
4" to 24"