



FLEX-GRIP™ 550

FG-550

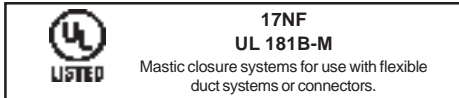
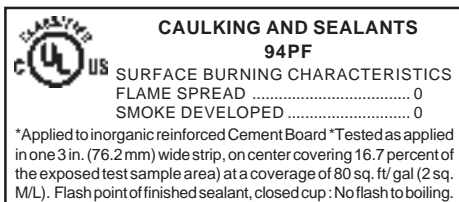
Indoor/Outdoor Water Based Duct Sealant

FLEX-GRIP 550 is an **all purpose, fiber-free, duct sealant** for use on all types of metal duct, glass fiber duct board, and flex duct, as well as duct fabric and flexible tubing runouts. Distinguished by its ability to accommodate minor vibration and movement, FLEX-GRIP 550 **stays flexible to save call-back labor**. FLEX-GRIP's **excellent coverage** rates and **easy spray and brush-on application** provide **low installed cost** while providing Hardcast's **proven reliability**.

TECHNICAL DATA

Color	Gray
Consistency	Heavy Brush On/Spray Grade
Base	Synthetic latex
Solvent	Water
Weight per Gallon	10.7 lbs.
Solids Content	63%
Viscosity	>300K cps
Coverage (per gal.)	Up to 320 lin. ft. at 3" width, 20 mil thickness
Shore A Hardness	>20
Flexibility	Passes 1/4 in. mandrel bend
Time to Test	48 hours*
Service Temperature	-20°F to 200°F
Water Resistance	Excellent
Mildew Resistance	Mold & Mildew resistant
VOC	75 g/l (less water)
Pressure Classes	SMACNA 1/2, 1, 2, 3, 4, 6 and 10 inches w.g.
Seal Classes	SMACNA A, B, C
Packaging	11 .oz cartridges, 1 gal., 5 gal. & 50 gal.
Freeze/Thaw Stability	Passed 5 Cycles
Specifications Compliance ...	Passes ASTM C-731, ASTM D-2202. USDA, EPA and FDA Approved

*May vary according to temperature and humidity



City of Los Angeles Approval RR#8069

FLEX-GRIP 550 PART NUMBERS

1 Case w/ (25) 11 oz. Cartridges	304134
1 Case w/ (4) 1-Gallon Pails	304132
1 - 5-Gallon Pail	304133
1 - 50-Gallon Drum	305437

APPLICATION

Apply to entire surface of duct joint

Temperature	35°F. to 110°F
Method	Brush, putty knife, caulk gun, trowel or spray. For spray, use Hardcast Sealant Delivery System w/ 50 gallon drum.
Preparation	Surface must be dry, dirt, oil, and grease free.
Rate	Apply at joints and fasteners 20 mil thick wet film
Clean Up Wet	Soap and water
Clean Up Dry	UNN-GRIP™ 798-ES or Solvent (Use safe handling practices.)
Painting	Only latex or epoxy paints

STORAGE

DONOT FREEZE

Temperature	35°F to 110°F
Shelf Life	One year (unopened)
Flammability	Non-flammable

PRECAUTIONS

Surface must be clean and free of moisture, contamination and foreign matter. Do not allow this product to freeze. Apply when temperatures will not fall below freezing for at least 36 hours. Do not apply this product in weather exposed areas, or where temperatures will exceed 200°F. Keep out of the reach of children. Review MSDS for complete safety information prior to use. DO NOT use where acidic or alkaline chemicals are present (ie., lab fume hood, vents, etc.)

For Industrial Professional Use Only.

For additional information contact:



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